LOW VOLTAGE AC DRIVES

ABB industrial drives

ACS880, single drives
0.55 to 3200 kW

Reliability, performance and safety. ACS880 series.

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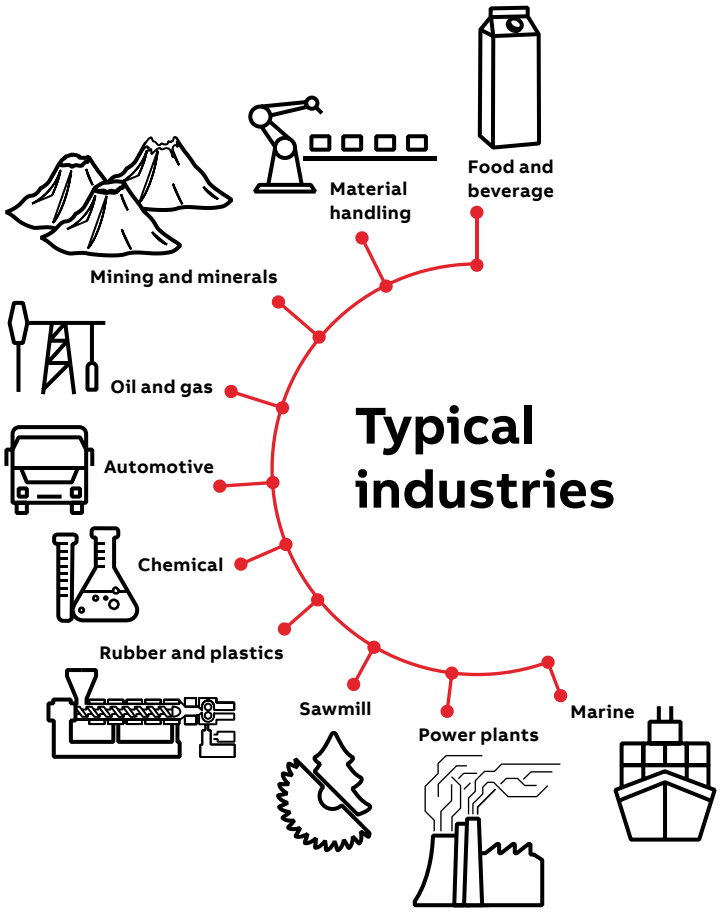
The all-compatible ACS880 series
Reliability and flexibility

The AC880 is an all-compatible ABB industrial drive, offered in a range of wall-mounted drives, drive modules and cabinet-built drives.



ABB's all-compatible drives are designed to provide customers across industries and applications with unprecedented levels of compatibility and flexibility. Our ACS880 single drives are standalone drives. They are customized to meet the particular needs of specific industries, such as oil and gas, mining, metals, chemicals, cement, power plants, material handling, pulp and paper, sawmills, marine, water and wastewater, food and beverage, and automotive. They can control a wide range of applications, including cranes, extruders, winches, winders, conveyors, mixers, compressors, centrifuges, test benches, elevators, extruders, pumps and fans.

High quality

Reliability and consistent high quality
ACS880 drives are designed for customers who value high quality and robustness in their applications. They have features such as coated boards and high enclosure classes, making the ACS880 suitable for harsh conditions. Additionally, every ACS880 drive is factory-tested at full load to ensure maximum reliability. The tests include performance and all protective functions.

High performance, safety and configurability
The ACS880 offers the highest level of performance. The drives are equipped with ABB's signature direct torque control (DTC), which provides precise speed and torque control for all applications and supports virtually any type of motor.

Extensive ACS880 offering includes wall-mounted drives, drive modules and cabinet-built drives, as well as low harmonic and regenerative variants.

The ACS880 has all the essential features built-in reducing the time required for engineering, installation and commissioning. A wide range of options are also available to optimize the drive for different requirements, including certified, integrated safety features.


Bluetooth
Local
ACS880
1400.0 Rpm
Motor speed
Rpm
1400.0
Motor current
A
28.8
Flow rate
m³/s
10.9
Options
07:38
Menu
?
Stop
Loc/Rem
Start
ABB

Simplify your world without limiting your possibilities

The ACS880 industrial drive is equipped with built-in features that simplify ordering and delivery, and reduce commissioning costs, since everything is provided in a single, compact and ready-to-use package.

Easy to use
- All-compatible ACS880 drives share the same easy-to-use user interface.

See page 08

Up to IP55

Simple to select and install
- All the essential features built-in for simple drive selection, installation and use
- Flexible product configurations
- Enclosure classes for different environments
- Possibility for flange mounting

See page 09

Extended connectivity
- Communication with all major automation networks
- Remote monitoring
- Mobile connectivity
- Integration tools for PLCs from ABB and various other manufacturers

See page 10

9-year maintenance interval

Reliability
- Robust, long lifetime design for maximum reliability
- Removable memory unit
- Each drive factory tested at full load
- Nine-year service interval

See page 11

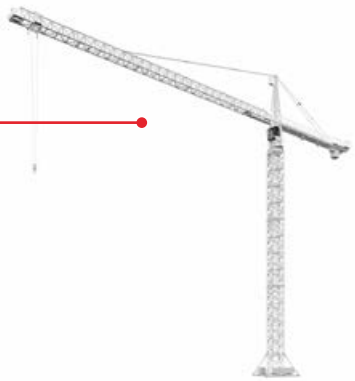
ACS880 drives are designed for maximum reliability

Cost and time savings with drive-based functional safety
- Safe torque off built-in as standard
- Optional safety modules for extended safety functions

See page 12

Compatible with all kinds of processes
- Direct torque control (DTC) for precise speed and torque control
- Support for various motor types
- Extensive selection of drives, including regenerative and ultra-low harmonic variants
- Global product approvals, e.g. CE, UL, cUL, CSA, marine certifications, ATEX
- Worldwide service and support

See page 13



Application- and industry-specific solutions and programmability
- Tailored, optimized solutions for various applications and industries
- Drive-based application programming

See page 14

Easy to use

All-compatible user interface saves commissioning and learning time
The ACS880 is part of ABB's all-compatible drives portfolio. Other drives in this portfolio are the ACS380, ACS480 and ACS580.

These drives share the same easy-to-use PC tools and multilingual control panels. To further enhance the user experience, they also have the same parameter structure, which saves time on commissioning and learning.

The drives also share the same communication options, simplifying the use of drives and spare parts handling.

Simplicity at your fingertips as standard
The control panel's assistants and pre-programmed application macros help you to set up the drive quickly and effectively. The intuitive, high-contrast, high-resolution display offers easy navigation in multiple languages.

The PC tool for commissioning and configuration provides extensive drive monitoring capabilities and quick access to drive settings, as well as features like a graphical interface for configuring safety functions, visual control diagrams, and direct links to user manuals.

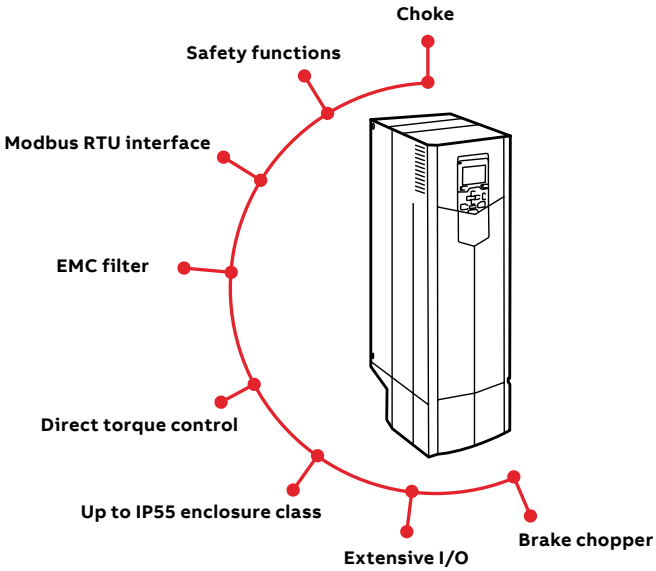
The ACS880, part of the all-compatible drives portfolio

Simple to select and install

Built-in features simplify ordering and installation
All ACS880 drives have a choke for harmonic filtering, a Modbus RTU fieldbus interface, and safe torque off functionality as standard. Other built-in features, standard or optional, include EMC filters, brake choppers, low harmonic or regenerative functionality and various I/O extensions, fieldbus communication, and functional safety modules.

All essential features built-in

The built-in features make drive configuration simple – the number of external components is minimized and there is no need for extra enclosures. This cuts the engineering time, and reduces commissioning costs and the risk of errors. Built-in features simplify ordering and make installation fast and easy. As result, the whole drive system is more compact.



Different installation solutions
ACS880 offering has optimized variants for cabinet-building, wall-mounting and modules for cabinet assembly.

ACS880 offering also includes complete and compact solutions for dusty and wet environments with up to IP55 enclosure class.

Engineering support
ABB provides an extensive selection of support material and tools to help in engineering, such as:

- Dimensioning tools, e.g. DriveSize
- Safety circuit design tools
- EPLAN P8 macros
- A selection tool for choosing external components for the line and motor side of the drive, e.g. fuses and circuit breakers
- Electrical drawings
- Application guides
- Drive installation and configuration videos

These tools and support from our experts ensure that the drive system can be set up easily and reliably.

DriveSize dimensioning tool for selecting the optimal drive
DriveSize is designed to help select the optimal drive, motor and transformer for the application. Based on data supplied by the user, the tool calculates and suggests which drive and motors to use.

DriveSize is a free software and can be used either online or downloaded for PC from http://new.abb.com/drives/software-tools/drivesize.

Extended connectivity

Communication with all major automation networks
ACS880 drives come with Modbus RTU fieldbus interface and drive-to-drive communication link as standard. Plug-in connectivity adapters enable communication with all major industrial automation networks.

The drives support advanced fieldbus communication features:
- Redundant fieldbus connection
- Functional safety over fieldbus
- Multiple fieldbus communication
- Shared Ethernet connection – the Ethernet connection can use a shared network with Ethernet-based fieldbuses and PC tool

To minimize connectivity-related risks, cybersecurity is a built-in, integral part of the ACS880.

To simplify ACS880's connectivity to automation systems, ABB offers support tools for seamless integration with PLCs from ABB and several other manufacturers.

Remote monitoring
With a built-in web server and standalone data logger, the NETA-21 remote monitoring tool enables secure worldwide access to your drives.

Drive data can also be collected via a 3G mobile connection with the RMDE reliability monitoring device.

Mobile connectivity
The drive has a Bluetooth panel enabling easy connection to mobile devices.

ABB offers several smartphone applications, like Drivetune and Drivebase, to ease and enhance the use of ABB drives. These tools provide a user-friendly and easy-to-use approach for commissioning, servicing and using ABB drives.

Better connectivity and user experience

Reliability

Robust, long life time design
The ACS880 is designed to last for a long time, even in harsh conditions. The benefits include a nine-year service interval and good tolerance for vibrations and contamination.

Several design features make the ACS880 a safe choice:
- Coated circuit boards
- Minimized airflow through the control board section
- High IP class variants
- Designed for ambient temperatures up to 55 °C
- Advanced IGBT and earth fault protections

Each ACS880 drive unit is tested in the factory at full load to ensure maximum reliability.

Removable memory unit
The memory unit stores the drive software, which includes parameter settings and motor data. This unit can be switched from one drive to another, allowing simple and rapid drive replacement without any special equipment, software loading, parameter settings, or other adjustments in the drive or automation system. It also eliminates the risk of software incompatibility. The new drive is ready to run as soon as the memory unit is plugged in.

Nine-year service interval

Advanced features for analyzing and resolving issues
The ACS880 has timers and counters that can be configured to remind you when the drive needs maintenance.

Accurate and reliable diagnostic information is obtained through alarm, limit and fault words. Data loggers store critical values before and during an event, such as a fault. The real-time clock allows you to see the exact times of events.

For faster remote support, all relevant drive data and changed parameters can be saved in a single file package that you can easily create with the PC tool or by creating a QR code with the control panel.

Cost and time savings with drive-based functional safety

Safety functions
ACS880 drives have a safe torque off (STO) function as a standard. Extended safety functions are provided by optional safety modules, which are easy to integrate inside the drive. Integration with automation systems is quick and reliable using PROFIsafe connectivity. Most safety functions achieve the SIL 3/PL e safety level.

Scalable safety with PROFIsafe and safety PLC
The safety functionality can be scaled to your needs. From STO wired to an emergency push button, to a complete safety system with PROFIsafe and a safety PLC, e.g. the AC500-S.

Safely limited speed with or without encoders
The SIL 3/PL e-certified safely limited speed (SLS) function prevents the motor from exceeding a defined speed limit, with or without using an encoder. This allows machine interaction to be performed at a safe speed without stopping the process.

Available safety functionality
The following safety functions are supported:
- Safe torque off (STO)
- Safe stop 1 (SS1)
- Safe stop emergency (SSE)
- Safe brake control (SBC)
- Safely-limited speed (SLS)
- Safe maximum speed (SMS)
- Prevention of unexpected startup (POUS)
- Safe direction (SDI)
- Safe speed monitor (SSM)
- Safe temperature monitoring (SMT)

Safety for explosive atmospheres
ACS880 and ABB Ex motors have been certified as a package providing a safe, proven solution for explosive atmospheres. ACS880 safety options for ATEX environments:
- ATEX-approved thermistor protection module
- ATEX-approved safe torque off

Integrated safety simplifies configuration

Easy configuration
Configuring the safety functions module is easy thanks to the graphical user interface of the Drive composer pro PC tool.

TÜV-certified safety design tool
The FSDT-01 functional safety design tool can be used to design complete safety circuits. It helps to increase the safety of users in the vicinity of machines. You can perform functional safety modeling, design, calculations and verification for machine functional safety.

Compatible with all kinds of processes

Direct torque control (DTC)
ABB's signature motor control technology provides precise speed and torque control, with or without an encoder, even close to zero speed. DTC provides reliable starts and rapid reactions to load or network changes, and ensures smooth and continuous operation. DTC provides optimal control, even with sine filters.

The energy optimizer feature maximizes motor efficiency by ensuring maximum torque per ampere, reducing the power drawn from the supply.

Support for different motor types
The ACS880 provides reliable control for various motors, such as squirrel cage, high-torque or servo-type permanent magnet, synchronous reluctance (SynRM), submersible and high-speed motors.

Regardless of the motor type, drive commissioning is easy, with no need for laborious manual tuning.

Low harmonic content
All ACS880 drives have a choke for harmonic reduction. If lower harmonic content is needed, an ultra-low harmonic variant is available. It produces exceptionally low harmonic content and meets the requirements of harmonics recommendations like IEEE519, IEC61000-3-12 and G5/4.

Regeneration of energy
The ACS880 offers a number of solutions for applications where electrical braking is needed. As standard, ACS880 drives have a flux braking feature that provides greater deceleration by increasing the motor flux. If this is not sufficient, the internal brake chopper can be used together with a brake resistor.

The most advanced solution is the ACS880 regenerative drive variant, which allows full, continuous braking, providing the possibility for remarkable energy savings.

Global product approvals and support
The ACS880 is a global product and has all the major global approvals, such as CE, UL, cUL, EAC, RCM and TÜV. Industry-specific approval, like different kinds of marine approval, ATEX and SEMI F47 are available either as standard or as an option.

For true global coverage, ABB offers worldwide support via its extensive pre- and after-sales network, structured to make sure that you have the experts you need close by, locally and globally.

Process all-compatible

Application- and industry-specific solutions and programmability

Cranes (EOT cranes), +N5050
- Mechanical brake control
- Slow down and end limit logic
- Antisway
- Hoist speed optimization
- Shaft synchro

Tower cranes, +N5650
- Slew control
- Mechanical brake control
- Mobile access via Bluetooth

Winches, +N5100
- Mooring
- Anchor control
- Accurate open loop speed & torque control
- Winch interface for multiple control stands

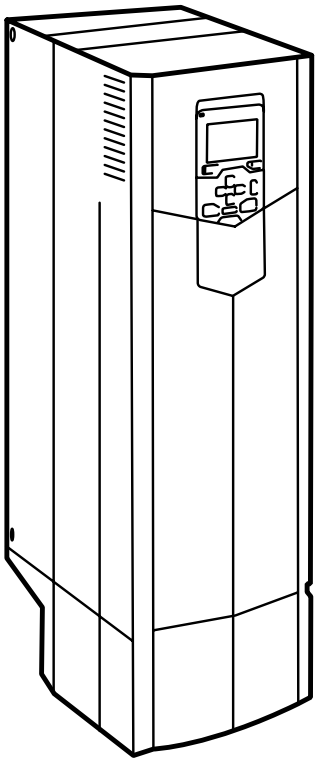
Winders, +N5000
- Roll diameter calculation
- Tension control
- Dancer and load cell control
- Inertia and friction compensation

Artificial oil lifting, ESP, +N5600
- Submersible motor control (induction and PM motors)
- Motor temperature minimization
- Backspin speed observer
- Rocking start
- Flow calculation

Artificial oil lifting, PCP +N5200
- Backspin control
- Automatic pump speed control
- Induction and PM motor control
- Protections for pump mechanics

Artificial oil lifting, rod pump +N5250
- Optimization of the pump speed
- Protections for pump mechanics
- Pump and well identification run

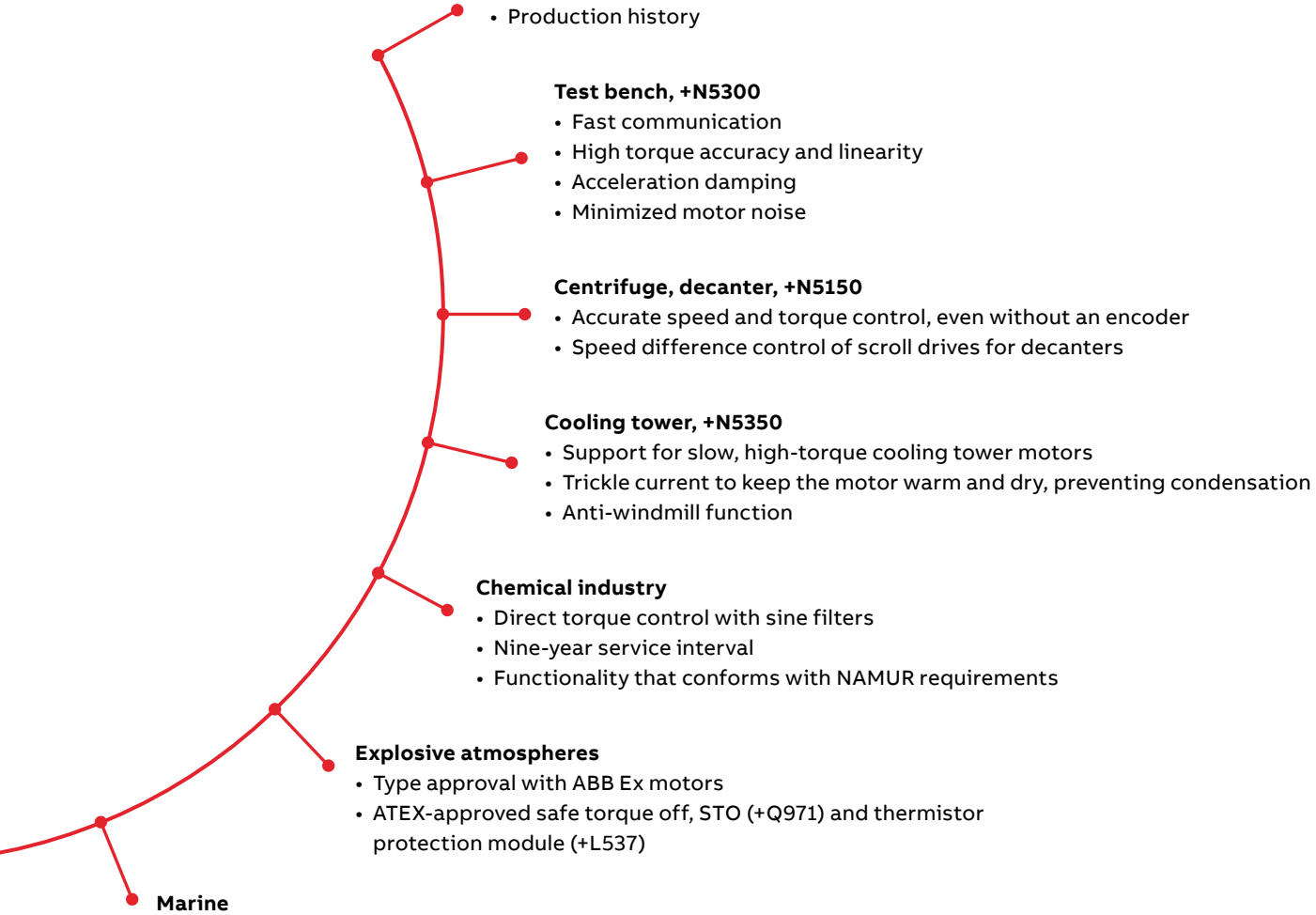
Tunnel ventilation (override control), +N5450
- Override of protections in an emergency situation
- Built-in PID control
- Energy optimizer



By working closely with customers over many years, ABB has developed application control programs and specific software features for specific applications and industries. This results in programs and features that include lessons learned from many customers, and that are designed to give you the flexibly to adapt the programs to your specific needs.
Advantages:

- Enhanced application usability
- Lower energy consumption
- Increased safety
- Reduced need for PLCs
- Protected machinery
- Optimized application productivity
- Optimized time usage and lower operational costs

Drive programming
To meet your specific application needs, you can customize your ACS880 with an extensive range of user-definable software settings (parameters) and adaptive programming. This makes fine-tuning the ready-made application control program functionalities easy. For further customization, drive application programming based on IEC 61131 standard is available for full PLC programmability. IEC programming uses the same programming environment as ABB PLCs. It is also easy to integrate the ACS880 with other components, such as PLCs and HMIs.



Textile (spinning), +N5500
- Wobbulation function
- Manual / auto off function
- Production history

Test bench, +N5300
- Fast communication
- High torque accuracy and linearity
- Acceleration damping
- Minimized motor noise

Centrifuge, decanter, +N5150
- Accurate speed and torque control, even without an encoder
- Speed difference control of scroll drives for decanters

Cooling tower, +N5350
- Support for slow, high-torque cooling tower motors
- Trickle current to keep the motor warm and dry, preventing condensation
- Anti-windmill function

Chemical industry
- Direct torque control with sine filters
- Nine-year service interval
- Functionality that conforms with NAMUR requirements

Explosive atmospheres
- Type approval with ABB Ex motors
- ATEX-approved safe torque off, STO (+Q971) and thermistor protection module (+L537)

Marine
- Type approval from various key classification bodies (+C132)
- Product certification process
- 440 V variant

Standard interface and extensions for plug-in connectivity

—
01 Control unit ZCU
—
02 Example of a typical single drives input/output connection diagram. Variations maybe possible. For further information, please see the ACS880 user manual.

ACS880 drives offer a wide range of standard interfaces. In addition, they offer three option slots that can be used for extensions, including fieldbus adapter modules, input/output extension modules, feedback modules, and a safety functions module. For I/O extensions, see page 48.

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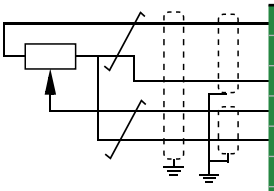
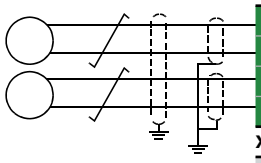
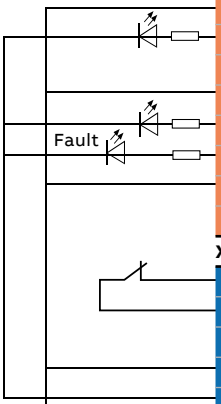
01

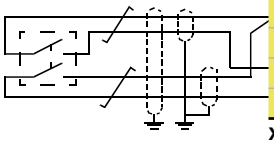
Control connections	Description
2 analog inputs (XAI)	Current input: -20 to 20 mA, R_{in}: 100 ohm Voltage input: -10 to 10 V, R_{in} > 200 kohm Resolution: 11 bit + sign bit
2 analog outputs (XAO)	0 to 20 mA, R_{load} < 500 ohm Frequency range: 0 to 300 Hz Resolution: 11 bit + sign bit
6 digital inputs (XDI)	Input type: NPN/PNP (DI1 to DI5), NPN (DI6) DI6 (XDI:6) can alternatively be used as an input for a PTC thermistor.
Digital input interlock (DIIL)	Input type: NPN/PNP
2 digital inputs/outputs (XDIO)	As input: 24 V logic levels: “0” < 5 V, “1” > 15 V R_{in}: 2.0 kohm Filtering: 0.25 ms As output: Total output current from 24 V DC is limited to 200 mA Can be set as pulse train input and output
3 relay outputs (XRO1, XRO2, XRO3)	250 V AC/30 V DC, 2 A
Safe torque off (XSTO)	For the drive to start, both connections must be closed
Drive-to-drive link (XD2D)	Physical layer: EIA-485
Built-in Modbus	EIA-485
Assistant control panel/PC tool connection	Connector: RJ-45

—
02









XPOW		**External power input**
1	+24VI	24 V DC, 2 A
2	GND	
XAI		**Reference voltage and analog inputs**
1	+VREF	10 V DC, R_L 1 to 10 kohm
2	-VREF	-10 V DC, R_L 1 to 10 kohm
3	AGND	Ground
4	AI1+	Speed reference 0(2) to 10 V, R_{in} > 200 kohm
5	AI1-	
6	AI2+	By default not in use. 0(4) to 20 mA, R_{in} > 100 ohm
7	AI2-	
J1	J1	AI1 current/voltage selection jumper
J2	J2	AI2 current/voltage selection jumper
XAO		**Analog outputs**
1	AO1	Motor speed rpm 0 to 20 mA, R_L < 500 ohm
2	AGND	
3	AO2	Motor current 0 to 20 mA, R_L < 500 ohm
4	AGND	
XD2D		**Drive-to-drive link**
1	B	Drive-to-drive link or built-in Modbus
2	A	
3	BGND	
J3	J3	Drive-to-drive link termination switch
XRO1, XRO2, XRO3		**Relay outputs**
11	NC	Ready 250 V AC/30 V DC 2 A
12	COM	
13	NO	
21	NC	Running 250 V AC/30 V DC 2 A
22	COM	
23	NO	
31	NC	Faulted (-1) 250 V AC/30 V DC 2 A
32	COM	
33	NO	
XD24		**Digital interlock**
1	DIIL	Digital interlock
2	+24VD	+24 V DC 200 mA
3	DICOM	Digital input ground
4	+24VD	+24 V DC 200 mA
5	DIOGND	Digital input/output ground
J6		Ground selection switch
XDIO		**Digital input/outputs**
1	DIO1	Output: Ready
2	DIO2	Output: Running
XDI		Digital inputs
1	DI1	Stop (0)/Start (1)
2	DI2	Forward (0)/Reverse (1)
3	DI3	Reset
4	DI4	Acceleration and deceleration select
5	DI5	Constant speed 1 (1=On)
6	DI6	Not in use by default
XSTO		**Safe torque off**
1	OUT1	Safe torque off. Both circuits must be closed for the drive to start.
2	SGND	
3	IN1	
4	IN2	
X12		**Safety functions module connection**
X13		**Control panel connection**
X205		**Memory unit connection**

How to select a drive

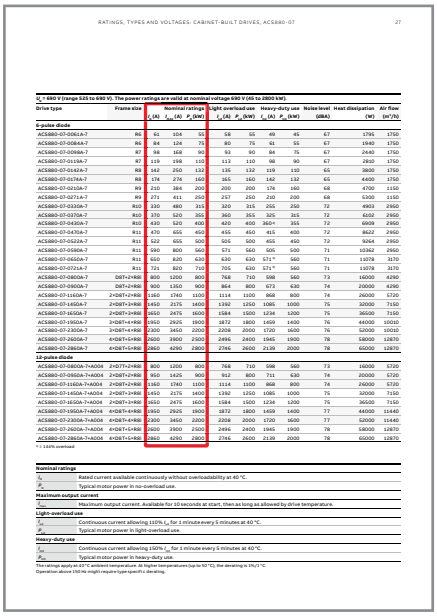
The right drive is extremely easy to select. The following instructions show you how to order the right drive for your application.

Start by identifying the required drive variant and your supply voltage and select the related rating table. Or use ABB's DriveSize dimensioning tool.

1

Select your drive's order code (drive type) from the rating table based on the load current, or, if it is unknown, select the drive based on your motor's power and current ratings.

2



RATINGS, TYPES AND VOLTAGES: CABINET-BUILT DRIVES, ACS880-07 27

I_L = 690 V (range 525 to 690 V). The power ratings are valid at nominal voltage 690 V (45 to 2800 kW).

Drive type	Frame size	Nominal ratings I_N (A)	I_{max} (A)	P_N (kW)	Light overload use I_{Ld} (A)	P_{Ld} (kW)	Heavy-duty use I_{Hd} (A)	P_{Hd} (kW)	Noise level (dBA)	Heat dissipation (W)	Air flow (m³/h)
6-pulse diode											
ACS880-07-0061A-7	R6	61	104	55	58	55	49	45	67	1795	1750
ACS880-07-0084A-7	R6	84	124	75	80	75	61	55	67	1940	1750
ACS880-07-0098A-7	R7	98	168	90	93	90	84	75	67	2440	1750
ACS880-07-0119A-7	R7	119	198	110	113	110	98	90	67	2810	1750
ACS880-07-0142A-7	R8	142	250	132	135	132	119	110	65	3800	1750
ACS880-07-0174A-7	R8	174	274	160	165	160	142	132	65	4400	1750
ACS880-07-0210A-7	R9	210	384	200	200	200	174	160	68	4700	1150
ACS880-07-0271A-7	R9	271	411	250	257	250	210	200	68	5300	1150
ACS880-07-0331A-7	R10	330	480	315	320	315	255	250	72	4903	2950
ACS880-07-0370A-7	R10	370	520	355	360	355	325	315	72	6032	2950
ACS880-07-0430A-7	R10	430	520	400	420	400	360=	355	72	6909	2950
ACS880-07-0470A-7	R11	470	601	450	455	450	415	400	72	8622	2950
ACS880-07-0522A-7	R11	522	655	500	505	500	455	450	72	9264	2950
ACS880-07-0590A-7	R11	590	800	560	571	560	505	500	71	10362	2950
ACS880-07-0650A-7	R11	650	820	630	630	630	571*	560	71	11078	3170
ACS880-07-0721A-7	R11	721	820	710	705	630	571*	560	71	11078	3170
ACS880-07-0820A-7	D6T+H368	800	1200	800	768	710	598	560	72	16000	4290
ACS880-07-0900A-7	D6T+H368	900	1350	900	864	800	673	630	74	20000	4290
ACS880-07-1160A-7	2×D6T+H368	1160	1740	1100	1114	1100	868	800	74	26000	5720
ACS880-07-1450A-7	2×D6T+H368	1450	2175	1400	1392	1250	1085	1000	75	32000	7150
ACS880-07-1650A-7	2×D6T+H368	1650	2475	1600	1584	1500	1234	1200	75	36500	7150
ACS880-07-1950A-7	3×D6T+H368	1950	2925	1900	1872	1800	1459	1400	76	44000	10010
ACS880-07-2300A-7	3×D6T+H368	2300	3450	2200	2208	2000	1720	1600	76	52000	10010
ACS880-07-2600A-7	4×D6T+5×R8	2600	3900	2500	2496	2400	1945	1900	78	58000	12870
ACS880-07-2860A-7	4×D6T+5×R8	2860	4290	2800	2746	2650	2139	2000	78	65000	12870
12-pulse diode											
ACS880-07-0800A-7+A004	2×D7T+2×R8	800	1200	800	768	710	598	560	73	16000	5720
ACS880-07-0960A-7+A004	2×D6T+2×R8	950	1425	900	912	800	711	630	74	20000	5720
ACS880-07-1160A-7+A004	2×D6T+2×R8	1160	1740	1100	1114	1100	868	800	74	26000	5720
ACS880-07-1450A-7+A004	2×D6T+3×R8	1450	2175	1400	1392	1250	1085	1000	75	32000	7150
ACS880-07-1650A-7+A004	2×D6T+3×R8	1650	2475	1600	1584	1500	1234	1200	75	36500	7150
ACS880-07-1950A-7+A004	4×D6T+4×R8	1950	2925	1900	1872	1800	1459	1400	77	44000	11440
ACS880-07-2300A-7+A004	4×D6T+4×R8	2300	3450	2200	2208	2000	1720	1600	77	52000	11440
ACS880-07-2600A-7+A004	4×D6T+5×R8	2600	3900	2500	2496	2400	1945	1900	78	58000	12870
ACS880-07-2860A-7+A004	4×D6T+5×R8	2860	4290	2800	2746	2650	2139	2000	78	65000	12870

*) = 163% overload

Nominal ratings

I_N Rated current available continuously without overloadability at 40 °C.

P_N Typical motor power in no-overload use.

Maximum output current

I_{max} Maximum output current. Available for 10 seconds at start, then as long as allowed by drive temperature.

Light-overload use

I_{Ld} Continuous current allowing 110% I_{Ld} for 1 minute every 5 minutes at 40 °C.

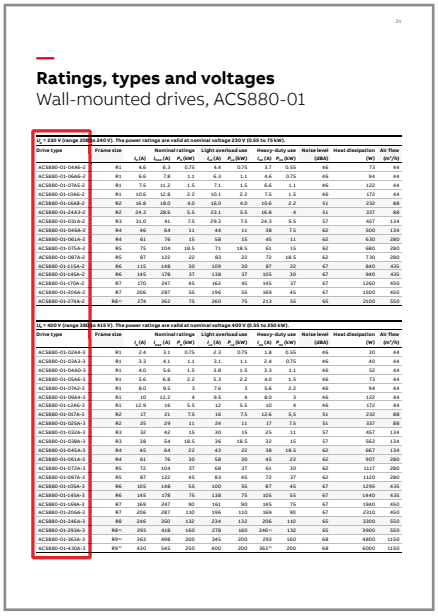
P_{Ld} Typical motor power in light-overload use.

Heavy-duty use

I_{Hd} Continuous current allowing 150% I_{Hd} for 1 minute every 5 minutes at 40 °C.

P_{Hd} Typical motor power in heavy-duty use.

The ratings apply at 40 °C ambient temperature. At higher temperatures (up to 50 °C), the derating is 1% / 1 °C. Operation above 150 Hz might require type-specific derating.



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Ratings, types and voltages

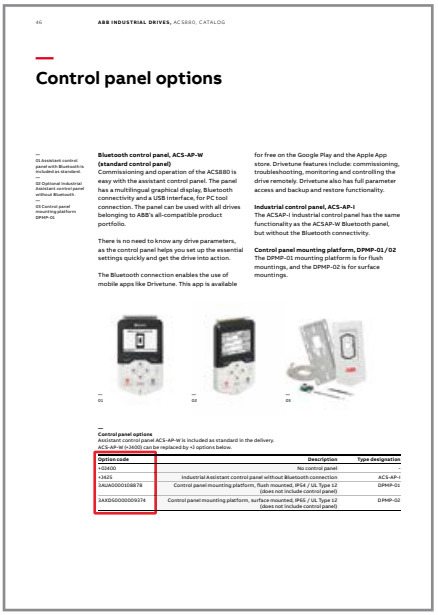
Wall-mounted drives, ACS880-01

I_L = 230 V (range 208 to 240 V). The power ratings are valid at nominal voltage 230 V (0.55 to 75 kW).

Drive type	Frame size	Nominal ratings I_N (A)	P_N (kW)	Light overload use I_{Ld} (A)	P_{Ld} (kW)	Heavy-duty use I_{Hd} (A)	P_{Hd} (kW)	Noise level (dBA)	Heat dissipation (W)	Air flow (m³/h)
ACS880-01-06A6-2	R1	6.6	0.75	6.3	0.75	4.4	0.55	46	94	44
ACS880-01-07A5-2	R1	7.5	1.1	7.1	1.1	4.6	0.75	46	122	44
ACS880-01-10A6-2	R1	10.6	1.5	10.1	1.5	7.5	1.1	46	172	44
ACS880-01-15A8-2	R2	16.8	2.2	16.0	2.2	10.6	2.2	51	232	88
ACS880-01-24A3-2	R2	24.3	4.0	23.1	4.0	16.8	3.7	51	337	88
ACS880-01-31A0-2	R3	31.0	5.5	29.3	5.5	24.3	4	57	457	134
ACS880-01-46A8-2	R4	46	7.5	44	7.5	38	5.5	62	500	134
ACS880-01-61A6-2	R4	61	11	58	11	45	7.5	62	630	280
ACS880-01-75A4-2	R5	75	15	71	15	61	11	62	680	280
ACS880-01-087A-2	R5	87	18.5	83	18.5	72	15	62	730	280
ACS880-01-115A-2	R6	115	22	109	22	87	18.5	62	840	435
ACS880-01-145A-2	R6	145	30	138	30	105	22	67	940	435
ACS880-01-170A-2	R7	170	37	162	37	145	30	67	1260	650
ACS880-01-206A-2	R7	206	45	196	45	169	37	67	1500	650
ACS880-01-274A-2	R8+	274	55	260	55	213	45	65	2100	550

I_L = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V (0.55 to 250 kW).

Drive type	Frame size	Nominal ratings I_N (A)	P_N (kW)	Light overload use I_{Ld} (A)	P_{Ld} (kW)	Heavy-duty use I_{Hd} (A)	P_{Hd} (kW)	Noise level (dBA)	Heat dissipation (W)	Air flow (m³/h)
ACS880-01-02A4-3	R1	2.4	0.75	2.3	0.75	1.8	0.55	46	30	44
ACS880-01-03A3-3	R1	3.3	1.1	3.1	1.1	2.4	0.75	46	40	44
ACS880-01-04A0-3	R1	4.0	1.5	3.8	1.5	3.3	1.1	46	52	44
ACS880-01-05A6-3	R1	5.6	2.2	5.3	2.2	4.0	1.5	46	73	44
ACS880-01-07A2-3	R1	8.0	3	7.6	3	5.6	2.2	46	94	44
ACS880-01-09A4-3	R1	10	4	9.5	4	8.0	3	46	122	44
ACS880-01-12A6-3	R1	12.9	5.5	12	5.5	10	4	46	172	44
ACS880-01-017A-3	R2	17	7.5	16	7.5	12.6	5.5	51	232	88
ACS880-01-025A-3	R2	25	11	24	11	17	7.5	51	337	88
ACS880-01-032A-3	R3	32	15	30	15	25	11	57	457	134
ACS880-01-038A-3	R3	38	18.5	36	18.5	32	15	57	562	134
ACS880-01-045A-3	R4	45	22	43	22	38	18.5	62	667	134
ACS880-01-061A-3	R4	61	30	58	30	45	22	62	907	280
ACS880-01-072A-3	R5	72	37	68	37	61	30	62	1117	280
ACS880-01-087A-3	R5	87	45	83	45	72	37	62	1120	280
ACS880-01-105A-3	R6	105	55	100	55	87	45	67	1295	435
ACS880-01-145A-3	R6	145	75	138	75	105	55	67	1440	435
ACS880-01-169A-3	R7	169	90	161	90	145	75	67	1940	650
ACS880-01-206A-3	R7	206	110	196	110	169	90	67	2210	650
ACS880-01-246A-3	R8	246	132	234	132	206	110	65	3300	550
ACS880-01-293A-3	R8+	293	160	278	160	246+	132	65	3900	550
ACS880-01-363A-3	R9+	363	200	345	200	293	160	68	4800	1150
ACS880-01-430A-3	R9+	430	250	400	200	363+	200	68	6000	1150



46 ABB INDUSTRIAL DRIVES, ACS880, CATALOG

Control panel options

01 Assistant control panel with Bluetooth is included as standard.

02 Optional Industrial Assistant control panel without Bluetooth

03 Control panel mounting platform DPMP-01

Bluetooth control panel, ACS-AP-W (standard control panel)
Commissioning and operation of the ACS880 is easy with the assistant control panel. The panel has a multilingual graphical display, Bluetooth connectivity and a USB interface, for PC tool connection. The panel can be used with all drives belonging to ABB's all-compatible product portfolio.

There is no need to know any drive parameters, as the control panel helps you set up the essential settings quickly and get the drive into action.

The Bluetooth connection enables the use of mobile apps like Drivetune. This app is available for free on the Google Play and the Apple App store. Drivetune features include: commissioning, troubleshooting, monitoring and controlling the drive remotely. Drivetune also has full parameter access and backup and restore functionality.

Industrial control panel, ACS-AP-I
The ACSAP-I industrial control panel has the same functionality as the ACS-AP-W Bluetooth panel, but without the Bluetooth connectivity.

Control panel mounting platform, DPMP-01/02
The DPMP-01 mounting platform is for flush mountings, and the DPMP-02 is for surface mountings.

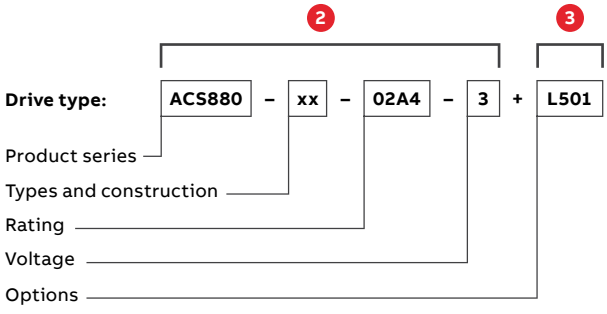
01 02 03

Control panel options
Assistant control panel ACS-AP-W is included as standard in the delivery.
ACS-AP-W (+J400) can be replaced by +J options below.

Option code	Description	Type designation
+J0400	No control panel	
+J425	Industrial Assistant control panel without Bluetooth connection	ACS-AP-I
3AUA0000108878	Control panel mounting platform, flush mounted, IP66 / UL Type 12 (does not include control panel)	DPMP-01
3AXD50000009374	Control panel mounting platform, surface mounted, IP65 / UL Type 12 (does not include control panel)	DPMP-02

3

Choose your options and add the option codes to the drive's order code. Remember to use a "+" mark before each option code.



Technical data

Mains connection	
Voltage and power range	3-phase, U_{N2} 208 to 240 V, +10%/-15% (-01) 3-phase, U_{N3} 380 to 415 V, +10%/-15% (-01, -11, -31), ±10% (-07,-17-37) 3-phase, U_{N5} 380 to 500 V, +10%/-15% (-01, -11, -31), ±10% (-07,-17-37) 3-phase, U_{N7} 525 to 690 V, +10%/-15% (-01), ±10% (-07,-17,-37, -07CLC) 0.55 to 250 kW (-01) 2.2 to 110 kW (-11, -31) 45 to 2800 kW (-07) 45 to 3200 kW (-17,-37) 250 to 6000 kW (-07CLC)
Frequency	50/60 Hz ±5%
Power factor	
ACS880-01, -07, -07CLC	cosφ = 0.98 (fundamental) cosφ = 0.93 to 0,95 (total)
ACS880-11, -31, -17, -37	cosφ = 1 (fundamental)
Efficiency (at nominal power)	ACS880-01, -07, -07CLC: 98% ACS880-11, -31, -17, -37: 97%

Motor connection	
Voltage	3-phase output voltage 0 to U_{N2} / U_{N3} / U_{N5} / U_{N7}
Frequency	0 to ±598 Hz [1) 2)]
Motor control	Direct torque control (DTC)
Torque control	Torque step rise time:
Open loop	<5 ms with nominal torque
Closed loop	<5 ms with nominal torque
	Non-linearity:
Open loop	± 4% with nominal torque
Closed loop	± 3% with nominal torque
Speed control	Static accuracy:
Open loop	10% of motor nominal slip
Closed loop	0.01% of nominal speed
	Dynamic accuracy:
Open loop	0.3 to 0.4% seconds with 100% torque step
Closed loop	0.1 to 0.2% seconds with 100% torque step

Product compliance

CE
Low Voltage Directive 2014/35/EU
Machinery Directive 2006/42/EC
EMC Directive 2014/30/EU
ATEX Directive 2014/34/EU
Quality assurance system ISO 9001 and
Environmental system ISO 14001
RoHS
UL [7)], cUL 508A or cUL 508C and CSA C22.2 NO.14-10 [7)], RCM, EAC [4)]
Functional safety: STO TÜV Nord certificate [8)]
ATEX-certified safe disconnection function, Ex II (2) GD [5) 8)]
Marine type approvals:
for -01: ABS, Bureau Veritas, CCS, DNV GL, Lloyd's, NK, RINA
for -07/17/37/07CLC [9)]: ABS, Bureau veritas, CCS, DNV GL, LR

EMC according to EN 61800-3: 2004 + A1: 2012

Categories C3 and C2 with internal option

*C = Chemically active substances
*S = Mechanically active substances
[1)] For higher operational output frequencies please contact your local ABB office
[2)] Operation above 120 Hz might require type-specific derating, please contact your local ABB office
[3)] Please see rating tables for further details
[4)] EAC has replaced GOST R
[5)] Codes +L513/+L514, +Q971 for -07, -17,- 37, -07CLC
[6)] Derating reduced by lower than 40 °C ambient temperature
[7)] UL and CSA not for -07CLC
[8)] Not applicable for -07CLC
[9)] Marine type approvals are pending for -07CLC

Environmental limits	
Ambient temperature	
Transport	-40 to +70 °C
Storage	-40 to +70 °C
Operation area	-15 to +40 °C, no frost allowed (-01, -11, -31)
(air-cooled)	0 to +50 °C, no frost allowed (-07, -17, -37)
	+40 to +55 °C with derating (-01, -11, -31) [3)]
	+40 to +50 °C with derating of 1%/1 °C (-07,-17,-37)
(liquid-cooled)	0 to +55 °C, no frost allowed (-07CLC)
	+45 to 55 °C with derating of 0.5%/1 °C (-07CLC)
Cooling method	
Air-cooled	Dry clean air
Liquid-cooled (-07CLC)	Direct liquid-cooling, Antifrogen® L
	Inlet water temperature without liquid-cooling unit: (+40 °C nominal converter circuit, Antifrogen ® L) +5 to 50 °C, converter circuit, Antifrogen ® L +40 °C to +45°C with derating 2%/1 °C +45° C to +50°C with derating 6%/1 °C
	Inlet water temperature with liquid cooling-unit (optional): (+36 °C nominal customer circuit, freshwater or seawater) +5 to +45 °C, customer circuit, freshwater or seawater +36 °C to +45 °C with derating 2% / 1 °C
Altitude	
0 to 1,000 m	Without derating
1,000 to 4,000 m	With derating of 1% / 100 m [6)]
Relative humidity	5 to 95%, no condensation allowed
Degree of protection	
IP20	Option (-01, -11, -31)
IP21	Standard (-01, -11, -31)
IP22	Standard (-07, -17, -37)
IP42	Standard (-07CLC). Option (-07, -17, -37)
IP54	Option (-07, -17, -37, -07CLC)
IP55	Option (-01, -11, -31)
Paint color	RAL 9017/9002 (-01, -11, -31), RAL 9017/7035 (-07, -17, -37, -07CLC)
Contamination levels	No conductive dust allowed
Storage	IEC 60721-3-1, Class 1C2 (chemical gases), Class 1S2 (solid particles)*
Operation	IEC 60721-3-3, Class 3C2 (chemical gases), Class 3S2 (solid particles)*
Transportation	IEC 60721-3-2, Class 2C2 (chemical gases), Class 2S2 (solid particles)*

Functional safety	
Standard	Safe torque off (STO according to EN/IEC 61800-5-2) IEC 61508 ed2: SIL 3, IEC 61511: SIL 3, EN/IEC 62061: SIL CL 3, EN ISO 13849-1: PL e
With internal safety functions module	Safe stop 1 (SS1), safely-limited speed (SLS), safe stop emergency (SSE), safe brake control (SBC) and safe maximum speed (SMS), prevention of unexpected startup (POUS), safe direction (SDI), safe speed monitor (SSM) EN/IEC 61800-5-2, IEC 61508 ed2: SIL 3, IEC 61511: SIL 3, EN/IEC 62061: SIL CL 3, EN ISO 13849-1: PL e TÜV Nord certified
Safety over fieldbus	PROFIsafe over PROFINET, certified

Wall-mounted single drives
ACS880-01

Compact package for simple installation
The ACS880-01 comes in one compact package for easy installation and commissioning.
The drive supports wall-mounting as standard and cabinet mounting as an option. The drive offering includes enclosure classes up to IP55, making it suitable for most environments and installations.

ACS880-01 drives have all the essential features built-in. These features include as standard a choke for harmonic filtering as well as options like a brake chopper, EMC filter and fieldbus communication, functional safety and I/O extension modules. The extensive range of options also includes external output filters and brake resistors.

The ACS880-01 is also available with marine type approval from various key classification bodies.

Wall-mounted ACS880-01 drives
- Power ratings: 0.55 to 250 kW
- Enclosure classes: IP20 for cabinet mounting, IP21 (as standard) for wall-mounting and IP55 for dusty and wet environments

Main options:
- C2 and C3 EMC filters, see page 54
- Brake chopper (as standard in frames R1 to R4), see page 66
- Brake resistor, see page 66
- Marine type approval from various key classification bodies
- I/O extension modules, see page 48
- Fieldbus adapter modules, see page 48
- Speed feedback interfaces, see page 51
- Functional safety modules, see page 52
- Remote monitoring tool, see page 50
- Application specific software, see page 14
- Du/dt filters, see page 74
- Sine filters, see page 60
- Flange mounting

The drives have an extensive selection of built-in features and options. See page 82.

Higlights
- Wide power range supporting wall-mounting, 0.55 to 250 kW
- Enclosure classes up to IP55
- Compact, single package with all the essential features built-in
- Easy installation for different environments
- Robust and reliable design
- Optional marine type approved version

Ratings, types and voltages
Wall-mounted drives, ACS880-01

U_N = 230 V (range 208 to 240 V). The power ratings are valid at nominal voltage 230 V (0.55 to 75 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m³/h)
ACS880-01-04A6-2	R1	4.6	6.3	0.75	4.4	0.75	3.7	0.55	46	73	44
ACS880-01-06A6-2	R1	6.6	7.8	1.1	6.3	1.1	4.6	0.75	46	94	44
ACS880-01-07A5-2	R1	7.5	11.2	1.5	7.1	1.5	6.6	1.1	46	122	44
ACS880-01-10A6-2	R1	10.6	12.8	2.2	10.1	2.2	7.5	1.5	46	172	44
ACS880-01-16A8-2	R2	16.8	18.0	4.0	16.0	4.0	10.6	2.2	51	232	88
ACS880-01-24A3-2	R2	24.3	28.6	5.5	23.1	5.5	16.8	4	51	337	88
ACS880-01-031A-2	R3	31.0	41	7.5	29.3	7.5	24.3	5.5	57	457	134
ACS880-01-046A-2	R4	46	64	11	44	11	38	7.5	62	500	134
ACS880-01-061A-2	R4	61	76	15	58	15	45	11	62	630	280
ACS880-01-075A-2	R5	75	104	18.5	71	18.5	61	15	62	680	280
ACS880-01-087A-2	R5	87	122	22	83	22	72	18.5	62	730	280
ACS880-01-115A-2	R6	115	148	30	109	30	87	22	67	840	435
ACS880-01-145A-2	R6	145	178	37	138	37	105	30	67	940	435
ACS880-01-170A-2	R7	170	247	45	162	45	145	37	67	1260	450
ACS880-01-206A-2	R7	206	287	55	196	55	169	45	67	1500	450
ACS880-01-274A-2	R8 [3]	274	362	75	260	75	213	55	65	2100	550

U_N = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V (0.55 to 250 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m³/h)
ACS880-01-02A4-3	R1	2.4	3.1	0.75	2.3	0.75	1.8	0.55	46	30	44
ACS880-01-03A3-3	R1	3.3	4.1	1.1	3.1	1.1	2.4	0.75	46	40	44
ACS880-01-04A0-3	R1	4.0	5.6	1.5	3.8	1.5	3.3	1.1	46	52	44
ACS880-01-05A6-3	R1	5.6	6.8	2.2	5.3	2.2	4.0	1.5	46	73	44
ACS880-01-07A2-3	R1	8.0	9.5	3	7.6	3	5.6	2.2	46	94	44
ACS880-01-09A4-3	R1	10	12.2	4	9.5	4	8.0	3	46	122	44
ACS880-01-12A6-3	R1	12.9	16	5.5	12	5.5	10	4	46	172	44
ACS880-01-017A-3	R2	17	21	7.5	16	7.5	12.6	5,5	51	232	88
ACS880-01-025A-3	R2	25	29	11	24	11	17	7.5	51	337	88
ACS880-01-032A-3	R3	32	42	15	30	15	25	11	57	457	134
ACS880-01-038A-3	R3	38	54	18.5	36	18.5	32	15	57	562	134
ACS880-01-045A-3	R4	45	64	22	43	22	38	18.5	62	667	134
ACS880-01-061A-3	R4	61	76	30	58	30	45	22	62	907	280
ACS880-01-072A-3	R5	72	104	37	68	37	61	30	62	1117	280
ACS880-01-087A-3	R5	87	122	45	83	45	72	37	62	1120	280
ACS880-01-105A-3	R6	105	148	55	100	55	87	45	67	1295	435
ACS880-01-145A-3	R6	145	178	75	138	75	105	55	67	1440	435
ACS880-01-169A-3	R7	169	247	90	161	90	145	75	67	1940	450
ACS880-01-206A-3	R7	206	287	110	196	110	169	90	67	2310	450
ACS880-01-246A-3	R8	246	350	132	234	132	206	110	65	3300	550
ACS880-01-293A-3	R8 [3]	293	418	160	278	160	246 [1]	132	65	3900	550
ACS880-01-363A-3	R9 [6]	363	498	200	345	200	293	160	68	4800	1150
ACS880-01-430A-3	R9 [5]	430	545	250	400	200	363 [2]	200	68	6000	1150

U_N = 500 V (range 380 to 500 V). The power ratings are valid at nominal voltage 500 V (0.55 to 250 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m³/h)
ACS880-01-02A1-5	R1	2.1	3.1	0.75	2.0	0.75	1.7	0.55	46	30	44
ACS880-01-03A0-5	R1	3.0	4.1	1.1	2.8	1.1	2.1	0.75	46	40	44
ACS880-01-03A4-5	R1	3.4	5.6	1.5	3.2	1.5	3.0	1.1	46	52	44
ACS880-01-04A8-5	R1	4.8	6.8	2.2	4.6	2.2	3.4	1.5	46	73	44
ACS880-01-05A2-5	R1	5.2	9.5	3	4.9	3	4.8	2.2	46	94	44
ACS880-01-07A6-5	R1	7.6	12.2	4	7.2	4	5.2	3	46	122	44
ACS880-01-11A0-5	R1	11	16	5.5	10.4	5.5	7.6	4	46	172	44
ACS880-01-014A-5	R2	14	21	7.5	13	7.5	11	5.5	51	232	88
ACS880-01-021A-5	R2	21	29	11	19	11	14	7.5	51	337	88
ACS880-01-027A-5	R3	27	42	15	26	15	21	11	57	457	134
ACS880-01-034A-5	R3	34	54	18.5	32	18.5	27	15	57	562	134
ACS880-01-040A-5	R4	40	64	22	38	22	34	19	62	667	134
ACS880-01-052A-5	R4	52	76	30	49	30	40	22	62	907	280
ACS880-01-065A-5	R5	65	104	37	62	37	52	30	62	1117	280
ACS880-01-077A-5	R5	77	122	45	73	45	65	37	62	1120	280
ACS880-01-096A-5	R6	96	148	55	91	55	77	45	67	1295	435
ACS880-01-124A-5	R6	124	178	75	118	75	96	55	67	1440	435
ACS880-01-156A-5	R7	156	247	90	148	90	124	75	67	1940	450
ACS880-01-180A-5	R7	180	287	110	171	110	156	90	67	2310	450
ACS880-01-240A-5	R8 [4]	240	350	132	228	132	180	110	65	3300	550
ACS880-01-260A-5	R8 [3]	260	418	160	247	160	240 [1]	132	65	3900	550
ACS880-01-361A-5	R9 [6]	361	542	200	343	200	302	200	68	4800	1150
ACS880-01-414A-5	R9 [5]	414	542	250	393	250	361 [2]	200	68	6000	1150

U_N = 690 V (range 525 to 690 V). The power ratings are valid at nominal voltage 690 V (4 to 250 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m³/h)
ACS880-01-07A4-7	R3	7.4	12.2	5.5	7.0	5.5	5.6	4	57	114	134
ACS880-01-09A9-7	R3	9.9	18	7.5	9.4	7.5	7.4	5.5	57	143	134
ACS880-01-14A3-7	R3	14.3	22	11	13.6	11	9.9	7.5	57	207	134
ACS880-01-019A-7	R3	19	28.9	15	18.1	15	14.3	11	57	274	134
ACS880-01-023A-7	R3	23	38	18.5	21.9	18.5	19	15	57	329	134
ACS880-01-027A-7	R3	27	46	22	25.7	22	23	18.5	57	405	134
ACS880-01-07A3-7	R5	7.3	12.2	5.5	6.9	5.5	5.6	4	62	217	280
ACS880-01-09A8-7	R5	9.8	18	7.5	9.3	7.5	7.3	5.5	62	284	280
ACS880-01-14A2-7	R5	14.2	22	11	13.5	11	9.8	7,5	62	399	280
ACS880-01-018A-7	R5	18	29	15	17	15	14.2	11	62	490	280
ACS880-01-022A-7	R5	22	44	18.5	21	18.5	18	15	62	578	280
ACS880-01-026A-7	R5	26	54	22	25	22	22	18.5	62	660	280
ACS880-01-035A-7	R5	35	64	30	33	30	26	22	62	864	280
ACS880-01-042A-7	R5	42	70	37	40	37	35	30	62	998	280
ACS880-01-049A-7	R5	49	71	45	47	45	42	37	62	1120	280
ACS880-01-061A-7	R6	61	104	55	58	55	49	45	67	1295	435
ACS880-01-084A-7	R6	84	124	75	80	75	61	55	67	1440	435
ACS880-01-098A-7	R7	98	168	90	93	90	84	75	67	1940	450
ACS880-01-119A-7	R7	119	198	110	113	110	98	90	67	2310	450
ACS880-01-142A-7	R8	142	250	132	135	132	119	110	65	3300	550
ACS880-01-174A-7	R8 [3]	174	274	160	165	160	142	132	65	3900	550
ACS880-01-210A-7	R9 [7]	210	384	200	200	200	174	160	68	4200	1150
ACS880-01-271A-7	R9 [5]	271	411	250	257	250	210	200	68	4800	1150

Nominal ratings	
I_N	Rated current available continuously without overloadability at 40 °C.
P_N	Typical motor power in no-overload use.
Maximum output current	
I_{max}	Maximum output current. Available for 10 seconds at start, then as long as allowed by drive temperature.
Light-overload use	
I_{Ld}	Continuous current allowing 110% I_{Ld} for 1 minute every 5 minutes at 40 °C.
P_{Ld}	Typical motor power in light-overload use.
Heavy-duty use	
I_{Hd}	Continuous current allowing 150% I_{Hd} for 1 minute every 5 minutes at 40 °C.
P_{Hd}	Typical motor power in heavy-duty use.

The ratings apply at 40 °C ambient temperature. At higher temperatures (up to 55 °C) the derating is 1%/1 °C.

[1] 130% overload

[2] 125% overload

[3] For drives with enclosure class IP55 the ratings apply at 40 °C ambient temperature .
At higher temperature the derating is from 40 to 45 °C 1%/1 °C and 45 to 55 °C 2.5%/1 °C.

[4] For drives with enclosure class IP55 the ratings apply at 40 °C ambient temperature.
At higher temperature the derating is from 40 to 50 °C 1%/1 °C and 50 to 55 °C 2.5%/1 °C.

[5] For drives with enclosure class IP55 the maximum ambient temperature is 35 °C

[6] For drives with enclosure class IP55 the ratings apply at 40 °C ambient temperature.
At higher temperatures the derating is from 40 to 45 °C.
1%/1 °C and 45 to 50 °C 2.5%/1 °C and 50 to 55 °C 5%/1 °C.

[7] For drives with IP55 enclosure class the ratings apply at 40 °C ambient temperature.
At higher temperatures the derating is from 40 to 45 °C 3.5%/1 °C.
Note: Maximum ambient temperature is 45 °C.

[8] 135% overload

Cabinet-built single drives
ACS880-07

Our cabinet-built single drives are built to order, meeting your needs regardless of the technical challenges. The drive configuration includes a rectifier, DC link, inverter, fuses, line choke and a main switch, all built into a compact cabinet for easy assembly and commissioning.

The ACS880-07 offers a wide variety of standardized configurations for different application requirements, from line contactors, to preventing unexpected motor starts. If the application requires more, ABB's Order-Based Engineering services can add special features to the standard product, such as an additional cabinet for customer-specific devices.

Drives up to frame size R11 are based on a compact single module including rectifier and inverter. Larger drives consist of separate rectifier and inverter modules, providing redundancy with parallel connected units. If one module needs to be disconnected, the drive can continue running at reduced power.

The robust design and enclosures up to IP54 make the ACS880-07 suitable for even very harsh environments.

Cabinet-built ACS880-07 drives
- Power ratings: 45 to 2800 kW
- Enclosure classes IP22 (as standard), IP42 and IP54 for different environments, with option for air intake through the bottom of the cabinet and channeled air outlet on the top of the cabinet

Main options:
- Cabling solutions for bottom and top entry and exit
- Functional safety modules, see page 52
- I/O extension modules, see page 48
- Fieldbus adapter modules, see page 48
- Speed feedback interfaces, see page 51
- Brake option inside the module or cabinet, see page 66
- C2 and C3 EMC filters, see page 54
- Du/dt and common mode filter options for motor protection, see page 74
- Marine construction option
- Cabinet light and heater option

The drives have an extensive selection of built-in features and options. See page 82.

Higlights
- Compact package for easy assembly and commissioning
- Available as an engineered, customer-specific solution
- All essential features built-in
- Robust design verified by various standards

Ratings, types and voltages
Cabinet-built drives, ACS880-07

U_N = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V (45 to 1400 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m³/h)
6-pulse diode											
ACS880-07-0105A-3	R6	105	148	55	100	55	87	45	67	1795	1750
ACS880-07-0145A-3	R6	145	178	75	138	75	105	55	67	1940	1750
ACS880-07-0169A-3	R7	169	247	90	161	90	145	75	67	2440	1750
ACS880-07-0206A-3	R7	206	287	110	196	110	169	90	67	2810	1750
ACS880-07-0246A-3	R8	246	350	132	234	132	206	110	65	3800	1750
ACS880-07-0293A-3	R8	293	418	160	278	160	246 [1]	132	65	4400	1750
ACS880-07-0363A-3	R9	363	498	200	345	200	293	160	68	5300	1150
ACS880-07-0430A-3	R9	430	545	250	400	200	363 [2]	200	68	6500	1150
ACS880-07-0505A-3	R10	505	560	250	485	250	361	200	72	6102	2950
ACS880-07-0585A-3	R10	585	730	315	575	315	429	250	72	6909	2950
ACS880-07-0650A-3	R10	650	730	355	634	355	477	250	72	8622	2950
ACS880-07-0725A-3	R11	725	1020	400	715	400	566	315	72	9264	2950
ACS880-07-0820A-3	R11	820	1020	450	810	450	625	355	72	10362	2950
ACS880-07-0880A-3	R11	880	1100	500	865	500	725 [3]	400	71	11078	3170
ACS880-07-1140A-3	D8T+2×R8i	1140	1482	630	1072	560	787	450	73	18000	4290
ACS880-07-1250A-3	2×D8T+2×R8i	1250	1630	710	1200	630	935	500	74	21000	5720
ACS880-07-1480A-3	2×D8T+2×R8i	1480	1930	800	1421	800	1107	630	74	25000	5720
ACS880-07-1760A-3	2×D8T+2×R8i	1760	2120	1000	1690	900	1316	710	74	29000	5720
ACS880-07-2210A-3	3×D8T+3×R8i	2210	2880	1200	2122	1200	1653	900	76	37000	8580
ACS880-07-2610A-3	3×D8T+3×R8i	2610	3140	1400	2506	1400	1952	1000	76	44000	8580
12-pulse diode											
ACS880-07-0990A-3+A004	2×D7T+2×R8i	990	1287	560	950	500	741	400	73	15000	5720
ACS880-07-1140A-3+A004	2×D8T+2×R8i	1140	1482	630	1094	560	853	450	74	19000	5720
ACS880-07-1250A-3+A004	2×D8T+2×R8i	1250	1630	710	1200	630	935	500	74	21000	5720
ACS880-07-1480A-3+A004	2×D8T+2×R8i	1480	1930	800	1421	800	1107	630	74	25000	5720
ACS880-07-1760A-3+A004	2×D8T+2×R8i	1760	2120	1000	1690	900	1316	710	74	29000	5720
ACS880-07-2210A-3+A004	4×D8T+3×R8i	2210	2880	1200	2122	1200	1653	900	76	35000	10010
ACS880-07-2610A-3+A004	4×D8T+3×R8i	2610	3140	1400	2506	1400	1952	1000	76	44000	10010

[1] =130% overload
[2] = 125% overload
[3] = 140% overload

U_N = 500 V (range 380 to 500 V). The power ratings are valid at nominal voltage 500 V (45 to 1400 kW).											
Drive type	**Frame size**	**Nominal ratings**			**Light overload use**		**Heavy-duty use**		**Noise level**	**Heat dissipation**	**Air flow**
		I_N (A)	**I_{MAX} (A)**	**P_N (kW)**	**I_{Ld} (A)**	**P_{Ld} (kW)**	**I_{Hd} (A)**	**P_{Hd} (kW)**	**(dBA)**	**(W)**	**(m³/h)**
6-pulse diode											
ACS880-07-0096A-5	R6	96	148	55	91	55	77	45	67	1795	1750
ACS880-07-0124A-5	R6	124	178	75	118	75	96	55	67	1940	1750
ACS880-07-0156A-5	R7	156	247	90	148	90	124	75	67	2440	1750
ACS880-07-0180A-5	R7	180	287	110	171	110	156	90	67	2810	1750
ACS880-07-0240A-5	R8	240	350	132	228	132	180	110	65	3800	1750
ACS880-07-0260A-5	R8	260	418	160	247	160	240 [1)]	132	65	4400	1750
ACS880-07-0361A-5	R9	361	542	200	343	200	302	200	68	5300	1150
ACS880-07-0414A-5	R9	414	542	250	393	250	361 [2)]	200	68	6500	1150
ACS880-07-0460A-5	R10	460	560	315	450	315	330	200	72	4903	2950
ACS880-07-0503A-5	R10	503	560	355	483	315	361	250	72	6102	2950
ACS880-07-0583A-5	R10	583	730	400	573	400	414	250	72	6909	2950
ACS880-07-0635A-5	R10	635	730	450	623	450	477	315	72	8622	2950
ACS880-07-0715A-5	R11	715	850	500	705	500	566	400	72	9264	2950
ACS880-07-0820A-5	R11	820	1020	560	807	560	625	450	71	10362	2950
ACS880-07-0880A-5	R11	880	1100	630	857	560	697	500	71	11078	2950
ACS880-07-1070A-5	D8T+2×R8i	1070	1391	710	1027	710	800	560	73	18000	4290
ACS880-07-1320A-5	2×D8T+2×R8i	1320	1716	900	1267	900	987	710	74	22000	5720
ACS880-07-1450A-5	2xD8T+2xR8i	1450	1890	1000	1392	900	1085	710	74	25800	5720
ACS880-07-1580A-5	2×D8T+2×R8i	1580	2060	1100	1517	1000	1182	800	74	27000	5720
ACS880-07-1800A-5	2×D8T+3×R8i	1800	2340	1250	1728	1200	1346	900	75	32000	7150
ACS880-07-1980A-5	2×D8T+3×R8i	1980	2574	1400	1901	1300	1481	1000	75	36000	7150
12-pulse diode											
ACS880-07-0990A-5+A004	2×D7T+2×R8i	990	1287	710	950	630	741	500	73	16000	5720
ACS880-07-1320A-5+A004	2×D8T+2×R8i	1320	1716	900	1267	900	987	710	74	22000	5720
ACS880-07-1450A-5+A004	2×D8T+2×R8i	1450	1890	1000	1392	900	1085	710	74	25000	5720
ACS880-07-1580A-5+A004	2×D8T+2×R8i	1580	2060	1100	1517	1000	1182	800	74	27000	5720
ACS880-07-1800A-5+A004	2×D8T+3×R8i	1800	2340	1250	1728	1200	1346	900	75	32000	7150
ACS880-07-1980A-5+A004	2×D8T+3×R8i	1980	2574	1400	1901	1300	1481	1000	75	36000	7150

[1)] =130% overload

[2)] = 125% overload

U_N = 690 V (range 525 to 690 V). The power ratings are valid at nominal voltage 690 V (45 to 2800 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m³/h)
6-pulse diode											
ACS880-07-0061A-7	R6	61	104	55	58	55	49	45	67	1795	1750
ACS880-07-0084A-7	R6	84	124	75	80	75	61	55	67	1940	1750
ACS880-07-0098A-7	R7	98	168	90	93	90	84	75	67	2440	1750
ACS880-07-0119A-7	R7	119	198	110	113	110	98	90	67	2810	1750
ACS880-07-0142A-7	R8	142	250	132	135	132	119	110	65	3800	1750
ACS880-07-0174A-7	R8	174	274	160	165	160	142	132	65	4400	1750
ACS880-07-0210A-7	R9	210	384	200	200	200	174	160	68	4700	1150
ACS880-07-0271A-7	R9	271	411	250	257	250	210	200	68	5300	1150
ACS880-07-0330A-7	R10	330	480	315	320	315	255	250	72	4903	2950
ACS880-07-0370A-7	R10	370	520	355	360	355	325	315	72	6102	2950
ACS880-07-0430A-7	R10	430	520	400	420	400	360 [4)]	355	72	6909	2950
ACS880-07-0470A-7	R11	470	655	450	455	450	415	400	72	8622	2950
ACS880-07-0522A-7	R11	522	655	500	505	500	455	450	72	9264	2950
ACS880-07-0590A-7	R11	590	800	560	571	560	505	500	71	10362	2950
ACS880-07-0650A-7	R11	650	820	630	630	630	571 [4)]	560	71	11078	3170
ACS880-07-0721A-7	R11	721	820	710	705	630	571 [4)]	560	71	11078	3170
ACS880-07-0800A-7	D8T+2×R8i	800	1200	800	768	710	598	560	73	16000	4290
ACS880-07-0900A-7	D8T+2×R8i	900	1350	900	864	800	673	630	74	20000	4290
ACS880-07-1160A-7	2×D8T+2×R8i	1160	1740	1100	1114	1100	868	800	74	26000	5720
ACS880-07-1450A-7	2×D8T+3×R8i	1450	2175	1400	1392	1250	1085	1000	75	32000	7150
ACS880-07-1650A-7	2×D8T+3×R8i	1650	2475	1600	1584	1500	1234	1200	75	36500	7150
ACS880-07-1950A-7	3×D8T+4×R8i	1950	2925	1900	1872	1800	1459	1400	76	44000	10010
ACS880-07-2300A-7	3×D8T+4×R8i	2300	3450	2200	2208	2000	1720	1600	76	52000	10010
ACS880-07-2600A-7	4×D8T+5×R8i	2600	3900	2500	2496	2400	1945	1900	78	58000	12870
ACS880-07-2860A-7	4×D8T+5×R8i	2860	4290	2800	2746	2600	2139	2000	78	65000	12870
12-pulse diode											
ACS880-07-0800A-7+A004	2×D7T+2×R8i	800	1200	800	768	710	598	560	73	16000	5720
ACS880-07-0950A-7+A004	2×D8T+2×R8i	950	1425	900	912	800	711	630	74	20000	5720
ACS880-07-1160A-7+A004	2×D8T+2×R8i	1160	1740	1100	1114	1100	868	800	74	26000	5720
ACS880-07-1450A-7+A004	2×D8T+3×R8i	1450	2175	1400	1392	1250	1085	1000	75	32000	7150
ACS880-07-1650A-7+A004	2×D8T+3×R8i	1650	2475	1600	1584	1500	1234	1200	75	36500	7150
ACS880-07-1950A-7+A004	4×D8T+4×R8i	1950	2925	1900	1872	1800	1459	1400	77	44000	11440
ACS880-07-2300A-7+A004	4×D8T+4×R8i	2300	3450	2200	2208	2000	1720	1600	77	52000	11440
ACS880-07-2600A-7+A004	4×D8T+5×R8i	2600	3900	2500	2496	2400	1945	1900	78	58000	12870
ACS880-07-2860A-7+A004	4×D8T+5×R8i	2860	4290	2800	2746	2600	2139	2000	78	65000	12870

[4)] = 144% overload

Nominal ratings	
I_N	Rated current available continuously without overloadability at 40 °C.
P_N	Typical motor power in no-overload use.
Maximum output current	
I_{max}	Maximum output current. Available for 10 seconds at start, then as long as allowed by drive temperature.
Light-overload use	
I_{Ld}	Continuous current allowing 110% I_{Ld} for 1 minute every 5 minutes at 40 °C.
P_{Ld}	Typical motor power in light-overload use.
Heavy-duty use	
I_{Hd}	Continuous current allowing 150% I_{Hd} for 1 minute every 5 minutes at 40 °C.
P_{Hd}	Typical motor power in heavy-duty use.

The ratings apply at 40 °C ambient temperature. At higher temperatures (up to 50 °C), the derating is 1%/1 °C.
Operation above 150 Hz might require type specifi c derating.

Regenerative drives
ACS880-11 and ACS880-17

—
01 Speed and power curves in cyclic operation

Energy savings
The ACS880-11/17 is a compact and complete regenerative drive solution with everything you need for regenerative operation in cyclic or continuous braking applications. With regenerative functionality, the braking energy of the motor is returned to the drive and distributed to the supply network so that it can be utilized by other equipment. Compared to mechanical or resistor braking, where braking energy is wasted as heat, regenerative drive operation offers significant savings in energy consumption and cooling.

The drive reaches a unity power factor. This high power factor indicates that electrical energy is used to its full potential.

—
Possibility to regenerate 100% of power continuously

Minimized downtime
Regenerative drive offers immunity to network disturbances. The drive will not interrupt the process or affect its quality in unstable supply network conditions. Drive's active supply unit is able to boost output voltage, enabling full motor voltage even when the supply voltage is below nominal. The drive can even compensate for rapid variations in supply voltage, ensuring reliable operation during network fluctuations. Voltage boost capability can also be utilized to overcome a voltage drop caused by long supply or motor cables or output filters.

Optimized cost and space
Everything needed for regenerative operation, such as an active supply unit and low harmonic line filter are integrated into the drive, and no external braking devices are needed.

Advantages:
- Quick, easy drive installation
- Small installation footprint
- No need to add cooling to handle the heat generated by mechanical or resistor braking
- Simplified wiring
- Less spare parts needed

The "all inside" design helps to cut engineering and assembly time, as well as reducing equipment costs and the risk of errors.

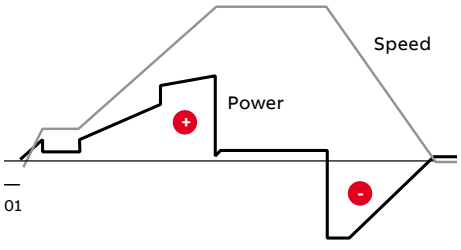
The drive's voltage boost capability can be an advantage in motor dimensioning. With a higher motor voltage, the same power is achieved with less current, which may allow a smaller motor to be used.

The drive offers a possibility for network power factor correction to compensate for low power factors of equipment connected to the same network. It reduces the need for additional power factor correction equipment, such as filters and large capacitor banks. It can also help to avoid penalty charges from electrical utilities for poor power factors.

—
Capture energy instead of wasting it

Maximized motor performance and efficiency
The drive is able to provide full motor voltage in all conditions. Regeneration can occur for as long as necessary and as often as needed.

The drive features direct torque control (DTC) as standard, making it suitable also for very demanding applications. DTC provides precise speed and torque control for maximum motor performance and motor efficiency.



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Low harmonic content
The drive produces exceptionally low harmonic content and exceeds the requirements of even the most stringent harmonic recommendations, like IEEE 519, IEC 61000-3-2, IEC 61000-3-12 and G5/4. Compared to conventional drives, the harmonic content is up to 97% lower. The total harmonic current distortion is typically <3% in nominal situation and undistorted network.

Wall-mounted regenerative drives, ACS880-11
- Power ratings: 2.2 to 110 kW
- Enclosure classes: IP20 for cabinet mounting, IP21 (as standard) for wall-mounting and IP55 for dusty and wet environments

Main options:
- Flange mounting
- C2 and C3 EMC filters, see page 54
- I/O extension modules, see page 48
- Fieldbus adapter modules, see page 48
- Speed feedback interfaces, see page 51
- Functional safety modules, see page 52
- Remote monitoring tool, see page 50
- Application specific software, see page 14
- Du/dt filters, see page 74
- Sine filters, see page 60

Cabinet-built regenerative drives, ACS880-17
- Power ratings: 45 to 3200 kW
- Enclosure classes: IP22 (as standard), IP42 and IP54 for different environments, with option for air intake through bottom of the cabinet and channeled air outlet on the top of the cabinet
- EMC filter as standard

Main options:
- Cabling solutions for bottom and top entry and exit
- Functional safety modules, see page 52
- I/O extension modules, see page 48
- Fieldbus adapter modules, see page 48
- Speed feedback interfaces, see page 51
- Du/dt and common mode filter options for motor protection, see page 74
- Marine construction option
- Cabinet light and heater option

The drives have an extensive selection of built-in features and options. See page 82.

Higlights
- Everything for regenerative operation in one compact package. Designed for easy installation
- Possibility to regenerate 100% of the power continuously
- The total harmonic current distortion is typically <3% in nominal situation and undistorted network
- Clear energy savings compared to other braking methods
- Reduced cost of ownership
- Unity power factor. Possibility also for network power factor correction
- Stable output voltage in all load conditions, even with fluctuating supply voltage

Ratings, types and voltages

Wall-mounted regenerative drives, ACS880-11

U_N = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V (3 to 110 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(m³/h)
ACS880-11-09A4-3	R3	10	13.6	4	9.5	4	8	3	57	361
ACS880-11-12A6-3	R3	12.9	17	5.5	12	5.5	10	4	57	361
ACS880-11-017A-3	R3	17	21.9	7.5	16	7.5	12.9	5.4	57	361
ACS880-11-025A-3	R3	25	28.8	11	24	11	17	7.5	57	361
ACS880-11-032A-3	R6	32	42.5	15	30	15	25	11	71	550
ACS880-11-038A-3	R6	38	54.4	18.5	36	18.5	32	15	71	550
ACS880-11-045A-3	R6	45	64.6	22	43	22	38	18.5	71	550
ACS880-11-061A-3	R6	61	76.5	30	58	30	45	22	71	550
ACS880-11-072A-3	R6	72	103.7	37	68	37	61	30	71	550
ACS880-11-087A-3	R6	87	122.4	45	83	45	72	37	71	550
ACS880-11-105A-3	R8	105	148	55	100	55	87	45	68	700
ACS880-11-145A-3	R8	145	178	75	138	75	105	55	68	700
ACS880-11-169A-3	R8	169	247	90	161	90	145	75	68	700
ACS880-11-206A-3	R8	206	287	110	196	110	169	90	68	805

U_N = 500 V (range 380 to 500 V). The power ratings are valid at nominal voltage 500 V (2.2 to 110 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(m³/h)
ACS880-11-07A6-5	R3	7.6	9.5	4	7.2	4	5.2	2.2	57	361
ACS880-11-11A0-5	R3	11	13.8	5.5	10.4	5.5	7.6	4	57	361
ACS880-11-014A-5	R3	14	18.7	7.5	13	7.5	11	5.5	57	361
ACS880-11-021A-5	R3	21	26.3	11	19	11	14	7.5	57	361
ACS880-11-027A-5	R6	27	35.7	15	26	15	21	11	71	550
ACS880-11-034A-5	R6	34	45.9	18.5	32	18.5	27	15	71	550
ACS880-11-040A-5	R6	40	57.8	22	38	22	34	18.5	71	550
ACS880-11-052A-5	R6	52	68	30	49	30	40	22	71	550
ACS880-11-065A-5	R6	65	88.4	37	62	37	52	30	71	550
ACS880-11-077A-5	R6	77	110.5	45	73	45	65	37	71	550
ACS880-11-101A-5	R8	101	148	55	91	55	77	45	68	700
ACS880-11-124A-5	R8	124	178	75	118	75	96	55	68	700
ACS880-11-156A-5	R8	156	247	90	148	90	124	75	68	700
ACS880-11-180A-5	R8	180	287	110	171	110	156	90	68	805

Nominal ratings	
I_N	Rated current available continuously without overloadability at 40 °C.
P_N	Typical motor power in no-overload use.
Maximum output current	
I_{max}	Maximum output current. Available for 10 seconds at start, then as long as allowed by drive temperature.
Light-overload use	
I_{Ld}	Continuous current allowing 110% I_{Ld} for 1 minute every 5 minutes at 40 °C.
P_{Ld}	Typical motor power in light-overload use.
Heavy-duty use	
I_{Hd}	Continuous current allowing 150% I_{Hd} for 1 minute every 5 minutes at 40 °C.
P_{Hd}	Typical motor power in heavy-duty use.

The ratings apply at 40 °C ambient temperature.
At higher temperatures (up to 55 °C) the derating is 1%/1 °C.

Ratings, types and voltages
Cabinet-built regenerative drives, ACS880-17

U_N = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V (45 to 1400 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m³/h)
ACS880-17-0105A-3	R8	105	148	55	100	55	87	45	70	1750 [1)]	700
ACS880-17-0145A-3	R8	145	178	75	138	75	105	55	70	2350 [1)]	700
ACS880-17-0169A-3	R8	169	247	90	161	90	145	75	70	2800 [1)]	700
ACS880-17-0206A-3	R8	206	287	110	196	110	169	90	70	3400 [1)]	805
ACS880-17-0293A-3	R11	293	492	160	278	160	246	132	77	5700 [1)]	2100
ACS880-17-0363A-3	R11	363	586	200	345	200	293	160	77	7500 [1)]	2100
ACS880-17-0442A-3	R11	442	726	250	420	250	363	200	77	10100 [1)]	2100
ACS880-17-0505A-3	R11	505	726	250	480	250	363	200	77	11200 [1)]	2100
ACS880-17-0585A-3	R11	585	884	315	556	315	442	250	77	10300 [1)]	2100
ACS880-17-0650A-3	R11	650	1010	355	618	355	505	250	77	11900 [1)]	2100
ACS880-17-0450A-3	1xR8i+1xR8i	450	590	250	432	200	337	160	75	14000	3760
ACS880-17-0620A-3	1xR8i+1xR8i	620	810	355	595	315	464	250	75	18000	3760
ACS880-17-0870A-3	1xR8i+1xR8i	870	1140	500	835	450	651	355	75	27000	3760
ACS880-17-1110A-3	2×R8i+2xR8i	1110	1450	630	1066	560	830	450	77	31000	7220
ACS880-17-1210A-3	2×R8i+2xR8i	1210	1580	710	1162	630	905	500	77	34000	7220
ACS880-17-1430A-3	2×R8i+2xR8i	1430	1860	800	1373	710	1070	560	77	38000	7220
ACS880-17-1700A-3	2×R8i+2xR8i	1700	2210	1000	1632	900	1272	710	77	51000	7220
ACS880-17-2060A-3	3×R8i+3xR8i	2060	2680	1200	1978	1100	1541	800	78	61000	11580
ACS880-17-2530A-3	3×R8i+3xR8i	2530	3290	1400	2429	1200	1892	1000	78	76000	11580

U_N = 500 V (range 380 to 500 V). The power ratings are valid at nominal voltage 500 V (45 to 1600 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m³/h)
ACS880-17-0101A-5	R8	101	148	55	91	55	77	45	70	1750 [1)]	700
ACS880-17-0124A-5	R8	124	178	75	118	75	96	55	70	2350 [1)]	700
ACS880-17-0156A-5	R8	156	247	90	148	90	124	75	70	2800 [1)]	700
ACS880-17-0180A-5	R8	180	287	110	171	110	156	90	70	3400 [1)]	805
ACS880-17-0260A-5	R11	260	480	160	247	160	240	132	77	5700 [1)]	2100
ACS880-17-0361A-5	R11	361	520	200	343	200	260	160	77	7500 [1)]	2100
ACS880-17-0414A-5	R11	414	722	250	393	250	361	200	77	10100 [1)]	2100
ACS880-17-0460A-5	R11	460	828	315	450	315	414	250	77	10300 [1)]	2100
ACS880-17-0503A-5	R11	503	920	355	492	355	460	315	77	11900 [1)]	2100
ACS880-17-0420A-5	1xR8i+1xR8i	420	550	250	403	250	314	200	75	13000	3760
ACS880-17-0570A-5	1xR8i+1xR8i	570	750	400	547	355	426	250	75	17000	3760
ACS880-17-0780A-5	1xR8i+1xR8i	780	1020	560	749	500	583	400	75	25000	3760
ACS880-17-1010A-5	2×R8i+2xR8i	1010	1320	710	970	630	755	500	77	31000	7220
ACS880-17-1110A-5	2×R8i+2xR8i	1110	1450	800	1066	710	830	560	77	32000	7220
ACS880-17-1530A-5	2×R8i+2xR8i	1530	1990	1100	1469	1000	1144	800	77	46000	7220
ACS880-17-1980A-5	3×R8i+3xR8i	1980	2580	1400	1901	1300	1481	1000	78	59000	11580
ACS880-17-2270A-5	3×R8i+3xR8i	2270	2960	1600	2179	1500	1698	1200	78	69000	11580

U_N = 690 V (range 525 to 690 V). The power ratings are valid at nominal voltage 690 V (132 to 3200 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m^3/h)
ACS880-17-0174A-7	R11	174	284	160	165	160	142	132	77	5700 [1)]	2100
ACS880-17-0210A-7	R11	210	348	200	200	200	174	160	77	7500 [1)]	2100
ACS880-17-0271A-7	R11	271	420	250	257	250	210	200	77	10100 [1)]	2100
ACS880-17-0330A-7	R11	330	542	315	320	315	271	250	77	10300 [1)]	2100
ACS880-17-0370A-7	R11	370	660	355	360	355	330	315	77	11900 [1)]	2100
ACS880-17-0430A-7	R11	430	740	400	420	400	370	355	77	14000 [1)]	2100
ACS880-17-0320A-7	1xR8i+1xR8i	320	480	315	307	250	239	200	75	16000	3760
ACS880-17-0390A-7	1xR8i+1xR8i	390	590	355	374	355	292	250	75	19000	3760
ACS880-17-0580A-7	1xR8i+1xR8i	580	870	560	557	500	434	400	75	26000	3760
ACS880-17-0660A-7	2×R8i+2xR8i	660	990	630	634	560	494	450	77	30000	7220
ACS880-17-0770A-7	2×R8i+2xR8i	770	1160	710	739	710	576	560	77	34000	7220
ACS880-17-0950A-7	2×R8i+2xR8i	950	1430	900	912	800	711	710	77	40000	7220
ACS880-17-1130A-7	2×R8i+2xR8i	1130	1700	1100	1085	1000	845	800	77	48000	7220
ACS880-17-1450A-7	3×R8i+3xR8i	1450	2180	1400	1392	1300	1085	1000	78	63000	11580
ACS880-17-1680A-7	3×R8i+3xR8i	1680	2520	1600	1613	1500	1257	1200	78	74000	11580
ACS880-17-1950A-7	4×R8i+4xR8i	1950	2930	1900	1872	1800	1459	1400	79	84000	14440
ACS880-17-2230A-7	4×R8i+4xR8i	2230	3350	2200	2141	2000	1668	1600	79	95000	14440
ACS880-17-2770A-7	6×R8i+5xR8i	2770	4160	2700	2659	2600	2072	2000	79	119000	18800
ACS880-17-3310A-7	6×R8i+6xR8i	3310	4970	3200	3178	3000	2476	2400	79	142000	21660

Nominal ratings	
I_N	Rated current available continuously without overloadability at 40 °C.
P_N	Typical motor power in no-overload use.
Maximum output current	
I_{max}	Maximum output current. Available for 10 seconds at start, then as long as allowed by drive temperature.
Light-overload use	
I_{Ld}	Continuous current allowing 110% I_{Ld} for 1 minute every 5 minutes at 40 °C.
P_{Ld}	Typical motor power in light-overload use.
Heavy-duty use	
I_{Hd}	Continuous current allowing 150% I_{Hd} for 1 minute every 5 minutes at 40 °C.
P_{Hd}	Typical motor power in heavy-duty use.

The ratings apply at 40 °C ambient temperature.

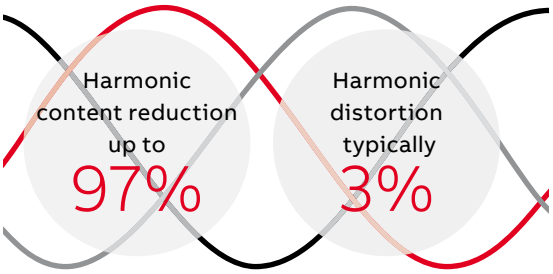
At higher temperatures (up to 50 °C) the derating is 1%/1 °C. Operation above 150 Hz might require type-specific derating.

[1)] Values to be confirmed upon full sales release of the product. Please contact ABB for further information.

Ultra-low harmonic drives
ACS880-31 and ACS880-37

Harmonic distortions can disturb or even damage sensitive equipment connected in the same environment. Harmonics also cause additional losses in the network.

Clean supply network
Our ultra-low harmonic drive produces exceptionally low harmonic content and exceeds the requirements of harmonic recommendations like IEEE 519 and G5/4. Compared to a conventional drive, the harmonic content is reduced by up to 97%. The total harmonic current distortion is typically <3% in nominal situation and undistorted network.



Keeps the network clean

Minimized downtime
ABB's ultra-low harmonic drive offers immunity to network disturbances. The drive will not interrupt the process or affect its quality in unstable supply network conditions. Drives' active supply unit is able to boost the output voltage to enable full motor voltage even when the supply voltage is below nominal. This ensures reliable operation in weak networks. This voltage boost capability can also be utilized to overcome voltage drops caused by long supply or motor cables.

The possibility to stabilize the output voltage of the drive is an advantage compared to alternative low harmonic solutions where voltage cannot be boosted.

Optimized cost and space
The compact drive has harmonics mitigation built-in. This includes an active supply unit and integrated, low harmonic line filter.

The "all Inside" design means there is no need for external filters, multi-pulse arrangements or special transformers. The simple installation offers significant savings in space, time and cost.

As the risk of overheating is lower with lower harmonic currents, there is no need to over-dimension equipment, such as transformers and cables.

The drive's voltage boost capability can be an advantage in motor dimensioning. With a higher motor voltage, the same power is achieved with less current, which improves motor efficiency and may allow a smaller motor to be used.

Maximized motor performance and efficiency
The drive is able to provide full motor voltage even if the supply voltage fluctuates. It features direct torque control (DTC) as standard, making it suitable also for very demanding applications. DTC provides precise speed and torque control for maximum motor performance and motor efficiency.

Reduces the total cost of ownership

Efficient energy utilization
Ultra-low harmonic drives achieve a unity power factor. This high power factor indicates that electrical energy is used efficiently.

The drive offers the possibility for network power factor correction to compensate for low power factors of equipment connected to the same network. It can help to avoid penalty charges set by electrical utilities for poor power factors.

Lower harmonics and full motor voltage at all times means reduced system losses and better overall system efficiency.

For more information, visit http://new.abb.com/drives/harmonics.

Wall-mounted ultra-low harmonic drives, ACS880-31

- Power ratings: 2.2 to 110 kW
- Enclosure classes: IP20 for cabinet mounting, IP21 (as standard) for wall-mounting and IP55 for dusty and wet environments

Main options:

- Flange mounting
- C2 and C3 EMC filters, see page 54
- I/O extension modules, see page 48
- Fieldbus adapter modules, see page 48
- Speed feedback interfaces, see page 51
- Functional safety modules, see page 52
- Remote monitoring tool, see page 50
- Application-specific software, see page 14
- Du/dt filters, see page 74
- Sine filters, see page 60

Cabinet-built ultra-low harmonic drives, ACS880-37

- Power ratings: 45 to 3200 kW
- Enclosure classes: IP22 (as standard), IP42 and IP54 for different environments, with option for air intake through bottom of the cabinet and channeled air outlet on the top of the cabinet
- EMC filter as standard

Main options:

- Cabling solutions for bottom and top entry and exit
- Functional safety modules, see page 52
- I/O extension modules, see page 48
- Fieldbus adapter modules, see page 48
- Speed feedback interfaces, see page 51
- Du/dt and common mode filter options for motor protection, see page 74
- Marine construction option
- Cabinet light and heater option

The drives have an extensive selection of built-in features and options. See page 82.

Higlights

- The total harmonic current distortion is typically <3% in nominal situation and undistorted network. Low harmonic content also at partial loads
- “All inside” design: no need for external filters, multi-pulse arrangements or special transformers
- Simple and cost-effective installation
- Unity power factor. Possibility for network power factor correction
- Small installation footprint
- Output voltage stabilization secures operation in weak networks
- Stable output voltage in all load conditions

Ratings, types and voltages

Wall-mounted ultra-low harmonic drives, ACS880-31

U_N = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V (3 to 110 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(m³/h)
ACS880-31-09A4-3	R3	10	13.6	4	9.5	4	8	3	57	361
ACS880-31-12A6-3	R3	12.9	17	5.5	12	5.5	10	4	57	361
ACS880-31-017A-3	R3	17	21.9	7.5	16	7.5	12.9	5.4	57	361
ACS880-31-025A-3	R3	25	28.8	11	24	11	17	7,5	57	361
ACS880-31-032A-3	R6	32	42.5	15	30	15	25	11	71	550
ACS880-31-038A-3	R6	38	54.4	18.5	36	18.5	32	15	71	550
ACS880-31-045A-3	R6	45	64.6	22	43	22	38	18.5	71	550
ACS880-31-061A-3	R6	61	76.5	30	58	30	45	22	71	550
ACS880-31-072A-3	R6	72	103.7	37	68	37	61	30	71	550
ACS880-31-087A-3	R6	87	122.4	45	83	45	72	37	71	550
ACS880-31-105A-3	R8	105	148	55	100	55	87	45	68	700
ACS880-31-145A-3	R8	145	178.3	75	138	75	105	55	68	700
ACS880-31-169A-3	R8	169	246.5	90	161	90	145	75	68	700
ACS880-31-206A-3	R8	206	287.3	110	196	110	169	90	68	805

U_N = 500 V (range 380 to 500 V). The power ratings are valid at nominal voltage 500 V (2.2 to 110 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(m³/h)
ACS880-31-07A6-5	R3	7.6	9.5	4	7.2	4	5.2	2.2	57	361
ACS880-31-11A0-5	R3	11	13.8	5.5	10.4	5.5	7.6	4	57	361
ACS880-31-014A-5	R3	14	18.7	7.5	13	7.5	11	5.5	57	361
ACS880-31-021A-5	R3	21	26.3	11	19	11	14	7.5	57	361
ACS880-31-027A-5	R6	27	35.7	15	26	15	21	11	71	550
ACS880-31-034A-5	R6	34	45.9	18.5	32	18.5	27	15	71	550
ACS880-31-040A-5	R6	40	57.8	22	38	22	34	18.5	71	550
ACS880-31-052A-5	R6	52	68	30	49	30	40	22	71	550
ACS880-31-065A-5	R6	65	88.4	37	62	37	52	30	71	550
ACS880-31-077A-5	R6	77	110.5	45	73	45	65	37	71	550
ACS880-31-101A-5	R8	101	148	55	91	55	77	45	68	700
ACS880-31-124A-5	R8	124	178	75	118	75	96	55	68	700
ACS880-31-156A-5	R8	156	247	90	148	90	124	75	68	700
ACS880-31-180A-5	R8	180	287	110	171	110	156	90	68	805

Nominal ratings	
I_N	Rated current available continuously without overloadability at 40 °C.
P_N	Typical motor power in no-overload use.
Maximum output current	
I_{max}	Maximum output current. Available for 10 seconds at start, then as long as allowed by drive temperature.
Light-overload use	
I_{Ld}	Continuous current allowing 110% I_{Ld} for 1 minute every 5 minutes at 40 °C.
P_{Ld}	Typical motor power in light-overload use.
Heavy-duty use	
I_{Hd}	Continuous current allowing 150% I_{Hd} for 1 minute every 5 minutes at 40 °C.
P_{Hd}	Typical motor power in heavy-duty use.

The ratings apply at 40 °C ambient temperature.
At higher temperatures (up to 55 °C) the derating is 1%/1 °C.

Ratings, types and voltages

Cabinet-built ultra-low harmonic drives, ACS880-37

U_N = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V (45 to 1400 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m³/h)
ACS880-37-0105A-3	R8	105	148	55	100	55	87	45	70	1750 [1)]	700
ACS880-37-0145A-3	R8	145	178	75	138	75	105	55	70	2350 [1)]	700
ACS880-37-0169A-3	R8	169	247	90	161	90	145	75	70	2800 [1)]	700
ACS880-37-0206A-3	R8	206	287	110	196	110	169	90	70	3400 [1)]	805
ACS880-37-0293A-3	R11	293	492	160	278	160	246	132	77	5700 [1)]	2100
ACS880-37-0363A-3	R11	363	586	200	345	200	293	160	77	7500 [1)]	2100
ACS880-37-0442A-3	R11	442	726	250	420	250	363	200	77	10100 [1)]	2100
ACS880-37-0505A-3	R11	505	726	250	480	250	363	200	77	11200 [1)]	2100
ACS880-37-0585A-3	R11	585	884	315	556	315	442	250	77	10300 [1)]	2100
ACS880-37-0650A-3	R11	650	1010	355	618	355	505	250	77	11900 [1)]	2100
ACS880-37-0450A-3	1xR8i+1xR8i	450	590	250	432	200	337	160	75	14000	3760
ACS880-37-0620A-3	1xR8i+1xR8i	620	810	355	595	315	464	250	75	18000	3760
ACS880-37-0870A-3	1xR8i+1xR8i	870	1140	500	835	450	651	355	75	27000	3760
ACS880-37-1110A-3	2×R8i+2xR8i	1110	1450	630	1066	560	830	450	77	31000	7220
ACS880-37-1210A-3	2×R8i+2xR8i	1210	1580	710	1162	630	905	500	77	34000	7220
ACS880-37-1430A-3	2×R8i+2xR8i	1430	1860	800	1373	710	1070	560	77	38000	7220
ACS880-37-1700A-3	2×R8i+2xR8i	1700	2210	1000	1632	900	1272	710	77	51000	7220
ACS880-37-2060A-3	3×R8i+3xR8i	2060	2680	1200	1978	1100	1541	800	78	61000	11580
ACS880-37-2530A-3	3×R8i+3xR8i	2530	3290	1400	2429	1200	1892	1000	78	76000	11580

U_N = 500 V (range 380 to 500 V). The power ratings are valid at nominal voltage 500 V (45 to 1600 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m³/h)
ACS880-37-0101A-5	R8	101	148	55	91	55	77	45	70	1750 [1)]	700
ACS880-37-0124A-5	R8	124	178	75	118	75	96	55	70	2350 [1)]	700
ACS880-37-0156A-5	R8	156	247	90	148	90	124	75	70	2800 [1)]	700
ACS880-37-0180A-5	R8	180	287	110	171	110	156	90	70	3400 [1)]	805
ACS880-37-0260A-5	R11	260	480	160	247	160	240	132	77	5700 [1)]	2100
ACS880-37-0361A-5	R11	361	520	200	343	200	260	160	77	7500 [1)]	2100
ACS880-37-0414A-5	R11	414	722	250	393	250	361	200	77	10100 [1)]	2100
ACS880-37-0460A-5	R11	460	828	315	450	315	414	250	77	10300 [1)]	2100
ACS880-37-0503A-5	R11	503	920	355	492	355	460	315	77	11900 [1)]	2100
ACS880-37-0420A-5	1xR8i+1xR8i	420	550	250	403	250	314	200	75	13000	3760
ACS880-37-0570A-5	1xR8i+1xR8i	570	750	400	547	355	426	250	75	17000	3760
ACS880-37-0780A-5	1xR8i+1xR8i	780	1020	560	749	500	583	400	75	25000	3760
ACS880-37-1010A-5	2×R8i+2xR8i	1010	1320	710	970	630	755	500	77	31000	7220
ACS880-37-1110A-5	2×R8i+2xR8i	1110	1450	800	1066	710	830	560	77	32000	7220
ACS880-37-1530A-5	2×R8i+2xR8i	1530	1990	1100	1469	1000	1144	800	77	46000	7220
ACS880-37-1980A-5	3×R8i+3xR8i	1980	2580	1400	1901	1300	1481	1000	78	59000	11580
ACS880-37-2270A-5	3×R8i+3xR8i	2270	2960	1600	2179	1500	1698	1200	78	69000	11580

U_N = 690 V (range 525 to 690 V). The power ratings are valid at nominal voltage 690 V (132 to 3200 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m^3/h)
ACS880-37-0174A-7	R11	174	284	160	165	160	142	132	77	5700 [1)]	2100
ACS880-37-0210A-7	R11	210	348	200	200	200	174	160	77	7500 [1)]	2100
ACS880-37-0271A-7	R11	271	420	250	257	250	210	200	77	10100 [1)]	2100
ACS880-37-0330A-7	R11	330	542	315	320	315	271	250	77	10300 [1)]	2100
ACS880-37-0370A-7	R11	370	660	355	360	355	330	315	77	11900 [1)]	2100
ACS880-37-0430A-7	R11	430	740	400	420	400	370	355	77	14000 [1)]	2100
ACS880-37-0320A-7	1xR8i+1xR8i	320	480	315	307	250	239	200	75	16000	3760
ACS880-37-0390A-7	1xR8i+1xR8i	390	590	355	374	355	292	250	75	19000	3760
ACS880-37-0580A-7	1xR8i+1xR8i	580	870	560	557	500	434	400	75	26000	3760
ACS880-37-0660A-7	2×R8i+2xR8i	660	990	630	634	560	494	450	77	30000	7220
ACS880-37-0770A-7	2×R8i+2xR8i	770	1160	710	739	710	576	560	77	34000	7220
ACS880-37-0950A-7	2×R8i+2xR8i	950	1430	900	912	800	711	710	77	40000	7220
ACS880-37-1130A-7	2×R8i+2xR8i	1130	1700	1100	1085	1000	845	800	77	48000	7220
ACS880-37-1450A-7	3×R8i+3xR8i	1450	2180	1400	1392	1300	1085	1000	78	63000	11580
ACS880-37-1680A-7	3×R8i+3xR8i	1680	2520	1600	1613	1500	1257	1200	78	74000	11580
ACS880-37-1950A-7	4×R8i+4xR8i	1950	2930	1900	1872	1800	1459	1400	79	84000	14440
ACS880-37-2230A-7	4×R8i+4xR8i	2230	3350	2200	2141	2000	1668	1600	79	95000	14440
ACS880-37-2770A-7	6×R8i+5xR8i	2770	4160	2700	2659	2600	2072	2000	79	119000	18800
ACS880-37-3310A-7	6×R8i+6xR8i	3310	4970	3200	3178	3000	2476	2400	79	142000	21660

Nominal ratings	
I_N	Rated current available continuously without overloadability at 40 °C.
P_N	Typical motor power in no-overload use.
Maximum output current	
I_{max}	Maximum output current. Available for 10 seconds at start, then as long as allowed by drive temperature.
Light-overload use	
I_{Ld}	Continuous current allowing 110% I_{Ld} for 1 minute every 5 minutes at 40 °C.
P_{Ld}	Typical motor power in light-overload use.
Heavy-duty use	
I_{Hd}	Continuous current allowing 150% I_{Hd} for 1 minute every 5 minutes at 40 °C.
P_{Hd}	Typical motor power in heavy-duty use.

The ratings apply at 40 °C ambient temperature.

At higher temperatures (up to 50 °C) the derating is 1%/1 °C. Operation above 150 Hz might require type-specific derating.

[1)] Values to be confirmed upon full sales release of the product. Please contact ABB for further information.

Liquid-cooled drives
ACS880-07CLC

Robust solution for various applications
The liquid-cooled product series offers robust design and advanced reliability for various medium- and high-power applications.
The extremely compact size and totally enclosed cabinet of the ACS880- 07CLC are optimized for marine applications and harsh environmental conditions.

Advanced liquid cooling
The ACS880-07CLC utilizes direct liquid cooling, making it extremely compact and silent. Along with the high efficiency, liquid cooling offers easy heat transfer without air filtering and reduces the need for high-power filtered air-cooling in the installation rooms.

The coolant type used is Antifrogen® L, by Clariant International Ltd, cooling liquid with glycol and inhibitor. It is a ready-made, commercially available mix, which enables easy commissioning and prevents the risk of errors in coolant selection.

Optimized for harsh environmental conditions

Optimal design
The modular hardware design and advanced software features of the drive enable the most sophisticated drive solutions. The design meets international standards and several marine classification requirements. ABB's extensive application and product know-how is at your service.

Compact and easy
"Compact and easy" is a phrase that describes the entire ACS880 liquid-cooled drive range. They demonstrate how technology enables ABB to add more and more features into a shrinking space – and still give the benefits of easy installation, access and use.

The drive consists of extremely compact diode supply and inverter units with parallel connected modules, offering a wide power range with very small footprint.

Compact, silent and robust design

Built-in redundancy through parallel connected modules enables higher drive availability and greater process uptime. If one of the modules is not operating or is being maintained, the drive will continue to operate at partial load.

Liquid-cooled ACS880-07CLC drives
- Power ratings: 250 to 6000 kW
- Enclosure classes: IP42 (as standard) and IP54

Main options:
- Optional liquid cooling unit (LCU) for single, redundant and tandem pump versions
- 6-, 12- or 24-pulse solution
- 2-way valve cabinet
- I/O extension modules, see page 48
- Fieldbus adapter modules, see page 48
- Brake chopper and resistor, see page 66
- Internal charging circuit for the drive
- Emergency stop category 0 with opening main contactor/breaker
- Earth fault monitoring, unearthed mains (IT)

The drives have an extensive selection of built-in features and options. See page 82

Higlights
- Compact and robust design
- Reduces the need for air-cooling in installation rooms
- Commercially available coolant mix, Antifrogen L
- Redundancy through parallel connected modules prevents unwanted process interruptions
- Small installation footprint

Ratings, types and voltages
Liquid-cooled drives, ACS880-07CLC

U_N = 690 V (range 525 to 690 V). The power ratings are valid at nominal voltage 690 V (250 to 6000 kW).

Drive type	Frame size	Nominal ratings			Light overload use		Heavy-duty use		Noise level	$P_{loss\ coolant}$	Coolant volume	Coolant flow rate
		I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(kW)	(l)	(l/min)
6-pulse												
ACS880-07CLC-0390A-7	1xD8D + 1xR8i	390	585	355	374	355	292	250	66	9.7	7.1	28
ACS880-07CLC-0430A-7	1xD8D + 1xR8i	430	645	400	413	355	322	250	66	10	7.1	28
ACS880-07CLC-0480A-7	1xD8D + 1xR8i	480	720	450	461	400	359	315	66	12	7.1	28
ACS880-07CLC-0530A-7	1xD8D + 1xR8i	530	795	500	509	450	396	355	66	13	7.1	28
ACS880-07CLC-0600A-7	1xD8D + 1xR8i	600	900	560	576	560	449	400	66	14	7.1	28
ACS880-07CLC-0670A-7	1xD8D + 1xR8i	670	1005	630	643	630	501	450	66	16	7.1	28
ACS880-07CLC-0750A-7	1xD8D + 1xR8i	750	1125	710	720	710	561	500	66	17	7.1	28
ACS880-07CLC-0850A-7	1xD8D + 1xR8i	850	1275	800	816	800	636	560	66	20	7.1	28
ACS880-07CLC-1030A-7	2xD8D + 2xR8i	1030	1545	1000	989	900	770	710	68	25	10.8	54
ACS880-07CLC-1170A-7	2xD8D + 2xR8i	1170	1755	1100	1123	1100	875	800	68	27	10.8	54
ACS880-07CLC-1310A-7	2xD8D + 2xR8i	1310	1965	1200	1258	1200	980	900	68	31	10.8	54
ACS880-07CLC-1470A-7	2xD8D + 2xR8i	1470	2205	1400	1411	1200	1100	1000	68	34	10.8	54
ACS880-07CLC-1660A-7	2xD8D + 2xR8i	1660	2490	1600	1594	1400	1242	1200	68	39	10.8	54
ACS880-07CLC-1940A-7	3xD8D + 3xR8i	1940	2910	1800	1862	1800	1451	1400	69	45	14.6	72
ACS880-07CLC-2180A-7	3xD8D + 3xR8i	2180	3270	2000	2093	2000	1631	1400	69	51	14.6	72
ACS880-07CLC-2470A-7	3xD8D + 3xR8i	2470	3705	2300	2371	2300	1848	1800	69	58	14.6	72
ACS880-07CLC-2880A-7	4xD8D + 4xR8i	2880	4320	2700	2765	2700	2154	2000	70	67	22.5	98
ACS880-07CLC-3260A-7	4xD8D + 4xR8i	3260	4890	3000	3130	3000	2438	2300	70	77	22.5	98
12-pulse												
ACS880-07CLC-0530A-7+A004	2xD8D + 1xR8i	530	795	500	509	450	396	355	66	13	7.6	38
ACS880-07CLC-0600A-7+A004	2xD8D + 1xR8i	600	900	560	576	560	449	400	66	14	7.6	38
ACS880-07CLC-0670A-7+A004	2xD8D + 1xR8i	670	1005	630	643	630	501	450	66	16	7.6	38
ACS880-07CLC-0750A-7+A004	2xD8D + 1xR8i	750	1125	710	720	710	561	500	66	17	7.6	38
ACS880-07CLC-0850A-7+A004	2xD8D + 1xR8i	850	1275	800	816	800	636	560	66	20	7.6	38
ACS880-07CLC-1030A-7+A004	2xD8D + 2xR8i	1030	1545	1000	989	900	770	710	68	25	10.8	54
ACS880-07CLC-1170A-7+A004	2xD8D + 2xR8i	1170	1755	1100	1123	1100	875	800	68	27	10.8	54
ACS880-07CLC-1310A-7+A004	2xD8D + 2xR8i	1310	1965	1200	1258	1200	980	900	68	31	10.8	54
ACS880-07CLC-1470A-7+A004	2xD8D + 2xR8i	1470	2205	1400	1411	1200	1100	1000	68	34	10.8	54
ACS880-07CLC-1660A-7+A004	2xD8D + 2xR8i	1660	2490	1600	1594	1400	1242	1200	68	39	10.8	54
ACS880-07CLC-1940A-7+A004	4xD8D + 3xR8i	1940	2910	1800	1862	1800	1451	1400	69	45	15.0	82
ACS880-07CLC-2180A-7+A004	4xD8D + 3xR8i	2180	3270	2000	2093	2000	1631	1400	69	51	15.0	82
ACS880-07CLC-2470A-7+A004	4xD8D + 3xR8i	2470	3705	2300	2371	2300	1848	1800	69	58	15.0	82
ACS880-07CLC-2880A-7+A004	4xD8D + 4xR8i	2880	4320	2700	2765	2700	2154	2000	70	67	22.5	98
ACS880-07CLC-3260A-7+A004	4xD8D + 4xR8i	3260	4890	3000	3130	3000	2438	2300	70	77	22.5	98
ACS880-07CLC-3580A-7+A004	6xD8D + 5xR8i	3580	5370	3400	3437	3200	2678	2600	72	84	25.8	126
ACS880-07CLC-4050A-7+A004	6xD8D + 5xR8i	4050	6075	3800	3888	3800	3029	2800	72	95	25.8	126
ACS880-07CLC-4840A-7+A004	6xD8D + 6xR8i	4840	7260	4400	4646	4400	3620	3500	72	114	29.1	142
ACS880-07CLC-5650A-7+A004	8xD8D + 7xR8i	5650	8475	5200	5424	5200	4226	4000	73	133	33.9	170
ACS880-07CLC-6460A-7+A004	8xD8D + 8xR8i	6460	9690	6000	6202	6000	4832	4700	73	152	37.2	186
24-pulse												
ACS880-07CLC-2470A-7+A006	4xD8D + 3xR8i	2470	3705	2300	2371	2300	1848	1800	69	58	15.0	82
ACS880-07CLC-3260A-7+A006	4xD8D + 4xR8i	3260	4890	3000	3130	3000	2438	2300	70	77	22.5	98
ACS880-07CLC-4840A-7+A006	8xD8D + 6xR8i	4840	7260	4400	4646	4400	3620	3500	72	114	30.0	154
ACS880-07CLC-5650A-7+A006	8xD8D + 7xR8i	5650	8475	5200	5424	5200	4226	4000	73	133	33.9	170
ACS880-07CLC-6460A-7+A006	8xD8D + 8xR8i	6460	9690	6000	6202	6000	4832	4700	73	152	37.2	186

Range 380 to 690 V

Liquid-cooling unit type	Nominal ratings			Noise level	Losses				Internal flow [1]	External flow [2]
		Internal coolant volume	External coolant volume							
	P_{max} (kW)	(l)	(l)	(dBA)	$P_{loss\ total}$ (kW)	$P_{loss\ coolant}$ (kW)	$P_{loss\ air}$ (kW)	P_{drop} (kPa)	(l/min)	(l/min)
ACS880-1007LC-0070 [3]	70	17	3	55	0.4	0.3	0.1	150	81/107	120
ACS880-1007LC-0195+C140 [3]/C141 [4]	195	31/35	8	55	1.3	1.0	0.3	150	270/355	467
ACS880-1007LC-0195+C123 [5]	195	35	8	57	2.1	1.8	0.3	150	310/415	467

Nominal ratings	
I_N	Rated current available continuously without overloadability at 40 °C.
P_N	Typical motor power in no-overload use.
P_{max}	Maximum nominal cooling power.
Internal flow	Nominal coolant flow rate from the liquid cooling unit to the drive modules.
External flow	Nominal coolant flow rate to the liquid cooling unit from an external cooling circuit.
Maximum output current	
I_{max}	Maximum output current. Available for 10 seconds at start, then as long as allowed by drive temperature.
Light-overload use	
I_{Ld}	Continuous current allowing 110% I_{Ld} for 1 minute every 5 minutes at 40 °C.
P_{Ld}	Typical motor power in light-overload use.
Heavy-duty use	
I_{Hd}	Continuous current allowing 150% I_{Hd} for 1 minute every 5 minutes at 40 °C.
P_{Hd}	Typical motor power in heavy-duty use.
Losses	
$P_{loss\ total}$	Power loss conducted to coolant and emitted to air.
$P_{loss\ coolant}$	Power loss conducted to coolant.
$P_{loss\ air}$	Power loss emitted to air (ambient room).
P_{drop}	Pressure loss in external cooling circuit.

The ratings apply at 40 °C ambient temperature. At higher temperatures (up to 50 °C) the derating is 1%/1 °C.
Operation above 150 Hz might require type-specific derating.

[1] 120 kPa, Antifrogen® L 25%, 40 °C, 50/60 Hz

[2] 36 °C water

[3] Single pump

[4] Redundant, one pump running

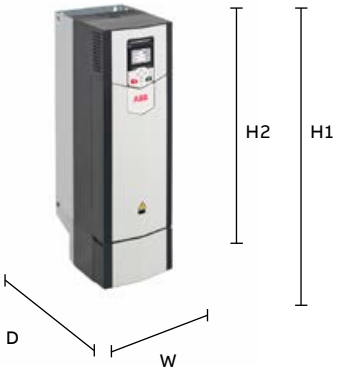
[5] Two pumps running

Dimensions
ACS880

ACS880-01, IP21

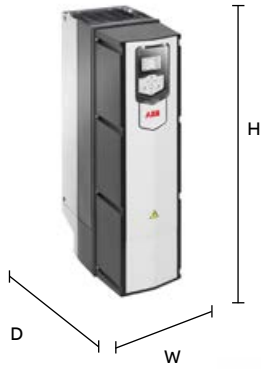
Frame size	Height H1 (mm)	Height H2 (mm)	Width (mm)	Depth (mm)	Weight (kg)
R1	409	370	155	226	7
R2	409	370	155	249	8.4
R3	475	420	172	261	10.8
R4	576	490	203	274	18.6
R5	730	596	203	274	22.8
R6	726	569	251	357	42.2
R7	880	600	284	365	53
R8	963	681	300	386	68
R9	955	680	380	413	95

H1 = Height with cable entry box. H2 = Height without cable entry box.
Width and depth with cable entry box.
Dimensions of the IP20 version are in the ACS880 drive modules catalog.



ACS880-01, IP55

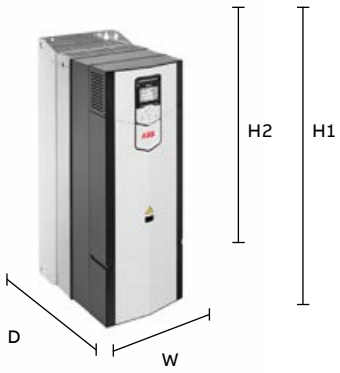
Frame size	Height (mm)	Width (mm)	Depth (mm)	Weight (kg)
R1	450	162	292	8.1
R2	450	162	315	9.5
R3	525	180	327	12
R4	576	203	344	19.1
R5	730	203	344	23.4
R6	726	251	421	42.9
R7	880	284	423	54
R8	963	300	452	74
R9	955	380	477	102



ACS880-11/31, IP21

Frame size	Height H1 (mm)	Height H2 (mm)	Width (mm)	Depth (mm)	Weight (kg)
R3	495	490	203	356	21.3
R6	771	771	252	382	61
R8	965	965	300	430	102/112 [1]

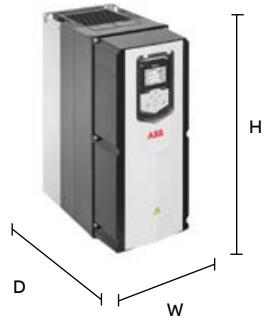
H1 = Height with cable entry box. H2 = Height without cable entry box.
Width and depth with cable entry box.
[1] For types -105A-3, 145A-3, -101A-5, -124A-5: 102 kg
For types -169A-3, 206A-3, -156A-5, -180A-5: 112 kg



ACS880-11/31, IP55

Frame size	Height (mm)	Width (mm)	Depth (mm)	Weight (kg)
R3	495	203	360	23.3
R6	771	252	445	63
R8	966	300	496	108/118 [1]

[1] For types -105A-3, 145A-3, -101A-5, -124A-5: 108 kg
For types -169A-3, 206A-3, -156A-5, -180A-5: 118 kg



ACS880-07, IP22/42/54

Frame size	Height		Width	Depth	Weight
	IP22/42 (mm)	IP54 (mm)	(mm)	(mm)	(kg)
R6	2145	2315	430 [1]	673	240
R7	2145	2315	430 [1]	673	250
R8	2145	2315	430 [1]	673	265
R9	2145	2315	830	698	375
R10	2145	2315	830 [1] [2]	698	530
R11	2145	2315	830 [1] [2]	698	580

[1] Additional 200 mm if equipped with 1st environment (C2) filter. [2] Additional 300 mm if equipped with braking chopper.

ACS880-07, IP22/42/54

Frame size	Height		Width		Depth		Weight	
	IP22/42 (mm)	IP54 (mm)	6-pulse (mm) [5]	12-pulse (mm) [5]	(mm) [6]	top exit (mm)	6-pulse (kg)	12-pulse (kg)
D8T+2×R8i	2145	2315	1830	–	636	826	1470	–
2×D7T+2×R8i	2145	2315	–	2030 [2] [4]	636	826	–	1710
2×D8T+2×R8i [1]	2145	2315	2030 [4]	–	636	826	1650	–
2×D8T+2×R8i	2145	2315	2230 [4]	2230 [2] [4]	636	826	1770	1870
2×D8T+3×R8i	2145	2315	2430 [4]	2430 [2] [4]	636	826	1920	2020
3×D8T+3×R8i	2145	2315	2630 [4]	–	636	826	2230	–
3×D8T+4×R8i	2145	2315	3030 [4]	–	636	826	2590	–
4×D8T+3×R8i	2145	2315	–	3030 [3] [4]	636	826	–	2600
4×D8T+4×R8i	2145	2315	–	3430 [3] [4]	636	826	–	2960
4×D8T+5×R8i	2145	2315	3630 [4]	3630 [3] [4]	636	826	3030	3110

[1] ACS880-07-1160A-7. [2] Additional 200 mm if equipped with earthing switch. [3] Additional 600 mm if equipped with line contactor, earthing switch or air circuit breaker.
[4] Additional 200 mm if top entry. [5] If UL variant the width may differ. [6] Top exit with backpack for n×R8i, additional depth is 190 mm.

ACS880-17/37, IP22/42/54

Frame size	Height		Width	Depth		Weight
	IP22/42 (mm)	IP54 (mm)	(mm)	(mm)	top exit (mm)	(kg)
R8	2145	2315	430	685	685	320
R11	2145	2315	1230	710	710	750
1xR8i+1xR8i	2145	2315	1230	636	826	1180
2×R8i+2xR8i	2145	2315	2220/2430 [2]	636	826	1970/2090 [2]
3×R8i+3xR8i	2145	2315	3230	636	826	2730 [1]/2930
4×R8i+4xR8i	2145	2315	3830	636	826	3700
6×R8i+5xR8i	2145	2315	5030	636	826	4830
6xR8i+6xR8i	2145	2315	5330	636	826	4980

[1] ACS880-17-1450A-7, -1680A-7. [2] ACS880-17-1210A-3, -1430A-3, -1700A-3, -1530A-5.

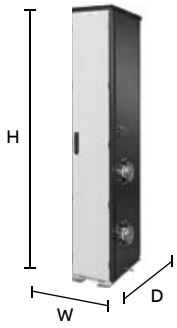
ACS880-07CLC, IP42/54

Frame size	Height	Width	Depth	Weight
	(mm)	(mm)	(mm)	(kg)
1xD8D+1xR8i	2002	700	636	545
2xD8D+1xR8i	2002	700	636	560
2xD8D+2xR8i	2002	900	636	710
3xD8D+3xR8i	2002	1200	636	1015
4xD8D+3xR8i	2002	1200	636	1030
4xD8D+4xR8i	2002	1500	636	1290
6xD8D+5xR8i	2002	2200	636	1860
6xD8D+6xR8i	2002	2400	636	2030
8xD8D+7xR8i	2002	2700	636	2320
8xD8D+8xR8i	2002	2900	636	2490

ACS880-1007LC

Unit type	Height	Width [1]	Depth	Weight
	(mm)	(mm)	(mm)	(kg)
ACS880-1007LC-0070	2003	300/-	636	200
ACS880-1007LC-0195	2003	600/630	636	400
ACS880-1007LC-0195+C213	2003	600/630	636	400

[1] The first values are for line-up connected unit and the latter values for stand alone unit.



Control panel options

—
01 Assistant control panel with Bluetooth is included as standard.
—
02 Optional Industrial Assistant control panel without Bluetooth.
—
03 Control panel mounting platform DPMP-01

Bluetooth control panel, ACS-AP-W (standard control panel)
Commissioning and operation of the ACS880 is easy with the assistant control panel. The panel has a multilingual graphical display, Bluetooth connectivity and a USB interface for PC tool connection. The panel can be used with all drives belonging to ABB's all-compatible product portfolio.

There is no need to know any drive parameters, as the control panel helps you set up the essential settings quickly and get the drive into action.

The Bluetooth connection enables the use of mobile apps like Drivetune. This app is available for free on the Google Play and the Apple App store. Drivetune features include: commissioning, troubleshooting, monitoring and controlling the drive remotely. Drivetune also has full parameter access and backup and restore functionality.

Industrial control panel, ACS-AP-I
The ACS-AP-I industrial control panel has the same functionality as the ACS-AP-W Bluetooth panel, but without the Bluetooth connectivity.

Control panel mounting platform, DPMP-01/02
The DPMP-01 mounting platform is for flush mountings, and the DPMP-02 is for surface mountings.

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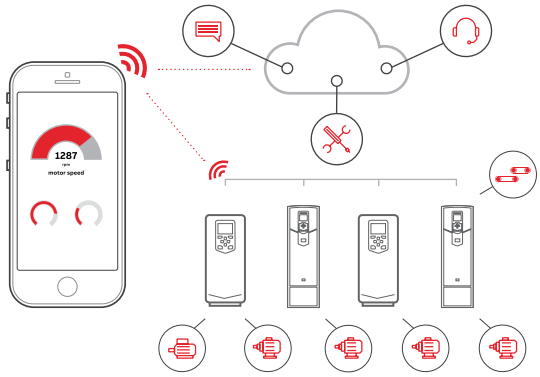
Control panel options
Assistant control panel ACS-AP-W is included as standard in the delivery.
ACS-AP-W (+J400) can be replaced by +J options below.

Option code	Description	Type designation
+0J400	No control panel	-
+J425	Industrial Assistant control panel without Bluetooth connection	ACS-AP-I
3AUA0000108878	Control panel mounting platform, flush mounted, IP54 / UL Type 12 (does not include control panel)	DPMP-01
3AXD50000009374	Control panel mounting platform, surface mounted, IP65 / UL Type 12 (does not include control panel)	DPMP-02

Save time, ease troubleshooting and improve drive performance with ABB smartphone apps

Better connectivity and user experience with Drivetune



Easy and fast access to product information and support

Manage your drives and the process lines and machines they control

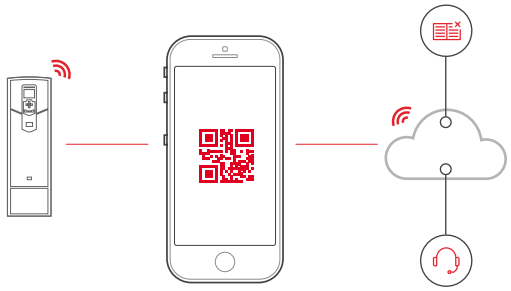
Easy access to cloud-based drive and process information from anywhere via an online connection

Start up, commission and tune your drive and application

Simplified user guidance with instant access to drive status and configuration

Performance optimization via drive troubleshooting features and fast support

Services and support on the go with Drivebase



Search for support documents and contacts

Maintain and service all your installed drives on one or multiple sites

Get 6 months extra warranty for free by registering your drive with the Drivebase app

Access your product and service information in the cloud from anywhere

Access your drive's diagnostics data

Push notifications for critical product and service updates

Access information anywhere

Download the apps using the QR codes below or directly from the app stores

Connectivity to automation systems

01 ACS880 is compatible with many fieldbus protocols

02 Input/output extension modules

Fieldbus adapter modules

ACS880 industrial drives are compatible with a wide range of fieldbus protocols. The drive comes with a Modbus RTU fieldbus interface as standard.

The ACS880 supports two different fieldbus connections simultaneously and offers the possibility for redundant fieldbus communication. PROFIsafe (functional safety over PROFINET) is also supported.

01

Connectivity adapters

Option code	Fieldbus protocol	Adapter
+K451	DeviceNet™	FDNA-01
+K454	PROFIBUS DP. DPV0/DPV1	FPBA-01
+K457	CANopen®	FCAN-01
+K458	Modbus RTU	FSCA-01
+K462	ControlNet	FCNA-01
+K469	EtherCAT®	FECA-01
+K470	POWERLINK	FEPL-02
+K475	Two port EtherNet/IP™, Modbus TCP, PROFINET IO, PROFIsafe [1)]	FENA-21
+K491	Modbus/TCP	FMBT-21
+K492	PROFINET IO	FPNO-21
+K490	EtherNet/IP	FEIP-21

[1)] For the PROFIsafe to work the PROFINET fieldbus adapter module (FENA-21) and the safety functions module FSO-12 (+Q973) or FSO-21 (+Q972) are required.

02

Input/output extension modules

Standard input and output can be extended by using optional analog and digital input/output extension modules. The modules are easily installed in the extension slots located on the drive.

If there are not enough I/O extension slots in the drive, the FEA-03 module can increase the number of slots. The FEA-03 has two option slots for digital I/O extensions and speed feedback interface modules. The connection to the control unit is via an optical fiber link, and the adapter can be mounted on a DIN rail (35 × 7.5 mm).

Analog and digital input/output extension modules

Option code	Description	I/O module
+L501	4×DI/O, 2×RO	FIO-01
+L500	3×AI (mA/V), 1×AO (mA), 2×DI/O	FIO-11
+L515	2×F-type option extension slots	FEA-03
+L525	2×AI(mA/V), 2×AO(mA)	FAIO-01
+L526	3×DI (up to 250 V DC or 230 V AC), 2×RO	FDIO-01

PC tool options

—
03 Drive composer PC tool

PC tools
The Drive composer PC tool offers fast and harmonized setup, commissioning and monitoring for ABB's all-compatible drives. The free version of the tool provides startup and maintenance capabilities, and includes support for adaptive programming. It also gathers all drive information, such as parameter loggers, faults, backups and event lists, into a support diagnostics file.

Drive composer pro provides additional features, such as custom parameter windows, graphical control diagrams of the drive's configuration, and improved monitoring and diagnostics. It also has a graphical interface for configuring functional safety features.

IEC programming of the drive is accomplished with ABB Automation Builder software. Automation Builder can also be used as an alternative configuration tool to Drive composer. It supports several ABB automation products, such as drives, PLCs, HMIs and robots.

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PC tools

Ordering code	Description	PC tool
3AUA0000108087	PC tool for setup, commissioning and monitoring of drives	Drive composer pro
	Automation Builder 2.x Basic (1). Free 61131-3 engineering for simple PLC solutions.	Automation Builder [1]
1SAS010000R0102	Automation Builder 2.x Standard (2). Integrated engineering for PLC, drives, motion, SCADA and panels.	
1SAS010002R0102	Automation Builder 2.x Premium (5). Integrated Engineering and features for engineering productivity and collaboration.	
+N8010	License key for drive application programming based on IEC 61131-3 using Automation Builder	IEC programming

[1] For IEC programming license key is needed for the ACS880 drive (+N8010)

Remote monitoring options

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01 Remote monitoring tool NETA-21
—
02 RMDE reliability monitoring device

Remote monitoring access worldwide
The NETA-21 remote monitoring tool gives easy access to the drive via the Internet or a local Ethernet network. NETA-21 comes with a built-in web server. Compatible with standard web browsers, it ensures easy access to a web-based user interface. Through the web interface, the user can configure drive parameters, and monitor drive log data, load levels, runtime, energy consumption, I/O data, and the bearing temperatures of the motor connected to the drive. One NETA-21 supports up to 10 ABB single drives.

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Remote monitoring option

Ordering code	Description	Type
3AUA0000094517	2 x panel bus interface 2 x 32 = max. 10 drives 2 x Ethernet interface SD memory card USB port for WLAN/3G	NETA-21

RMDE reliability monitoring device
The RMDE reliability monitoring device collects drive performance and event data so that it can be stored remotely and utilized for service, maintenance and troubleshooting. RMDE consists of the NETA-21 remote monitoring tool, a modem, and environmental sensors that enable collection of measured ambient temperature and humidity values. The device comes in a compact IP54 enclosure, making it suitable even for harsh environments.

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RMDE reliability monitoring device

Ordering code	Description	Type
RMDE-01-1-1 Configurable product	RMDE reliability monitoring device	RMDE-01

Additional interface options

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03 FEN-01 TTL encoder interface module
—
04 FDCO-01 DDCS communication module

Speed feedback interfaces for precise process control

ACS880 drives can be connected to various feedback devices, such as HTL pulse encoders, TTL pulse encoders, absolute encoders and resolvers. The optional feedback module is installed in the option slot on the drive.
It is possible to use two feedback modules at the same time, either of the same type or different types*.

* Excluding FSE-31.

—
Feedback interface modules

Option code	Description	Feedback module
+L517	2 inputs (TTL pulse encoder), 1 output	FEN-01
+L518	2 inputs (SinCos absolute, TTL pulse encoder), 1 output	FEN-11
+L516	2 inputs (Resolver, TTL pulse encoder), 1 output	FEN-21
+L502	1 input (HTL pulse encoder), 1 output	FEN-31
+L521	Pulse encoder interface for functional safety (for more details see section "Safety options")	FSE-31

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DDCS communication option modules

The FDCO-0X optical DDCS communication options are add-on modules on the ACS880 industrial drives control unit. The modules include connectors for two fiber optic DDCS channels. The FDCO-0X modules make it possible to perform master-follower and AC800 M communication. Alternative way for drive to drive communication is to use the standard RS485 connection.

—
Optical communication modules

Option code	Description	Module
+L503	Optical DDCS (10 Mbd/10 Mbd)	FDCO-01
+L508	Optical DDCS (5 Mbd/10 Mbd)	FDCO-02

Safety options

—
01 ACS880 drive with FSO-12

Integrated safety
Integrated safety reduces the need for external safety components, simplifying configuration and reducing installation space. The safety functionality is a built-in feature of the ACS880, with safe torque off (STO) as standard.
The STO function corresponds to an uncontrolled stop in accordance with stop category 0 of EN 60204-1. Additional safety functions can be commissioned with the optional and compact safety functions module. ACS880 drives offer functional safety with or without encoder.
The drives' functional safety is designed in accordance with EN/IEC 61800-5-2 and complies with the requirements of the European Union Machinery Directive (2006/42/EC).

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Safety function modules

Option code	Description	Safety module
+Q973	Safety functions module FSO-12	FSO-12
+Q972+L521	Safety functions module FSO-21 and encoder FSE-31	FSO-21+FSE-31
+Q971	ATEX-certified safe disconnection function, EX II (2) GD	
+Q982	PROFIsafe safety communication: forces to select a functional safety module and PROFINET fieldbus adapter	FSO-12 or FSO-21+FENA-21
+L536	Thermistor protection module FPTC-01	FPTC-01
+L537	ATEX-certified thermistor protection module FPTC-02	FPTC-02

The safety functions modules
The safety functions module (FSO-12 and -21) is easy to connect and configure, and offers a wide range of safety functions and a self-diagnostic function that meets current safety requirements and standards, all in one compact module. The safety functions are seamlessly integrated with the drive functionality. This reduces engineering time and implementation of the safety functions compared to using external safety components. Typically this also results in reduced total cost and size and increased reliability.

The safety functions module enables safety functions with or without an encoder. If the application requires safe encoder feedback, it can be established with the safety-certified FSE-31 pulse encoder interface module. The FSE module provides safe encoder data to the safety functions module, and can simultaneously be used as a feedback device for the drive.

Commissioning and configuration of the safety functions module is done with the Drive composer pro PC tool, which provides an easy-to-use graphical user interface. Larger safety systems can be built using PROFIsafe over PROFINET connection between a safety PLC (such as AC500-S) and the ACS880 drive. The connection is achieved using the FENA-21 or FPNO-21 fieldbus adapter module and the safety functions module.

The safety functions module can also be ordered as a spare part kit and installed afterwards to the drive. The kit includes most common assembly accessories for ACS880 drives.

The module supports the following safety functions (which achieve a safety level up to SIL 3 or PL e (Cat. 3)):

- **Safe stop 1 (SS1)** brings the machine to a stop using a monitored deceleration ramp. It is typically used in applications where the machinery motion needs to be brought to a stop (stop category 1) in a controlled way before switching over to the no-torque (STO) state.
- **Safe stop emergency (SSE)** can be configured to, upon request, either activate STO instantly (category 0 stop), or first initiate motor deceleration and then, once the motor has stopped, activate the STO (category 1 stop).
- **Safe brake control (SBC)** provides a safe output for controlling the motor's external (mechanical) brakes, together with STO.
- **Safely-limited speed (SLS**) ensures that the specified speed limit of the motor is not exceeded. This allows machine interaction to be performed at slow speed without stopping the drive. The safety function module comes with four individual SLS settings for speed monitoring.
- **Safe maximum speed (SMS)** monitors that the speed of the motor does not exceed the configured maximum speed limit.
- **Prevention of unexpected startup (POUS)** ensures that the machine remains stopped when people are in the danger area.
- **Safe direction (SDI)** ensures that rotation is allowed only in the selected direction (available only with FSO-21 and FSE-31).
- **Safe speed monitor (SSM)** provides a safe output signal to indicate whether the motor speed is between user-defined limits (available only with FSO-21).

Safe Torque Off (STO) over PROFIsafe: STO is a standard feature of the ACS880. But if STO needs to be used over fieldbus, it can be accomplished with the safety functions module.

Safe temperature monitoring (STM) can be done by using FPTC thermistor protection modules. These modules have SIL 2 or PL c safety level.

EMC – electromagnetic compatibility

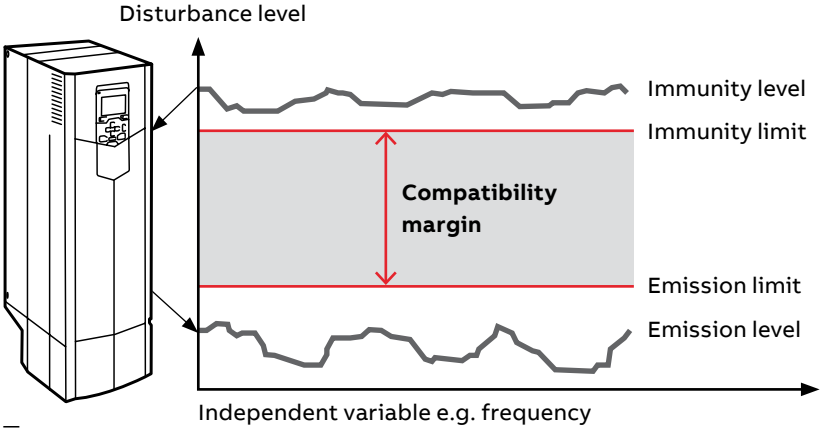
— 01 Immunity and emission compatibility

Each ACS880 model can be equipped with a built-in filter to reduce high-frequency emissions.

EMC standards
The EMC product standard (EN 61800-3) covers the specific EMC requirements for drives (tested with motor and motor cable) within the EU. EMC standards such as EN 55011 or EN 61000-6-3/4 are applicable to industrial and domestic equipment and systems, including the components inside the drive. Drive units compliant with EN 61800-3 are also compliant with comparable categories in EN 55011 and EN 61000-6-3/4, but not necessarily vice versa. EN 55011 and EN 61000-6-3/4 do not specify cable length or require a motor to be connected as a load. The emission limits are comparable to EMC standards according to the table on the next page.

Domestic environments versus public low voltage networks
The first environment includes domestic premises. It also includes establishments directly connected without an intermediate transformer to a low-voltage power supply network that supplies buildings used for domestic purposes.

The second environment includes all establishments other than those directly connected to a low-voltage power supply network that supplies buildings used for domestic purposes.



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EMC standards				
EMC according to EN 61800-3:2004 + A1:2012 product standard	**EN 61800-3 product standard**	**EN 55011, product family standard for industrial, scientific and medical (ISM) equipment**	**EN 61000-6-4, generic emission standard for industrial environments**	**EN 61000-6-3, generic emission standard for residential, commercial and light-industrial environment**
1st environment, unrestricted distribution	Category C1	Group 1. Class B	Not applicable	Applicable
1st environment, restricted distribution	Category C2	Group 1. Class A	Applicable	Not applicable
2nd environment, unrestricted distribution	Category C3	Group 2. Class A	Not applicable	Not applicable
2nd environment, restricted distribution	Category C4	Not applicable	Not applicable	Not applicable

Selecting an EMC filter							
Drive type	**Voltage (V)**	**Frame sizes**	**1st environment, restricted distribution, C2, grounded network (TN) Option code**	**2nd environment, C3, grounded network (TN) Option code**	**2nd environment, C3, ungrounded network (IT) Option code** [1]	**2nd environment, C3, grounded/ ungrounded network (TN/IT) Option code**	**2nd environment, C4, grounded network (TN)**
ACS880-01	380 to 500	R1 to R9	+E202	+E200	+E201 [1]	-	As standard
ACS880-01	690	R3 to R9	-	+E200	+E201 [1]	-	As standard
ACS880-11	380 to 500	R3 to R8	+E202	+E200	+E201	-	As standard
ACS880-31	380 to 500	R3 to R8	+E202	+E200	+E201	-	As standard
ACS880-07	380 to 500	R6 to R9	+E202	+E200	+E201	-	As standard
ACS880-07	690	R6 to R9	-	+E200	+E201 (R7 to R9 frame size)	-	As standard
ACS880-07	380 to 690	R10 to R11	+E202 (not for 690 V)	+E200 (not for 400 V/500 V)	+E201 (not for 400 V/500 V)	+E210 (not for 690 V)	As standard
ACS880-07	380 to 690	n×R8i	+E202 (only for 1140A-3 and 1070A-5)	-	-	As standard	As standard
ACS880-17	380 to 690	R8 to R11	+E202 (not for 690 V)	+E200 (only for R8)	+E201 (only for R8)	As standard for R11	As standard
ACS880-17	380 to 690	n×R8i	+E202 (not for 690 V, only for 1xR8i)	-	-	As standard	As standard
ACS880-37	380 to 690	R8 to R11	+E202 (not for 690 V)	+E200 (only for R8)	+E201 (only for R8)	As standard for R11	As standard
ACS880-37	380 to 690	n×R8i	+E202 (not for 690 V, only for 1xR8i)	-	-	As standard	As standard
ACS880-07CLC	690	n×R8i	-	-	-	+E210	-

[1] 2nd environment, C4: ACS880-01, 380 to 500 V, frame sizes R1 to R5. ACS880-01, 690 V, frame sizes R3 to R6.

Choose the right motor for your application

Induction motors and the ACS880: a reliable combination
Induction motors are used throughout industry in applications that demand robust and high enclosure motor and drive solutions. ACS880 drives fit perfectly together with this type of motor by providing comprehensive functionality, yet simple operation. The drives are ideal for environments that require a high degree of protection and offer narrow facilities. ACS880 drives come with DTC as standard, ensuring high-speed accuracy. Our motors and drives provide the perfect foundation for energy efficiency, while delivering capabilities such as exceeding the nominal motor speed when maximum power is needed.

Our low-voltage motors for explosive atmospheres and low-voltage industrial drives have been tested and certified to verify that, when correctly dimensioned, they are safe to use in explosive atmospheres. ABB drives can also be used with non-ABB Ex motors with ATEX-certified thermistor protection. If this protection is not used, the motor and drive combination must be either type-tested or combined-tested for potentially explosive atmospheres by the customer, motor manufacturer or a third party. It is also important to verify that the motor can be used with ABB variable speed drives.

Permanent magnet motors and the ACS880: smooth operation
Permanent magnet technology is used for improved motor characteristics in terms of energy efficiency and compactness. This technology is particularly well-suited for low-speed control applications, as in some cases it eliminates the need to use gearboxes. The actual characteristics of different permanent magnet motors can vary considerably. Even without speed or rotor position sensors, ACS880 drives with DTC can control most types of permanent magnet motors.

IE4 synchronous reluctance motors and the ACS880: optimized energy efficiency
Combining the ACS880's control technology with our synchronous reluctance (SynRM) motors provides an IE4 motor and drive package that ensures high energy efficiency, reduces motor temperatures and provides a significant reduction in motor noise. Lower temperature results in better motor reliability and longer motor life.

ABB has tested our SynRM motor and drive packages and produced manufacturer's statements providing verified system (drive and motor) efficiency.



Traditional IE2 induction motor

IE4 synchronous reluctance motor SynRM

—
Losses

The idea is simple. Take a conventional, proven stator technology and a totally new, innovative rotor design. Then combine them with a drive loaded with new, application-specific software. Finally, optimize the whole package for applications such as pumps, fans, compressors, extruders, conveyors and mixers.

Synchronous reluctance technology combines the performance of a permanent magnet motor with the simplicity and service-friendliness of an induction motor. The new rotor has neither magnets nor windings and suffers virtually no power losses. Because the footprints are identical, it is easy to replace an induction motor with a SynRM motor.

IE4 synchronous reluctance motors have very low winding temperatures, which increases the reliability and life of the winding. More importantly, the cooler synchronous reluctance rotor means significantly lower bearing temperatures – an important factor, because bearing failures cause about 70% of unplanned motor outages.

SynRM packages
ACS880-01 for IE4 SynRM

Matched IE4 SynRM

Nominal ratings			Light overload use		Heavy-duty use		Noise level	Heat dissipation	Air flow	Drive type	Frame size	SynRM motor type 1500 rpm (50 Hz) [1]	Motor product code
I_N (A)	I_{MAX} (A)	P_N (kW)	I_{Ld} (A)	P_{Ld} (kW)	I_{Hd} (A)	P_{Hd} (kW)	(dBA)	(W)	(m³/h)				
U_N = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V for SynRM (4 to 200 kW).													
14.3	21	5.5	14.3	5.5	9.8	4	51	232	88	ACS880-01-14A3-3	R2	M3AL 132 SMA 4	3GAL 132 213-_SC
17.7	29	7.5	17.7	7.5	14.3	5.5	51	337	88	ACS880-01-17A7-3	R2	M3AL 132 SMB 4	3GAL 132 223-_SC
25	29	11	24	11	17	7.5	51	337	88	ACS880-01-25A5-3	R2	M3BL 160 MLA	3GBL 162 413-_SC
35	54	15	35	15	25	11	57	562	134	ACS880-01-035A-3	R3	M3BL 160 MLB	3GBL 162 423-_SC
43	64	18.5	43	18.5	35	15	62	667	134	ACS880-01-043A-3	R4	M3BL 180 MLA	3GBL 182 413-_SC
50	76	22	50	22	43	18.5	62	907	280	ACS880-01-050A-3	R4	M3BL 200 MLF	3GBL 202 463-_SC
69	104	30	68	30	50	22	62	1117	280	ACS880-01-069A-3	R5	M3BL 200 MLA	3GBL 202 413-_SC
85	122	37	83	37	69	30	62	1120	280	ACS880-01-085A-3	R5	M3BL 250 SMF	3GBL 252 263-_SC
103	148	45	100	45	85	37	67	1295	435	ACS880-01-103A-3	R6	M3BL 250 SMG	3GBL 252 273-_SC
123	178	55	123	55	103	45	67	1140	435	ACS880-01-123A-3	R6	M3BL 250 SMA	3GBL 252 213-_SC
173	287	75	173	75	123	55	67	2310	450	ACS880-01-173A-3	R7	M3BL 280 SMA	3GBL 282 213-_DC
202	287	90	196	90	169	75	67	2310	450	ACS880-01-202A-3	R7	M3BL 280 SMB	3GBL 282 223-_DC
245	350	110	234	110	202	90	65	3300	550	ACS880-01-245A-3	R8	M3BL 280 SMC	3GBL 282 233-_DC
290	418	132	278	132	245 [1]	110	65	3900	550	ACS880-01-290A-3	R8 [3]	M3BL 315 SMB	3GBL 312 223-_DC
343	498	160	343	160	290	132	68	4800	1150	ASC880-01-343A-3	R9 [5]	M3BL 315 SMC	3GBL 312 233-_DC
427	545	200	400	200	343 [2]	160	68	6000	1150	ACS880-01-427A-3	R9 [4]	M3BL 315 MLA	3GBL 312 413-_DC
U_N = 690 V (range 525 to 690 V). The power ratings are valid at nominal voltage 690 V for SynRM (7.5 to 200 kW).													
14.5	29	11	14.5	11	10	7.5	62	490	280	ACS880-01-14A5-7	R5	M3BL 160 MLA	3GBL 162 413-_SC [8)9)]
20.2	54	15	20.2	15	14.5	11	62	660	280	ACS880-01-20A2-7	R5	M3BL 160 MLB	3GBL 162 423-_SC [8)9)]
24.8	64	18.5	24.8	18.5	20.2	15	62	864	280	ACS880-01-24A8-7	R5	M3BL 180 MLA	3GBL 182 413-_SC [8)9)]
29	64	22	29	22	24.8	18.5	62	864	280	ACS880-01-29A0-7	R5	M3BL 200 MLF	3GBL 202 463-_SC [8)9)]
39.9	70	30	39.9	30	29	22	62	998	280	ACS880-01-39A9-7	R5	M3BL 200 MLA	3GBL 202 413-_SC [8)9)]
47	71	37	47	37	39.9	30	62	1120	280	ACS880-01-47A5-7	R5	M3BL 250 SMF	3GBL 252 263-_SC [8)9)]
60	124	45	60	45	47	37	67	1440	435	ACS880-01-060A-7	R6	M3BL 250 SMG	3GBL 252 273-_SC [8)9)]
71	124	55	71	55	60	45	67	1440	435	ACS880-01-071A-7	R6	M3BL 250 SMA	3GBL 252 213-_SC [8)9)]
100	198	75	100	75	71	55	67	2310	450	ACS880-01-100A-7	R7	M3BL 280 SMA	3GBL 282 213-_DC [8)]
117	198	90	113	90	98	75	67	2310	450	ACS880-01-117A-7	R7	M3BL 280 SMB	3GBL 282 223-_DC [8)]
143	274	110	143	110	117	90	65	3900	550	ACS880-01-143A-7	R8 [3]	M3BL 280 SMC	3GBL 282 233-_DC [8)]
168	274	132	165	132	142	110	65	3900	550	ACS880-01-168A-7	R8 [3]	M3BL 315 SMB	3GBL 312 223-_DC [8)]
199	384	160	199	160	168	132	68	4200	1150	ACS880-01-199A-7	R9 [6]	M3BL 315 SMC	3GBL 312 233-_DC [8)]
248	411	200	248	200	199	160	68	4800	1150	ACS880-01-248A-7	R9 [4]	M3BL 315 MLA	3GBL 312 413-_DC [8)]

[1] 130% overload
[2] 125% overload
[3] For drives with enclosure class IP55 the ratings apply at 40 °C ambient temperature.
At higher temperature the derating is from 40 to 45 °C 1%/1 °C and 45 to 55 °C 2.5%/1 °C.
[4] For drives with enclosure class IP55 the maximum ambient temperature is 35 °C.
[5] For drives with enclosure class IP55 the ratings apply at 40 °C ambient temperature.
At higher temperature the derating is from 40 to 45 °C 1%/1 °C, 45 to 50 °C 2.5%/1 °C and 50 to 55 °C 5%/1 °C.
[6] For drives with enclosure class IP55 the ratings apply at 40 °C ambient temperature. At higher temperature the derating is from 40 to 45 °C 1%/1 °C.
Note: Maximum ambient temperature is 45 °C.
[7] For other speed/frequency selections, use the DriveSize tool or consult your local ABB sales personnel for accurate dimensioning.
[8] In the same way as with induction motors, also with SynRM motors with 690 V nominal network voltage,
special winding insulation for frequency converter supply is required (option +405).
[9] For motors with frame sizes 160-250 with 690 V nominal network voltage special winding is required (option +209).

Nominal ratings	
I_N	Rated current available continuously without overloadability at 40 °C.
P_N	Typical motor power in no-overload use.
Maximum output current	
I_{max}	Maximum output current. Available for 10 seconds at start, then as long as allowed by drive temperature.
Light-overload use	
I_{Ld}	Continuous current allowing 110% I_{Ld} for 1 minute every 5 minutes at 40 °C.
P_{Ld}	Typical motor power in light-overload use.
Heavy-duty use	
I_{Hd}	Continuous current allowing 150% I_{Hd} for 1 minute every 5 minutes at 40 °C.
P_{Hd}	Typical motor power in heavy-duty use.

Sine filters

Together with a sine filter, ACS880 drives offer smooth motor operation in both DTC and scalar modes. The sine filter suppresses the high-frequency components of the motors output voltage, creating almost a sinusoidal voltage wave form for the motor. The filter offers an optimized LC design that takes into account the switching frequency, voltage drop and filtering characteristics.

The ACS880 inverter and sine filter solution can be used together with a variety of requirements for products and components:

- For motors without adequate insulation for the role
- Where the total motor cable length is long as a result of a number of parallel motors
- For step-up applications, e.g. where a medium-voltage motor needs to be driven
- For submersible pumps with long motor cables, e.g. in the oil industry
- When the motor noise needs to be reduced
- When there are industry-specific requirements for peak voltage level and voltage rise time

Sine filter for wall-mounted single drives, ACS880-01

U_N = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V.

I_N	P_N [1]	Noise level [2]	Heat dissipation [2]	Drive type	Filter type	Degree of protection	Filter width		Filter depth		Filter height		Filter weight		Frame size
(A)	(kW)	(dB)	(W)				IP00 (mm)	IP21 (mm)	IP00 (mm)	IP21 (mm)	IP00 (mm)	IP21 (mm)	IP00 (kg)	IP21 (kg)	
2.3	0.8	72	60	ACS880-01-02A4-3	B84143V0004R229	IP00/IP21	235	384	95	152	200	246	5	14.4	R1
3.1	1.1	72	60	ACS880-01-03A3-3	B84143V0004R229	IP00/IP21	235	384	95	152	200	246	5	14.4	R1
3.8	1.5	72	60	ACS880-01-04A0-3	B84143V0004R229	IP00/IP21	235	384	95	152	200	246	5	14.4	R1
5.3	2.2	72	100	ACS880-01-05A6-3	B84143V0006R229	IP00/IP21	235	384	95	152	200	246	5	14.4	R1
7.2	3	72	90	ACS880-01-07A2-3	B84143V0011R229	IP00/IP21	235	384	110	152	200	246	7	14.4	R1
9.2	4	72	90	ACS880-01-09A4-3	B84143V0011R229	IP00/IP21	235	384	110	152	200	246	7	14.4	R1
12.1	5.5	72	80	ACS880-01-12A6-3	B84143V0016R229	IP00/IP21	275	420	122	200	235	290	12	24.4	R1
16	7.5	75	140	ACS880-01-017A-3	B84143V0025R229	IP00/IP21	355	500	120	200	285	360	20	36	R2
24	11	75	140	ACS880-01-025A-3	B84143V0025R229	IP00/IP21	355	500	120	200	285	360	20	36	R2
31	15	75	160	ACS880-01-032A-3	B84143V0033R229	IP00/IP21	355	500	120	200	285	360	24	36	R3
37	18.5	78	220	ACS880-01-038A-3	B84143V0050R229	IP00/IP21	400	650	140	350	360	460	41	90.3	R3
43	22	78	220	ACS880-01-045A-3	B84143V0050R229	IP00/IP21	400	650	140	350	360	460	41	90.3	R4
58	30	78	250	ACS880-01-061A-3	B84143V0066R229	IP00/IP21	400	650	147	350	360	460	43	90.3	R4
64	30	79	310	ACS880-01-072A-3	B84143V0075R229	IP00/IP21	400	650	173	350	360	460	62	90.3	R5
77	37	79	400	ACS880-01-087A-3	B84143V0095R229	IP00/IP21	440	700	164	350	500	580	70	132	R5
91	45	80	600	ACS880-01-105A-3	B84143V0130R230	IP00/IP21	560	850	300	480	420	500	110	192	R6
126	55	80	550	ACS880-01-145A-3	B84143V0162S229	IP00/IP21	500	730	300	400	380	430	112	129.9	R6
153	75	80	550	ACS880-01-169A-3	B84143V0162S229	IP00/IP21	500	730	300	400	380	430	112	129.9	R7
187	90	80	900	ACS880-01-206A-3	B84143V0230S229	IP00/IP21	570	850	285	480	430	500	120	192	R7
209	110	80	900	ACS880-01-246A-3	B84143V0230S229	IP00/IP21	570	850	285	480	430	500	120	192	R8
249	132	80	1570	ACS880-01-293A-3	B84143V0390S229	IP00/IP21	555	850	328	550	580	610	212	268.4	R8
297	160	80	1570	ACS880-01-363A-3	B84143V0390S229	IP00/IP21	555	850	328	550	580	610	212	268.4	R9
352	160	80	1570	ACS880-01-430A-3	B84143V0390S229	IP00/IP21	555	850	328	550	580	610	212	268.4	R9

Nominal ratings	
I_N	Rated current of the drive-filter combination available continuously without overload at 40 °C.
P_N	Typical motor power

[1] Please note that sine filters cause a voltage drop, reducing the available shaft power from the motor.

[2] Noise level is a combined value for the drive and the filter. Heat dissipation is a value for the filter.

For further information, please contact your local ABB office.

U_N = 500 V (range 380 to 500 V). The power ratings are valid at nominal voltage 500 V.

I_N (A)	P_N [1] (kW)	Noise level [2] (dB)	Heat dissipation [2] (W)	Drive type	Filter type	Degree of protection	Filter width IP00 (mm)	Filter width IP21 (mm)	Filter depth IP00 (mm)	Filter depth IP21 (mm)	Filter height IP00 (mm)	Filter height IP21 (mm)	Filter weight IP00 (kg)	Filter weight IP21 (kg)	Frame size
1.9	0.8	72	60	ACS880-01-02A1-5	B84143V0004R229	IP00/IP21	235	384	95	152	200	246	5	14.4	R1
2.8	1.1	72	60	ACS880-01-03A0-5	B84143V0004R229	IP00/IP21	235	384	95	152	200	246	5	14.4	R1
3.1	1.5	72	60	ACS880-01-03A4-5	B84143V0004R229	IP00/IP21	235	384	95	152	200	246	5	14.4	R1
4.4	2.2	72	100	ACS880-01-04A8-5	B84143V0006R229	IP00/IP21	235	384	95	152	200	246	5	14.4	R1
4.8	3	72	100	ACS880-01-05A2-5	B84143V0006R229	IP00/IP21	235	384	95	152	200	246	5	14.4	R1
7	4	72	90	ACS880-01-07A6-5	B84143V0011R229	IP00/IP21	235	384	110	152	200	246	7	14.4	R1
10.2	5.5	72	90	ACS880-01-11A0-5	B84143V0011R229	IP00/IP21	235	384	110	152	200	246	7	14.4	R1
13	7.5	70	80	ACS880-01-014A-5	B84143V0016R229	IP00/IP21	275	420	122	200	235	290	12	24.4	R2
20	11	75	140	ACS880-01-021A-5	B84143V0025R229	IP00/IP21	355	500	120	200	285	360	20	36	R2
25	15	75	160	ACS880-01-027A-5	B84143V0033R229	IP00/IP21	355	500	120	200	285	360	24	36	R3
32	18.5	78	220	ACS880-01-034A-5	B84143V0050R229	IP00/IP21	400	650	140	350	360	460	41	90.3	R3
35	22	78	220	ACS880-01-040A-5	B84143V0050R229	IP00/IP21	400	650	140	350	360	460	41	90.3	R4
44	30	78	250	ACS880-01-052A-5	B84143V0066R229	IP00/IP21	400	650	147	350	360	460	43	90.3	R4
52	37	78	250	ACS880-01-065A-5	B84143V0066R229	IP00/IP21	400	650	147	350	360	460	43	90.3	R5
61	37	78	310	ACS880-01-077A-5	B84143V0075R229	IP00/IP21	400	650	173	350	360	460	62	132	R5
80	55	80	630	ACS880-01-096A-5	B84143V0130S230	IP00/IP21	565	850	300	480	420	500	110	192	R6
104	55	80	630	ACS880-01-124A-5	B84143V0130S230	IP00/IP21	565	850	300	480	420	500	110	192	R6
140	90	80	550	ACS880-01-156A-5	B84143V0162S229	IP00/IP21	500	730	300	400	380	430	112	129.9	R7
161	110	80	550	ACS880-01-180A-5	B84143V0162S229	IP00/IP21	500	730	300	400	380	430	112	129.9	R7
205	132	80	900	ACS880-01-240A-5	B84143V0230S229	IP00/IP21	570	850	285	480	430	500	120	192	R8
221	132	80	900	ACS880-01-260A-5	B84143V0230S229	IP00/IP21	570	850	285	480	430	500	120	192	R8
289	200	80	1570	ACS880-01-361A-5	B84143V0390S229	IP00/IP21	555	850	328	550	580	610	212	268.4	R9
332	200	80	1570	ACS880-01-414A-5	B84143V0390S229	IP00/IP21	555	850	328	550	580	610	212	268.4	R9

U_N = 690 V (range 525 to 690 V). The power ratings are valid at nominal voltage 690 V.

I_N (A)	P_N [1] (kW)	Noise level [2] (dB)	Heat dissipation [2] (W)	Drive type	Filter type	Degree of protection	Filter width IP00 (mm)	Filter width IP21 (mm)	Filter depth IP00 (mm)	Filter depth IP21 (mm)	Filter height IP00 (mm)	Filter height IP21 (mm)	Filter weight IP00 (kg)	Filter weight IP21 (kg)	Frame size
7.3	5.5	72	90	ACS880-01-07A4-7	B84143V0010R230	IP00/IP21	380	500	110	200	290	360	15	36	R3
9.3	7.5	72	90	ACS880-01-09A9-7	B84143V0010R230	IP00/IP21	380	500	110	200	290	360	15	36	R3
13.5	11	72	130	ACS880-01-14A3-7	B84143V0018R230	IP00/IP21	380	500	121	200	290	360	19	36	R3
17.1	15	72	130	ACS880-01-019A-7	B84143V0018R230	IP00/IP21	380	500	121	200	290	360	19	36	R3
21	18.5	72	160	ACS880-01-023A-7	B84143V0026R230	IP00/IP21	380	500	141	200	290	360	30	68	R3
25	22	72	160	ACS880-01-027A-7	B84143V0026R230	IP00/IP21	380	500	141	200	290	360	30	68	R3
7.3	5.5	72	90	ACS880-01-07A3-7	B84143V0010R230	IP00/IP21	380	500	110	200	290	360	15	36	R5
9.3	7.5	72	90	ACS880-01-09A8-7	B84143V0010R230	IP00/IP21	380	500	110	200	290	360	15	36	R5
13.5	11	72	130	ACS880-01-14A2-7	B84143V0018R230	IP00/IP21	380	500	121	200	290	360	19	36	R5
17.1	15	72	130	ACS880-01-018A-7	B84143V0018R230	IP00/IP21	380	500	121	200	290	360	19	36	R5
21	18.5	72	160	ACS880-01-022A-7	B84143V0026R230	IP00/IP21	380	500	141	200	290	360	30	68	R5
25	22	72	160	ACS880-01-026A-7	B84143V0026R230	IP00/IP21	380	500	141	200	290	360	30	68	R5
33	30	75	250	ACS880-01-035A-7	B84143V0040R230	IP00/IP21	440	650	147	350	355	430	49	90.3	R5
40	37	75	250	ACS880-01-042A-7	B84143V0040R230	IP00/IP21	440	650	147	350	355	430	49	90.3	R5
48	45	78	290	ACS880-01-049A-7	B84143V0056R230	IP00/IP21	440	650	162	350	355	430	52	90.3	R5
56	55	78	290	ACS880-01-061A-7	B84143V0056R230	IP00/IP21	440	600	162	350	355	430	52	90.3	R6
78	75	79	610	ACS880-01-084A-7	B84143V0092R230	IP00/IP21	500	700	193	350	490	580	85	132	R6
92	90	79	610	ACS880-01-098A-7	B84143V0092R230	IP00/IP21	500	700	193	350	490	580	85	132	R7
112	110	80	630	ACS880-01-119A-7	B84143V0130S230	IP00/IP21	565	850	300	480	420	500	110	192	R7
112	110	80	630	ACS880-01-142A-7	B84143V0130S230	IP00/IP21	560	850	230	480	569	500	110	192	R8
138	132	80	930	ACS880-01-174A-7	B84143V0207S230	IP00/IP21	560	850	279	550	570	610	185	268.4	R8
161	132	80	930	ACS880-01-210A-7	B84143V0207S230	IP00/IP21	560	850	279	550	570	610	185	268.4	R9
208	200	80	930	ACS880-01-271A-7	B84143V0207S230	IP00/IP21	560	850	279	550	570	610	185	268.4	R9

Sine filters for wall-mounted regenerative and ultra-low harmonic drives, ACS880-11 and ACS880-31

U_N = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V.

I_N	P_N [1]	Noise level [2]	Heat dissipation [2]	Drive type	Filter type	Degree of protection	Filter width		Filter depth		Filter height		Filter weight		Frame size
(A)	(kW)	(dB)	(W)				IP00 (mm)	IP21 (mm)	IP00 (mm)	IP21 (mm)	IP00 (mm)	IP21 (mm)	IP00 (kg)	IP21 (kg)	
9.2	4	72	90	ACS880-11/31-09A4-3	B84143V0011R229	IP00/IP21	235	384	110	152	200	246	5.2	14.4	R3
12.1	5.5	72	80	ACS880-11/31-12A6-3	B84143V0016R229	IP00/IP21	275	420	122	200	235	290	7.9	24.4	R3
16	7.5	75	140	ACS880-11/31-017A-3	B84143V0025R229	IP00/IP21	355	500	120	200	285	360	12.1	36	R3
24	11	75	140	ACS880-11/31-025A-3	B84143V0025R229	IP00/IP21	355	500	120	200	285	360	12.1	36	R3
31	15	75	160	ACS880-11/31-032A-3	B84143V0033R229	IP00/IP21	355	500	120	200	285	360	12.1	36	R6
37	18.5	78	220	ACS880-11/31-038A-3	B84143V0050R229	IP00/IP21	400	650	140	350	360	460	20.2	104.7	R6
43	22	78	220	ACS880-11/31-045A-3	B84143V0050R229	IP00/IP21	400	650	140	350	360	460	20.2	104.7	R6
58	30	78	250	ACS880-11/31-061A-3	B84143V0066R229	IP00/IP21	400	650	147	350	360	460	21.2	104.7	R6
64	37	79	310	ACS880-11/31-072A-3	B84143V0075R229	IP00/IP21	400	650	173	350	360	460	24.9	104.7	R6
77	45	79	400	ACS880-11/31-087A-3	B84143V0095R229	IP00/IP21	440	700	164	350	500	580	36.1	142.1	R6
91	55	80	600	ACS880-11/31-105A-3	B84143V0130R230	IP00/IP21	565	850	300	480	420	500	71.2	204	R8
126	75	80	550	ACS880-11/31-145A-3	B84143V0162S229	IP00/IP21	500	730	300	400	380	430	57	125.6	R8
153	90	80	550	ACS880-11/31-169A-3	B84143V0162S229	IP00/IP21	500	730	300	400	380	430	57	125.6	R8
187	110	80	900	ACS880-11/31-206A-3	B84143V0230S229	IP00/IP21	570	850	285	480	430	500	69.9	204	R8

U_N = 500 V (range 380 to 500 V). The power ratings are valid at nominal voltage 500 V.

I_N	P_N [1]	Noise level [2]	Heat dissipation [2]	Drive type	Filter type	Degree of protection	Filter width		Filter depth		Filter height		Filter weight		Frame size
(A)	(kW)	(dB)	(W)				IP00 (mm)	IP21 (mm)	IP00 (mm)	IP21 (mm)	IP00 (mm)	IP21 (mm)	IP00 (kg)	IP21 (kg)	
7	4	72	90	ACS880-11/31-07A6-5	B84143V0011R229	IP00/IP21	235	384	110	152	200	246	5.2	14.4	R3
10.2	5.5	72	90	ACS880-11/31-11A0-5	B84143V0011R229	IP00/IP21	235	384	110	152	200	246	5.2	14.4	R3
13	75	70	80	ACS880-11/31-014A-5	B84143V0016R229	IP00/IP21	275	420	122	200	235	290	7.9	24.4	R3
20	11	75	140	ACS880-11/31-021A-5	B84143V0025R229	IP00/IP21	355	500	120	200	285	360	12.1	36	R3
25	15	75	160	ACS880-11/31-027A-5	B84143V0033R229	IP00/IP21	355	500	120	200	285	360	12.1	36	R6
32	18.5	78	220	ACS880-11/31-034A-5	B84143V0050R229	IP00/IP21	400	650	140	350	360	460	20.2	104.7	R6
35	22	78	220	ACS880-11/31-040A-5	B84143V0050R229	IP00/IP21	400	650	140	350	360	460	20.2	104.7	R6
44	30	78	250	ACS880-11/31-052A-5	B84143V0066R229	IP00/IP21	400	650	147	350	360	460	21.2	104.7	R6
52	37	78	250	ACS880-11/31-065A-5	B84143V0066R229	IP00/IP21	400	650	147	350	360	460	21.2	104.7	R6
61	37	78	310	ACS880-11/31-077A-5	B84143V0075R229	IP00/IP21	400	650	173	350	360	460	24.9	104.7	R6
80	55	80	630	ACS880-11/31-096A-5	B84143V0130S230	IP00/IP21	565	850	300	480	420	500	71.2	204	R8
104	55	80	630	ACS880-11/31-124A-5	B84143V0130S230	IP00/IP21	565	850	300	480	420	500	71.2	204	R8
140	90	80	550	ACS880-11/31-156A-5	B84143V0162S229	IP00/IP21	500	730	300	400	380	430	57	125.6	R8
161	110	80	550	ACS880-11/31-180A-5	B84143V0162S229	IP00/IP21	500	730	300	400	380	430	57	125.6	R8

Nominal ratings	
I_N	Rated current of the drive-filter combination available continuously without overload at 40 °C.
P_N	Typical motor power

[1] Please note that sine filters cause a voltage drop, reducing the available shaft power from the motor.

[2] Noise level is a combined value for the drive and the filter. Heat dissipation is a value for the filter.

For further information please contact your local ABB office.

Sine filters for cabinet-built single drives, ACS880-07

U_N = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V. [3]												
I_N	P_N [1]	Noise level [2]	Heat dissipation [2]	Air flow	Drive type	Filter type	Degree of protection	Filter height	Filter width	Filter depth	Filter weight	Frame size
(A)	(kW)	(dB)	(kW)	(m³/h)				mm	mm	mm	kg	
6-pulse diode												
91	45	80	2.4	1750	ACS880-07-0105A-3	B84143V0130R230	IP22	2145	600	646	330	R6
126	55	80	2.5	1750	ACS880-07-0145A-3	B84143V0162R229	IP22	2145	600	646	330	R6
153	75	80	3	1750	ACS880-07-0169A-3	B84143V0162R229	IP22	2145	600	646	330	R7
187	90	80	3.7	1750	ACS880-07-0206A-3	B84143V0230R229	IP22	2145	600	646	340	R7
209	110	80	4.7	1750	ACS880-07-0246A-3	B84143V0230R229	IP22	2145	600	646	340	R8
249	132	80	6	1750	ACS880-07-0293A-3	B84143V0390R229	IP22	2145	600	646	430	R8
297	160	80	6.9	1150	ACS880-07-0363A-3	B84143V0390R229	IP22	2145	600	646	430	R9
352	160	80	8.1	1150	ACS880-07-0430A-3	B84143V0390R229	IP22	2145	600	646	430	R9
470	250	80	11.1	4950	ACS880-07-0505A-3	NSIN0900-6	IP22	2145	1000	646	840	R10
540	250	80	11.9	4950	ACS880-07-0585A-3	NSIN0900-6	IP22	2145	1000	646	840	R10
600	315	80	13.6	4950	ACS880-07-0650A-3	NSIN0900-6	IP22	2145	1000	646	840	R10
647	355	80	14.3	4950	ACS880-07-0725A-3	NSIN0900-6	IP22	2145	1000	646	840	R11
731	400	80	15.4	4950	ACS880-07-0820A-3	NSIN0900-6	IP22	2145	1000	646	840	R11
785	450	80	16.1	5170	ACS880-07-0880A-3	NSIN0900-6	IP22	2145	1000	646	840	R11
1140	630	81	25	6290	ACS880-07-1140A-3	NSIN1380-6	IP22	2145	1000	646	960	D8T+2×R8i
12-pulse diode												
990	560	81	22	7720	ACS880-07-0990A-3+A004	NSIN1380-6	IP22	2145	1000	646	960	2×D7T+2×R8i
1140	630	81	26	7720	ACS880-07-1140A-3+A004	NSIN1380-6	IP22	2145	1000	646	960	2×D8T+2×R8i

U_N = 500 V (range 380 to 500 V). The power ratings are valid at nominal voltage 500 V. [3]												
I_N	P_N [1]	Noise level [2]	Heat dissipation [2]	Air flow	Drive type	Filter type	Degree of protection	Filter height	Filter width	Filter depth	Filter weight	Frame size
(A)	(kW)	(dB)	(kW)	(m³/h)				mm	mm	mm	kg	
6-pulse diode												
80	55	80	2.4	1750	ACS880-07-0096A-5	B84143V0130R230	IP22	2145	600	646	330	R6
104	55	80	2.6	1750	ACS880-07-0124A-5	B84143V0130R230	IP22	2145	600	646	330	R6
140	90	80	3	1750	ACS880-07-0156A-5	B84143V0162R229	IP22	2145	600	646	330	R7
162	110	80	3.4	1750	ACS880-07-0180A-5	B84143V0162R229	IP22	2145	600	646	330	R7
205	132	80	4.7	1750	ACS880-07-0240A-5	B84143V0230R229	IP22	2145	600	646	340	R8
221	132	80	5.3	1750	ACS880-07-0260A-5	B84143V0230R229	IP22	2145	600	646	340	R8
289	200	80	6.9	1150	ACS880-07-0361A-5	B84143V0390R229	IP22	2145	600	646	430	R9
332	200	80	8.1	1150	ACS880-07-0414A-5	B84143V0390R229	IP22	2145	600	646	430	R9
430	250	80	7.4	3650	ACS880-07-0460A-5	NSIN0485-6	IP22	2145	400	646	340	R10
470	315	80	12.1	4950	ACS880-07-0503A-5	NSIN0900-6	IP22	2145	1000	646	840	R10
514	355	80	12.9	4950	ACS880-07-0583A-5	NSIN0900-6	IP22	2145	1000	646	840	R10
560	400	80	14.6	4950	ACS880-07-0635A-5	NSIN0900-6	IP22	2145	1000	646	840	R10
637	450	80	15.3	4950	ACS880-07-0715A-5	NSIN0900-6	IP22	2145	1000	646	840	R11
730	500	80	16.4	4950	ACS880-07-0820A-5	NSIN0900-6	IP22	2145	1000	646	840	R11
730	500	80	17.1	4950	ACS880-07-0880A-5	NSIN0900-6	IP22	2145	1000	646	840	R11
1170	710	81	26	6290	ACS880-07-1070A-5	NSIN1380-6	IP22	2145	1000	646	960	D8T+2×R8i
12-pulse diode												
990	710	81	24	7720	ACS880-07-0990A-5+A004	NSIN1380-6	IP22	2145	1000	646	960	2×D7T+2×R8i

U_N = 690 V (range 525 to 690 V). The power ratings are valid at nominal voltage 690 V. [3]

I_N (A)	P_N [1] (kW)	Noise level [2] (dB)	Heat dissipation [2] (kW)	Air flow (m^3/h)	Drive type	Filter type	Degree of protection	Filter height (mm)	Filter width (mm)	Filter depth (mm)	Filter weight (kg)	Frame size
6-pulse diode												
56	55	78	2.1	1750	ACS880-07-0061A-7	B84143V0056R230	IP22	2145	600	646	280	R6
78	75	79	2.6	1750	ACS880-07-0084A-7	B84143V0092R230	IP22	2145	600	646	310	R6
92	90	79	3.1	1750	ACS880-07-0098A-7	B84143V0092R230	IP22	2145	600	646	310	R7
112	110	80	3.4	1750	ACS880-07-0119A-7	B84143V0130R230	IP22	2145	600	646	330	R7
112	110	80	4.4	1750	ACS880-07-0142A-7	B84143V0130R230	IP22	2145	600	646	330	R8
138	132	80	5.3	1750	ACS880-07-0174A-7	B84143V0207R230	IP22	2145	600	646	410	R8
161	132	80	5.6	1150	ACS880-07-0210A-7	B84143V0207R230	IP22	2145	600	646	410	R9
208	200	80	6.2	1150	ACS880-07-0271A-7	B84143V0207R230	IP22	2145	600	646	410	R9
303	250	80	7.9	3650	ACS880-07-0330A-7	NSIN0485-6	IP22	2145	400	646	340	R10
340	315	80	9.1	3650	ACS880-07-0370A-7	NSIN0485-6	IP22	2145	400	646	340	R10
356	351	80	9.9	3650	ACS880-07-0430A-7	NSIN0485-6	IP22	2145	400	646	340	R10
360	355	80	11.6	3650	ACS880-07-0470A-7	NSIN0485-6	IP22	2145	400	646	340	R11
400	355	80	12.3	3650	ACS880-07-0522A-7	NSIN0485-6	IP22	2145	400	646	340	R11
450	400	80	17.4	4950	ACS880-07-0590A-7	NSIN0900-6	IP22	2145	1000	646	840	R11
550	500	80	18.1	5170	ACS880-07-0650A-7	NSIN0900-6	IP22	2145	1000	646	840	R11
550	500	80	18.1	5170	ACS880-07-0721A-7	NSIN0900-6	IP22	2145	1000	646	840	R11
800	800	80	23	6290	ACS880-07-0800A-7	NSIN0900-6	IP22	2145	1000	646	840	D8T+2×R8i
900	900	81	29	6290	ACS880-07-0900A-7	NSIN1380-6	IP22	2145	1000	646	960	D8T+2×R8i
1160	1100	81	35	7720	ACS880-07-1160A-7	NSIN1380-6	IP22	2145	1000	646	960	2×D8T+2×R8i
12-pulse diode												
800	800	80	23	7720	ACS880-07-0800A-7+A004	NSIN0900-6	IP22	2145	1000	646	840	2×D7T+2×R8i
950	900	81	29	7720	ACS880-07-0950A-7+A004	NSIN1380-6	IP22	2145	1000	646	960	2×D8T+2×R8i
1160	1100	81	35	7720	ACS880-07-1160A-7+A004	NSIN1380-6	IP22	2145	1000	646	960	2×D8T+2×R8i

[1] Please note that sine filters cause a voltage drop, reducing the available shaft power from the motor.
[2] Heat dissipation and noise level are combined values for the drive and the filter.
[3] Higher powers available as application engineered (+P902).
For further information please contact your local ABB office.

Sine filters for cabinet-built regenerative and ultra-low harmonic drives, ACS880-17 and ACS880-37

U_N = 400 V (range 380 to 415 V). The power ratings are valid at nominal voltage 400 V. [4]

I_N (A)	P_N [1] (kW)	Noise level [2] (dB)	Heat dissipation [3] (kW)	Air flow (m^3/h)	Drive type	Filter type	Degree of protection	Filter height (mm)	Filter width (mm)	Filter depth (mm)	Filter weight (kg	Frame size
105	55	70	0.6	700	ACS880-17/37-0105A-3	B84143V0130R230	IP22	2145	600	646	330	R8
145	75	70	0.55	700	ACS880-17/37-0145A-3	B84143V0162R229	IP22	2145	600	646	330	R8
169	90	70	0.55	700	ACS880-17/37-0169A-3	B84143V0162R229	IP22	2145	600	646	330	R8
206	110	70	0,9	805	ACS880-17/37-0206A-3	B84143V0230R229	IP22	2145	600	646	330	R8
293	160	77	1.6	2100	ACS880-17/37-0293A-3	B84143V0390R229	IP22	2145	600	646	430	R11
363	200	77	1.6	2100	ACS880-17/37-0363A-3	B84143V0390R229	IP22	2145	600	646	430	R11
442	250	77	1.7	2100	ACS880-17/37-0442A-3	B84143V0390R229	IP22	2145	600	646	430	R11
505	250	80	3.0	2000	ACS880-17/37-0505A-3	NSIN0900-6	IP22	2145	1000	646	840	R11
585	315	80	3.4	2000	ACS880-17/37-0585A-3	NSIN0900-6	IP22	2145	1000	646	840	R11
650	355	80	3.8	2000	ACS880-17/37-0650A-3	NSIN0900-6	IP22	2145	1000	646	840	R11
450	250	80	16	700	ACS880-17/37-0450A-3	NSIN0485-6	IP22	2145	400	636	340	1×R8i+1×R8i
620	355	80	22	2000	ACS880-17/37-0620A-3	NSIN0900-6	IP22	2145	1000	636	840	1×R8i+1×R8i
870	500	81	32	2000	ACS880-17/37-0870A-3	NSIN1380-6	IP22	2145	1000	636	960	1×R8i+1×R8i
1110	630	81	38	2000	ACS880-17/37-1110A-3	NSIN1380-6	IP22	2145	1000	636	960	2×R8i+2×R8i
1210	710	81	41	2000	ACS880-17/37-1210A-3	NSIN1380-6	IP22	2145	1000	636	960	2×R8i+2×R8i

U_N = 500 V (range 380 to 500 V). The power ratings are valid at nominal voltage 500 V. [4]

I_N (A)	P_N [1] (kW)	Noise level [2] (dB)	Heat dissipation [3] (kW)	Air flow (m^3/h)	Drive type	Filter type	Degree of protection	Filter height (mm)	Filter width (mm)	Filter depth (mm)	Filter weight (kg)	Frame size
101	45	70	0.6	700	ACS880-17/37-0101A-5	B84143V0130R230	IP22	2145	600	646	330	R8
124	55	70	0.6	700	ACS880-17/37-0124A-5	B84143V0130R230	IP22	2145	600	646	330	R8
156	75	70	0.6	700	ACS880-17/37-0156A-5	B84143V0162R229	IP22	2145	600	646	330	R8
180	90	70	0.6	805	ACS880-17/37-0180A-5	B84143V0162R229	IP22	2145	600	646	330	R8
260	160	77	0.9	2100	ACS880-17/37-0260A-5	B84143V0230R229	IP22	2145	600	646	340	R11
361	200	77	1.6	2100	ACS880-17/37-0361A-5	B84143V0390R229	IP22	2145	600	646	430	R11
414	250	77	1.6	2100	ACS880-17/37-0414A-5	B84143V0390R229	IP22	2145	600	646	430	R11
460	315	80	3.3	2000	ACS880-17/37-0460A-5	NSIN0900-6	IP22	2145	1000	646	840	R11
503	355	80	3.6	2000	ACS880-17/37-0503A-5	NSIN0900-6	IP22	2145	1000	646	840	R11
420	250	80	15	700	ACS880-17/37-0420A-5	NSIN0485-6	IP22	2145	400	636	340	1×R8i+1×R8i
570	400	80	21	2000	ACS880-17/37-0570A-5	NSIN0900-6	IP22	2145	1000	636	840	1×R8i+1×R8i
780	560	80	30	2000	ACS880-17/37-0780A-5	NSIN0900-6	IP22	2145	1000	636	840	1×R8i+1×R8i
1010	710	81	39	2000	ACS880-17/37-1010A-5	NSIN1380-6	IP22	2145	1000	636	960	2×R8i+2×R8i
1110	800	81	40	2000	ACS880-17/37-1110A-5	NSIN1380-6	IP22	2145	1000	636	960	2×R8i+2×R8i

U_N = 690 V (range 525 to 690 V). The power ratings are valid at nominal voltage 690 V. [4]

I_N (A)	P_N [1] (kW)	Noise level [2] (dB)	Heat dissipation [3] (kW)	Air flow (m^3/h)	Drive type	Filter type	Degree of protection	Filter height (mm)	Filter width (mm)	Filter depth (mm)	Filter weight (kg)	Frame size
174	160	77	0.9	2100	ACS880-17/37-0174A-7	B84143V0207R230	IP22	2145	600	646	410	R11
210	200	77	0.9	2100	ACS880-17/37-0210A-7	B84143V0207R230	IP22	2145	600	646	410	R11
271	250	77	0.9	2100	ACS880-17/37-0271A-7	B84143V0207R230	IP22	2145	600	646	410	R11
330	315	80	2.2	700	ACS880-17/37-0330A-7	NSIN0485-6	IP22	2145	400	646	340	R11
370	355	80	2.3	700	ACS880-17/37-0370A-7	NSIN0485-6	IP22	2145	400	646	340	R11
430	400	80	2.4	700	ACS880-17/37-0430A-7	NSIN0485-6	IP22	2145	400	646	340	R11
320	315	80	18	700	ACS880-17/37-0320A-7	NSIN0485-6	IP22	2145	400	636	340	1×R8i+1×R8i
390	355	80	21	700	ACS880-17/37-0390A-7	NSIN0485-6	IP22	2145	400	636	340	1×R8i+1×R8i
580	560	80	30	2000	ACS880-17/37-0580A-7	NSIN0900-6	IP22	2145	1000	636	840	1×R8i+1×R8i
660	630	80	35	2000	ACS880-17/37-0660A-7	NSIN0900-6	IP22	2145	1000	636	840	2×R8i+2×R8i
770	710	80	41	2000	ACS880-17/37-0770A-7	NSIN0900-6	IP22	2145	1000	636	840	2×R8i+2×R8i
950	900	81	47	2000	ACS880-17/37-0950A-7	NSIN1380-6	IP22	2145	1000	636	960	2×R8i+2×R8i
1130	1100	81	57	2000	ACS880-17/37-1130A-7	NSIN1380-6	IP22	2145	1000	636	960	2×R8i+2×R8i

[1] Please note that sine filters cause a voltage drop, reducing the available shaft power from the motor.

[2] Noise level is a combined value for the drive and the fi lter.

[3] Heat dissipation is a combined value for the drive and the filter, except for frame sizes R8 and R11 the heat dissipation value is for the filter only.

[4] Higher powers available as application engineered (+P902).

Sine filters for larger types are available as customised option.

For further information please contact your local ABB office.

Brake options

01 Brake resistor, SACE15RE13

Brake chopper

The brake chopper is built-in as standard for ACS880-01 frame sizes R1 to R4. For other constructions and frames, a brake chopper is a selectable internal option (except for the ACS880-11 and ACS880-31, where the chopper is an external option*). Braking control is integrated into ACS880 single drives. It not only controls braking, but also supervises system status and detects failures such as brake resistor and resistor cable short-circuits, chopper short-circuits, and calculated resistor overtemperature.

* For more information, please contact your local ABB office.

Brake resistor

The brake resistors are separately available for the ACS880-x1 and built in for the cabinet-built ACS880-x7. Resistors other than the standard option resistors may be used, provided that the specified resistance value is not decreased and that the heat dissipation capacity of the resistor is sufficient for the drive application. No separate fuses in the brake circuit are required if e.g. the mains cable is protected with fuses and no mains cable/fuse overrating takes place.

01

Brake resistor	Height	Width	Depth	Weight
	mm	mm	mm	kg
JBR-03	124	340	77	0.8
SACE08RE44	365	290	131	6.1
SACE15RE22	365	290	131	6.1
SACE15RE13	365	290	131	6.8
SAFUR80F500	600	300	345	14
SAFUR90F575	600	300	345	12
SAFUR125F500	1320	300	345	25
SAFUR200F500	1320	300	345	30

Brake options, ACS880-01

U_N = 230 V (range 208 to 240 V)

Braking power					Brake resistor(s)	Drive type	Frame size
P_{brcont} (kW)	R_{min} (ohm)	Type	R (ohm)	E_r (kJ)	P_{rcont} (kW)		
0.75	65	JBR-03	80	40	0.14	ACS880-01-04A6-2	R1
1.1	65	JBR-03	80	40	0.14	ACS880-01-06A6-2	R1
1.5	65	JBR-03	80	40	0.14	ACS880-01-07A5-2	R1
2.2	65	JBR-03	80	40	0.14	ACS880-01-10A6-2	R1
4	18	SACE15RE22	22	420	2	ACS880-01-16A8-2	R2
5.5	18	SACE15RE22	22	420	2	ACS880-01-24A3-2	R2
7.5	13	SACE15RE13	13	435	2	ACS880-01-031A-2	R3
11	12	SACE15RE13	13	435	2	ACS880-01-046A-2	R4
11	12	SACE15RE13	13	435	2	ACS880-01-061A-2	R4
18.5	6	SAFUR90F575	8	1800	4.5	ACS880-01-075A-2+D150	R5
22	6	SAFUR90F575	8	1800	4.5	ACS880-01-087A-2+D150	R5
30	3.5	SAFUR125F500	4	3600	9	ACS880-01-115A-2+D150	R6
37	3.5	SAFUR125F500	4	3600	9	ACS880-01-145A-2+D150	R6
45	2.4	SAFUR200F500	2.7	5400	13.5	ACS880-01-170A-2+D150	R7
55	2.4	SAFUR200F500	2.7	5400	13.5	ACS880-01-206A-2+D150	R7
75	1.8	SAFUR200F500	2.7	5400	13.5	ACS880-01-274A-2+D150	R8

U_N = 400 V (range 380 to 415 V)

Braking power		Brake resistor(s)				Drive type	Frame size
P_{brcont} (kW)	R_{min} (ohm)	Type	R (ohm)	E_r (kJ)	P_{rcont} (kW)		
0.75	78	JBR-03	80	40	0.14	ACS880-01-02A4-3	R1
1.1	78	JBR-03	80	40	0.14	ACS880-01-03A3-3	R1
1.5	78	JBR-03	80	40	0.14	ACS880-01-04A0-3	R1
2.2	78	JBR-03	80	40	0.14	ACS880-01-05A6-3	R1
3	78	JBR-03	80	40	0.14	ACS880-01-07A2-3	R1
4	78	JBR-03	80	40	0.14	ACS880-01-09A4-3	R1
5.5	78	JBR-03	80	40	0.14	ACS880-01-12A6-3	R1
7.5	39	SACE08RE44	44	210	1	ACS880-01-017A-3	R2
11	39	SACE08RE44	44	210	1	ACS880-01-025A-3	R2
15	19	SACE15RE22	22	420	2	ACS880-01-032A-3	R3
18.5	19	SACE15RE22	22	420	2	ACS880-01-038A-3	R3
22	13	SACE15RE13	13	435	2	ACS880-01-045A-3	R4
22	13	SACE15RE13	13	435	2	ACS880-01-061A-3	R4
37	8	SAFUR90F575	8	1800	4.5	ACS880-01-072A-3+D150	R5
45	8	SAFUR90F575	8	1800	4.5	ACS880-01-087A-3+D150	R5
55	5.4	SAFUR80F500	6	2400	6	ACS880-01-105A-3+D150	R6
75	5.4	SAFUR80F500	6	2400	6	ACS880-01-145A-3+D150	R6
90	3.3	SAFUR125F500	4	3600	9	ACS880-01-169A-3+D150	R7
110	3.3	SAFUR125F500	4	3600	9	ACS880-01-206A-3+D150	R7
132	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-01-246A-3+D150	R8
132	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-01-293A-3+D150	R8
160	2	SAFUR200F500	2.7	5400	13.5	ACS880-01-363A-3+D150	R9
160	2	SAFUR200F500	2.7	5400	13.5	ACS880-01-430A-3+D150	R9

U_N = 500 V (range 380 to 500 V)

Braking power		Brake resistor(s)				Drive type	Frame size
P_{brcont} (kW)	R_{min} (ohm)	Type	R (ohm)	E_r (kJ)	P_{rcont} (kW)		
0.75	78	JBR-03	80	40	0.14	ACS880-01-02A1-5	R1
1.1	78	JBR-03	80	40	0.14	ACS880-01-03A0-5	R1
1.5	78	JBR-03	80	40	0.14	ACS880-01-03A4-5	R1
2.2	78	JBR-03	80	40	0.14	ACS880-01-04A8-5	R1
3	78	JBR-03	80	40	0.14	ACS880-01-05A2-5	R1
4	78	JBR-03	80	40	0.14	ACS880-01-07A6-5	R1
5.5	78	JBR-03	80	40	0.14	ACS880-01-11A0-5	R1
7.5	39	SACE08RE44	44	210	1	ACS880-01-014A-5	R2
11	39	SACE08RE44	44	210	1	ACS880-01-021A-5	R2
15	19	SACE15RE22	22	420	2	ACS880-01-027A-5	R3
18.5	19	SACE15RE22	22	420	2	ACS880-01-034A-5	R3
22	13	SACE15RE13	13	435	2	ACS880-01-040A-5	R4
22	13	SACE15RE13	13	435	2	ACS880-01-052A-5	R4
37	8	SAFUR90F575	8	1800	4.5	ACS880-01-065A-5+D150	R5
45	8	SAFUR90F575	8	1800	4.5	ACS880-01-077A-5+D150	R5
55	5.4	SAFUR80F500	6	2400	6	ACS880-01-096A-5+D150	R6
75	5.4	SAFUR80F500	6	2400	6	ACS880-01-124A-5+D150	R6
90	3.3	SAFUR125F500	4	3600	9	ACS880-01-156A-5+D150	R7
110	3.3	SAFUR125F500	4	3600	9	ACS880-01-180A-5+D150	R7
132	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-01-240A-5+D150	R8
132	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-01-260A-5+D150	R8
160	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-01-361A-5+D150	R9
160	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-01-414A-5+D150	R9
200	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-01-441A-5+D150	R9

U_N = 690 V (range 525 to 690 V)

Braking power		Brake resistor(s)				Drive type	Frame size
P_{brcont} (kW)	R_{min} (ohm)	Type	R (ohm)	E_r (kJ)	P_{rcont} (kW)		
5.5	44	SACE08RE44	44	210	1	ACS880-01-07A4-7	R3
7.5	44	SACE08RE44	44	210	1	ACS880-01-09A9-7	R3
11	44	SACE08RE44	44	210	1	ACS880-01-14A3-7	R3
15	44	SACE08RE44	44	210	1	ACS880-01-019A-7	R3
18.5	44	SACE08RE44	44	210	1	ACS880-01-023A-7	R3
22	44	SACE08RE44	44	210	1	ACS880-01-027A-7	R3
6	18	SACE08RE44	44	210	1	ACS880-01-07A3-7+D150	R5
8	18	SACE08RE44	44	210	1	ACS880-01-09A8-7+D150	R5
11	18	SACE08RE44	44	210	1	ACS880-01-14A2-7+D150	R5
17	18	SACE15RE22	22	420	2	ACS880-01-018A-7+D150	R5
23	18	SACE15RE22	22	420	2	ACS880-01-022A-7+D150	R5
28	18	SACE15RE22	22	420	2	ACS880-01-026A-7+D150	R5
33	18	SACE15RE22	22	420	2	ACS880-01-035A-7+D150	R5
45	18	SACE15RE22	22	420	2	ACS880-01-042A-7+D150	R5
45	18	SACE15RE22	22	420	2	ACS880-01-049A-7+D150	R5
55	13	SACE15RE13	13	435	2	ACS880-01-061A-7+D150	R6
65	13	SACE15RE13	13	435	2	ACS880-01-084A-7+D150	R6
90	8	SAFUR90F575	8	1800	4.5	ACS880-01-098A-7+D150	R7
110	8	SAFUR90F575	8	1800	4.5	ACS880-01-119A-7+D150	R7
132	6	SAFUR80F500	6	2400	6	ACS880-01-142A-7+D150	R8
160	6	SAFUR80F500	6	2400	6	ACS880-01-174A-7+D150	R8
200	4	SAFUR125F500	4	3600	9	ACS880-01-210A-7+D150	R9
200	4	SAFUR125F500	4	3600	9	ACS880-01-271A-7+D150	R9

All brake resistors are to be installed outside the converter module. The JBR brake resistors are built-in to an IP20 metal housing.
The SACE brake resistors are built-in to an IP21 metal housing. The SAFUR brake resistors are built-in to an IP00 metal frame.

Ratings

P_{brcont}	Continuous brake chopper power. The value applies to the minimum resistance value. With a higher resistance value, the P_{brcont} may increase in some ACS880 units.
R	Resistance value for the listed resistor type.
R_{min}	Minimum allowable resistance value for the brake resistor.
E_r	Energy pulse that the resistor assembly will withstand (400 s duty cycle). This energy will heat the resistor element from 40 °C to the maximum allowable temperature.
P_{rcont}	Continuous power (heat) dissipation of the resistor when placed correctly. Energy E_r dissipates in 400 seconds.

Brake options, ACS880-07

U_N = 400 V (range 380 to 415 V)						
Braking power				Brake resistor(s)		Drive type	Frame size
P_{brmax} (kW)	R_{min} (ohm)	Type	R (ohm)	E_r (kJ)	P_{rcont} (kW)		
55	5.4	SAFUR80F500	6	2400	6	ACS880-07-0105A-3+D150 [2)]	R6
75	5.4	SAFUR80F500	6	2400	6	ACS880-07-0145A-3+D150 [2)]	R6
90	3.3	SAFUR125F500	4	3600	9	ACS880-07-0169A-3+D150 [2)]	R7
110	3.3	SAFUR125F500	4	3600	9	ACS880-07-0206A-3+D150 [2)]	R7
132	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-07-0246A-3+D150 [2)]	R8
132	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-07-0293A-3+D150 [2)]	R8
160	2	SAFUR200F500	2.7	5400	13.5	ACS880-07-0363A-3+D150 [2)]	R9
160	2	SAFUR200F500	2.7	5400	13.5	ACS880-07-0430A-3+D150 [2)]	R9
250	2	2×SAFUR125F500	2	7200	18	ACS880-07-0505A-3+D150 [2)]	R10
315	1.3	2×SAFUR200F500	1.35	10800	27	ACS880-07-0585A-3+D150 [2)]	R10
315	1.3	2×SAFUR200F500	1.35	10800	27	ACS880-07-0650A-3+D150 [2)]	R10
400	0.7	3×SAFUR200F500	0.9	16200	40	ACS880-07-0725A-3+D150 [2)]	R11
400	0.7	3×SAFUR200F500	0.9	16200	40	ACS880-07-0820A-3+D150 [2)]	R11
400	0.7	3×SAFUR200F500	0.9	16200	40	ACS880-07-0880A-3+D150 [2)]	R11

U_N = 400 V (range 380 to 415 V)													
Nominal ratings					Duty cycle (1min/ 5min)		Duty cycle (10s/ 60s)		Brake chopper type	Brake resistor type		Drive type	Frame size
P_{brmax} (kW)	R (ohm)	I_{max} (A)	I_{rms} (A)	P_{cont} (kW)	P_{br} (kW)	I_{rms} (A)	P_{br} (kW)	I_{rms} (A)			E_r (kJ)		
6-pulse diode													
706	0.6	1090	168	108	333	514	575	888	2xNBRA659	2 x (2 x SAFUR180F460)	24000	ACS880-07-1140A-3+D150 [2)]	D8T+2×R8i
1058	0.4	1635	252	162	500	771	862	1332	3xNBRA659	3 x (2 x SAFUR180F460)	36000	ACS880-07-1250A-3+D150 [2)]	2×D8T+2×R8i
1058	0.4	1635	252	162	500	771	862	1332	3xNBRA659	3 x (2 x SAFUR180F460)	36000	ACS880-07-1480A-3+D150 [2)]	2×D8T+2×R8i
1058	0.4	1635	252	162	500	771	862	1332	3xNBRA659	3 x (2 x SAFUR180F460)	36000	ACS880-07-1760A-3+D150 [2)]	2×D8T+2×R8i
12-pulse diode													
706	0.6	1090	168	108	333	514	575	888	2xNBRA659	2 x (2 x SAFUR180F460)	24000	ACS880-07-0990A-3+A004+D150 [2)]	2×D7T+2×R8i
706	0.6	1090	168	108	333	514	575	888	2xNBRA659	2 x (2 x SAFUR180F460)	24000	ACS880-07-1140A-3+A004+D150 [2)]	2×D8T+2×R8i
1058	0.4	1635	252	162	500	771	862	1332	3xNBRA659	3 x (2 x SAFUR180F460)	36000	ACS880-07-1250A-3+A004+D150 [2)]	2×D8T+2×R8i
1058	0.4	1635	252	162	500	771	862	1332	3xNBRA659	3 x (2 x SAFUR180F460)	36000	ACS880-07-1480A-3+A004+D150 [2)]	2×D8T+2×R8i
1058	0.4	1635	251	162	500	771	862	1332	3xNBRA659	3 x (2 x SAFUR180F460)	36000	ACS880-07-1760A-3+A004+D150 [2)]	2×D8T+2×R8i

U_N = 500 V (range 380 to 500 V)

Braking power				Brake resistor(s)		Drive type	Frame size
P_{brmax} (kW)	R_{min} (ohm)	Type	R (ohm)	E_r (kJ)	P_{rcont} (kW)		
55	5.4	SAFUR80F500	6	2400	6	ACS880-07-0096A-5+D150 [2)]	R6
75	5.4	SAFUR80F500	6	2400	6	ACS880-07-0124A-5+D150 [2)]	R6
90	3.3	SAFUR125F500	4	3600	9	ACS880-07-0156A-5+D150 [2)]	R7
110	3.3	SAFUR125F500	4	3600	9	ACS880-07-0180A-5+D150 [2)]	R7
132	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-07-0240A-5+D150 [2)]	R8
132	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-07-0260A-5+D150 [2)]	R8
160	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-07-0361A-5+D150 [2)]	R9
160	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-07-0414A-5+D150 [2)]	R9
250	2	2×SAFUR125F500	2	7200	18	ACS880-07-0460A-5+D150 [2)]	R10
250	2	2×SAFUR125F500	2	7200	18	ACS880-07-0503A-5+D150 [2)]	R10
315	1.3	2×SAFUR200F500	1.35	10800	27	ACS880-07-0583A-5+D150 [2)]	R10
315	1.3	2×SAFUR200F500	1.35	10800	27	ACS880-07-0635A-5+D150 [2)]	R10
400	0.7	3×SAFUR200F500	0.9	16200	40	ACS880-07-0715A-5+D150 [2)]	R11
400	0.7	3×SAFUR200F500	0.9	16200	40	ACS880-07-0820A-5+D150 [2)]	R11
400	0.7	3×SAFUR200F500	0.9	16200	40	ACS880-07-0880A-5+D150 [2)]	R11

U_N = 500 V (range 380 to 500 V)

Nominal ratings					Duty cycle (1min/ 5min)		Duty cycle (10s/ 60s)		Brake chopper type	Brake resistor type		Drive type	Frame size
P_{brcont} (kW)	R (ohm)	I_{max} (A)	I_{rms} (A)	P_{cont} (kW)	P_{br} (kW)	I_{rms} (A)	P_{br} (kW)	I_{rms} (A)			E_r (kJ)		
6-pulse diode													
806	0.68	1210	134	108	333	412	575	710	2xNBRA-659	2 x (2 x SAFUR200F500)	21600	ACS880-07-1070A-5+D150 [2)]	D8T+2×R8i
1208	0.45	1815	201	162	500	618	862	1065	3xNBRA-659	3 x (2 x SAFUR200F500)	32400	ACS880-07-1320A-5+D150 [2)]	2×D8T+2×R8i
1208	0.45	1815	201	162	500	618	862	1065	3xNBRA-659	3 x (2 x SAFUR180F460)	32400	ACS880-07-1450A-5+D150 [2)]	2×D8T+2×R8i
1208	0.45	1815	201	162	500	618	862	1065	3xNBRA-659	3 x (2 x SAFUR200F500)	32400	ACS880-07-1580A-5+D150 [2)]	2×D8T+2×R8i
12-pulse diode													
806	0.68	1210	134	108	333	412	575	710	2xNBRA-659	2 x (2 x SAFUR200F500)	21600	ACS880-07-0990A-5+A004+D150 [2)]	2×D7T+2×R8i
1208	0.45	1815	201	162	500	618	862	1065	3xNBRA-659	3 x (2 x SAFUR200F500)	32400	ACS880-07-1320A-5+A004+D150 [2)]	2×D8T+2×R8i
1208	0.45	1815	201	162	500	618	862	1065	3xNBRA-659	3 x (2 x SAFUR180F460)	32400	ACS880-07-1450A-5+A004+D150 [2)]	2×D8T+2×R8i
1208	0.45	1815	201	162	500	618	862	1065	3xNBRA-659	3 x (2 x SAFUR200F500)	32400	ACS880-07-1580A-5+A004+D150 [2)]	2×D8T+2×R8i

U_N = 690 V (range 525 to 690 V)

Braking power		Brake resistor(s)				Drive type	
P_{brmax} (kW)	R_{min} (ohm)	Type	R (ohm)	E_r (kJ)	P_{rcont} (kW)		
55	13	SACE15RE13	13	435	2	ACS880-07-0061A-7+D150 [2)]	R6
65	13	SACE15RE13	13	435	2	ACS880-07-0084A-7+D150 [2)]	R6
90	8	SAFUR90F575	8	1800	4,5	ACS880-07-0098A-7+D150 [2)]	R7
110	8	SAFUR90F575	8	1800	4,5	ACS880-07-0119A-7+D150 [2)]	R7
132	6	SAFUR80F500	6	2400	6	ACS880-07-0142A-7+D150 [2)]	R8
160	6	SAFUR80F500	6	2400	6	ACS880-07-0174A-7+D150 [2)]	R8
200	4	SAFUR125F500	4	3600	9	ACS880-07-0210A-7+D150 [2)]	R9
200	4	SAFUR125F500	4	3600	9	ACS880-07-0271A-7+D150 [2)]	R9
285	2.2	SAFUR200F500	2.7	3600	13	ACS880-07-0330A-7+D150 [2)]	R10
285	2.2	SAFUR200F500	2.7	3600	13	ACS880-07-0370A-7+D150 [2)]	R10
285	2.2	SAFUR200F500	2.7	3600	13	ACS880-07-0430A-7+D150 [2)]	R10
350	2	2×SAFUR125F500	2	7200	18	ACS880-07-0470A-7+D150 [2)]	R11
350	2	2×SAFUR125F500	2	7200	18	ACS880-07-0522A-7+D150 [2)]	R11
400	1.8	2×SAFUR125F500	2	7200	18	ACS880-07-0590A-7+D150 [2)]	R11
400	1.8	2×SAFUR125F500	2	7200	18	ACS880-07-0650A-7+D150 [2)]	R11
400	1.8	2×SAFUR125F500	2	7200	18	ACS880-07-0721A-7+D150 [2)]	R11

[2)] = +D150+D151 if resistor is ordered

U_N = 690 V (range 525 to 690 V)

Nominal ratings					Duty cycle (1min/ 5min)		Duty cycle (10s/ 60s)		Brake chopper type	Brake resistor type		Drive type	Frame size
P_{brmax} (kW)	R (ohm)	I_{max} (A)	I_{rms} (A)	P_{cont} (kW)	P_{br} (kW)	I_{rms} (A)	P_{br} (kW)	I_{rms} (A)			E_r (kJ)		
6-pulse diode													
1211	0.45	2505	291	162	500	447	862	771	3xNBRA-669	3 x (2 x SAFUR200F500)	32400	ACS880-07-0800A-7+D150 [2)]	D8T+2×R8i
1211	0.45	2505	291	162	500	447	862	771	3xNBRA-669	3 x (2 x SAFUR200F500)	32400	ACS880-07-0900A-7+D150 [2)]	D8T+2×R8i
1211	0.45	2505	291	162	500	447	862	771	3xNBRA-669	3 x (2 x SAFUR200F500)	32400	ACS880-07-1160A-7+D150 [2)]	2×D8T+2×R8i
12-pulse diode													
1211	0.45	2505	291	162	500	447	862	771	3xNBRA-669	3 x (2 x SAFUR200F500)	32400	ACS880-07-0800A-7+A004+D150 [2)]	2×D7T+2×R8i
1211	0.45	2505	291	162	500	447	862	771	3xNBRA-669	3 x (2 x SAFUR200F500)	32400	ACS880-07-0950A-7+A004+D150 [2)]	2×D8T+2×R8i
1211	0.45	2505	291	162	500	447	862	771	3xNBRA-669	3 x (2 x SAFUR200F500)	32400	ACS880-07-1160A-7+A004+D150 [2)]	2×D8T+2×R8i

Brake choppers and resistors for larger types are available as customised option.

Ratings	
P_{brmax}	Maximum braking power of the ACS880 equipped with the standard chopper and resistor.
R	Resistance value for the listed resistor type.
R_{min}	Minimum allowable resistance value for the brake resistor.
E_r	Energy pulse that the resistor assembly will withstand (400 s duty cycle). This energy will heat the resistor element from 40 °C to the maximum allowable temperature.
P_{cont}	Maximum continuous braking power
I_{max}	Maximum peak current during braking. Current is achieved with recommended resistor resistance.
I_{rms}	Corresponding rms current during load cycle.
P_{rcont}	Continuous power (heat) dissipation of the resistor when placed correctly. Energy E_r dissipates in 400 seconds.

Additional width for ACS880-07	
Brake quantity	Width
	mm
1xSAFUR	400
2xSAFUR	800

Brake options, ACS880-37

U_N = 400 V (range 380 to 415 V)

Braking power			Brake resistor(s)				
P_{brmax} (kW)	R_{min} (ohm)	Type	R (ohm)	E_r (kJ)	P_{rcont} (kW)	Drive type	Frame size
65.6	5.4	SAFUR80F500	6	2400	6	ACS880-37-0105A-3+D150 [2)]	R8
65.6	3.3	SAFUR80F500	6	2400	6	ACS880-37-0145A-3+D150 [2)]	R8
94.2	3.3	SAFUR125F500	4	3600	9	ACS880-37-0169A-3+D150 [2)]	R8
94.2	2.3	SAFUR125F500	4	3600	9	ACS880-37-0206A-3+D150 [2)]	R8
154.5	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-37-0293A-3+D150 [2)]	R11
229.5	1.5	2 x SAFUR210F575	1.7	8400	21	ACS880-37-0363A-3+D150 [2)]	R11
229.5	1.5	2 x SAFUR210F575	1.7	8400	21	ACS880-37-0442A-3+D150 [2)]	R11
283.3	1.3	2 x SAFUR200F500	1.35	10800	27	ACS880-37-0505A-3+D150 [2)]	R11
352.8	1.1	2 x SAFUR180F460	1.2	12000	30	ACS880-37-0585A-3+D150 [2)]	R11
352.8	1.1	2 x SAFUR180F460	1.2	12000	30	ACS880-37-0650A-3+D150 [2)]	R11

U_N = 400 V (range 380 to 415 V)

Nominal ratings					Duty cycle (1min/ 5min)		Duty cycle (10s/ 60s)		Brake chopper type	Brake resistor type		Drive type	Frame size
P_{brmax} (kW)	R (ohm)	I_{max} (A)	I_{rms} (A)	P_{cont} (kW)	P_{br} (kW)	I_{rms} (A)	P_{br} (kW)	I_{rms} (A)			E_r (kJ)		
353	1.2	545	84	54	167	444	287	444	NBRA659	2 x SAFUR180F460	12000	ACS880-37-0450A-3+D150 [2)]	R8i+R8i
353	1.2	545	84	54	167	444	287	444	NBRA659	2 x SAFUR180F460	12000	ACS880-37-0620A-3+D150 [2)]	R8i+R8i
706	0.6	1090	168	108	333	514	575	888	2xNBRA659	2 x (2 x SAFUR180F460)	24000	ACS880-37-0870A-3+D150 [2)]	R8i+R8i
706	0.6	1090	168	108	333	514	575	888	2xNBRA659	2 x (2 x SAFUR180F460)	24000	ACS880-37-1110A-3+D150 [2)]	2×R8i+2×R8i
706	0.6	1090	168	108	333	514	575	888	2xNBRA659	2 x (2 x SAFUR180F460)	24000	ACS880-37-1210A-3+D150 [2)]	2×R8i+2×R8i
1058	0.4	1635	252	162	500	771	862	1332	3xNBRA659	3 x (2 x SAFUR180F460)	36000	ACS880-37-1430A-3+D150 [2)]	2×R8i+2×R8i
1058	0.4	1635	252	162	500	771	862	1332	3xNBRA659	3 x (2 x SAFUR180F460)	36000	ACS880-37-1700A-3+D150 [2)]	2×R8i+2×R8i

U_N = 500 V (range 380 to 500 V)

Braking power			Brake resistor(s)				
P_{brmax} (kW)	R_{min} (ohm)	Type	R (ohm)	E_r (kJ)	P_{rcont} (kW)	Drive type	Frame size
62.6	7.3	SAFUR90F575	8	1800	4.5	ACS880-37-0101A-5+D150 [2)]	R8
72.6	5.4	SAFUR80F500	6	2400	6	ACS880-37-0124A-5+D150 [2)]	R8
88.4	5.4	SAFUR80F500	6	2400	6	ACS880-37-0156A-5+D150 [2)]	R8
122.1	3.3	SAFUR125F500	4	3600	9	ACS880-37-0180A-5+D150 [2)]	R8
181.1	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-37-0260A-5+D150 [2)]	R11
220.7	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-37-0361A-5+D150 [2)]	R11
268.1	1.8	2 x SAFUR125F500	2	7200	18	ACS880-37-0414A-5+D150 [2)]	R11
355	1.5	2 x SAFUR210F575	1.7	8400	21	ACS880-37-0460A-5+D150 [2)]	R11
402.8	1.3	2 x SAFUR200F500	1.35	10800	27	ACS880-37-0503A-5+D150 [2)]	R11

U_N = 500 V (range 380 to 500 V)

Nominal ratings					Duty cycle (1min/ 5min)		Duty cycle (10s/ 60s)		Brake chopper type	Brake resistor type		Drive type	Frame size
P_{brmax} (kW)	R (ohm)	I_{max} (A)	I_{rms} (A)	P_{cont} (kW)	P_{br} (kW)	I_{rms} (A)	P_{br} (kW)	I_{rms} (A)			E_r (kJ)		
403	1.35	605	67	54	167	206	287	355	NBRA659	2 x SAFUR200F500	10800	ACS880-37-0420A-5+D150 [2)]	R8i+R8i
403	1.35	605	67	54	167	206	287	355	NBRA659	2 x SAFUR200F500	10800	ACS880-37-0570A-5+D150 [2)]	R8i+R8i
806	0.68	1210	134	108	333	412	575	710	2xNBRA659	2 x (2 x SAFUR200F500)	21600	ACS880-37-0780A-5+D150 [2)]	R8i+R8i
806	0.68	1210	134	108	333	412	575	710	2xNBRA659	2 x (2 x SAFUR180F460)	21600	ACS880-37-1010A-5+D150 [2)]	2×R8i+2×R8i
806	0.68	1210	134	108	333	412	575	710	2xNBRA659	2 x (2 x SAFUR200F500)	21600	ACS880-37-1110A-5+D150 [2)]	2×R8i+2×R8i
1208	0.45	2815	201	162	500	618	862	1065	3xNBRA659	3 x (2 x SAFUR200F500)	32400	ACS880-37-1530A-5+D150 [2)]	2×R8i+2×R8i

U_N = 690 V (range 525 to 690 V)

Braking power			Brake resistor(s)				
P_{brmax} (kW)	R_{min} (ohm)	Type	R (ohm)	E_r (kJ)	P_{rcont} (kW)	Drive type	Frame size
158.1	2.8	SAFUR210F575	3.4	2400	10.5	ACS880-37-0174A-7+D150 [2)]	R11
193.4	2.3	SAFUR200F500	2.7	5400	13.5	ACS880-37-0210A-7+D150 [2)]	R11
275.9	1.8	2 x SAFUR125F500	2	7200	18	ACS880-37-0271A-7+D150 [2)]	R11
346.7	1.5	2 x SAFUR210F575	1.7	8400	21	ACS880-37-0330A-7+D150 [2)]	R11
346.7	1.5	2 x SAFUR210F575	1.7	8400	21	ACS880-37-0370A-7+D150 [2)]	R11
403.7	1.15	2 x SAFUR200F500	1.35	10800	27	ACS880-37-0430A-7+D150 [2)]	R11

U_N = 690 V (range 525 to 690 V)

Nominal ratings					Duty cycle (1min/ 5min)		Duty cycle (10s/ 60s)		Brake chopper type	Brake resistor type		Drive type	Frame size
P_{brmax} (kW)	R (ohm)	I_{max} (A)	I_{rms} (A)	P_{cont} (kW)	P_{br} (kW)	I_{rms} (A)	P_{br} (kW)	I_{rms} (A)			E_r (kJ)		
404	1.35	835	97	54	167	149	287	257	NBRA669	2 x SAFUR200F500	10800	ACS880-37-0320A-7+D150 [2)]	R8i+R8i
404	1.35	835	97	54	167	149	287	257	NBRA669	2 x SAFUR200F500	10800	ACS880-37-0390A-7+D150 [2)]	R8i+R8i
807	0.68	1670	194	108	333	298	575	514	2xNBRA669	2 x (2 x SAFUR200F500)	21600	ACS880-37-0580A-7+D150 [2)]	R8i+R8i
807	0.68	1670	194	108	333	298	575	514	2xNBRA669	2 x (2 x SAFUR200F500)	21600	ACS880-37-0660A-7+D150 [2)]	2×R8i+2×R8i
1211	0.45	2505	291	162	500	447	862	771	3xNBRA-669	3 x (2 x SAFUR200F500)	32400	ACS880-37-0770A-7+D150 [2)]	2×R8i+2×R8i
1211	0.45	2505	291	162	500	447	862	771	3xNBRA-669	3 x (2 x SAFUR200F500)	32400	ACS880-37-0950A-7+D150 [2)]	2×R8i+2×R8i
1211	0.45	2505	291	162	500	447	862	771	3xNBRA-669	3 x (2 x SAFUR200F500)	32400	ACS880-37-1130A-7+D150 [2)]	2×R8i+2×R8i

Brake choppers and resistors for larger types are available as customised option.

[2)] = +D150+D151 if resistor is ordered

Ratings

P_{brcont}	Continuous brake chopper power. The value applies to the minimum resistance value. With a higher resistance value the P_{brcont} may increase in some ACS880 units.
P_{brmax}	Maximum braking power of the ACS880 equipped with the standard chopper and resistor.
R	Resistance value for the listed resistor type.
R_{min}	Minimum allowable resistance value for the brake resistor.
E_r	Energy pulse that the resistor assembly will withstand (400 s duty cycle). This energy will heat the resistor element from 40 °C to the maximum allowable temperature.
P_{cont}	Maximum continuous braking power
I_{max}	Maximum peak current during braking. Current is achieved with recommended resistor resistance.
I_{rms}	Corresponding rms current during load cycle.
P_{rcont}	Continuous power (heat) dissipation of the resistor when placed correctly. Energy E_r dissipates in 400 seconds.

Du/dt filters

Du/dt filtering suppresses inverter output voltage spikes and rapid voltage changes that stress motor insulation. Additionally, du/dt filtering reduces capacitive leakage currents and high-frequency emissions from the motor cable, as well as high-frequency losses and bearing currents in the motor. The need for du/dt filtering depends on the motor insulation. For information on the construction of the motor insulation, consult the manufacturer.

If the motor does not meet the following requirements, the lifetime of the motor might decrease. Insulated N-end (non-driven end) bearings and/or common mode filters are also required for motor bearing currents with motors bigger than 100 kW. For more information, please see the ACS880 hardware manuals.

Please see below for information about how to select a filter according to the motor.

Filter selection table for ACS880

Motor type	Nominal AC supply voltage	Requirements for		
		Motor insulation system	ABB du/dt and common mode filters, insulated N-end motor bearings	
			P_N < 100 kW and frame size < IEC 315	100 kW ≤ P_N < 350 kW or IEC 315 ≤ frame size < IEC 400
			P_N < 134 hp and frame size < NEMA 500	134 hp ≤ P_N < 469 hp or NEMA 500 ≤ frame size ≤ NEMA 580
ABB motors				
Random-wound M2__, M3__ and M4__	U_N ≤ 500 V	Standard	-	+ N
	500 V < U_N ≤ 600 V	Standard	+ du/dt	+ du/dt + N
		Reinforced	-	+ N
	600 V < U_N ≤ 690 V (cable length ≤ 150 m)	Reinforced	+ du/dt	+ du/dt + N
	600 V < U_N ≤ 690 V (cable length > 150 m)	Reinforced	-	+ N
Form-wound HX__ and AM__	380 V < U_N ≤ 690 V	Standard	n/a	+ N + CMF
Old [1] form-wound HX__ and modular	380 V < U_N ≤ 690 V	Check with the motor manufacturer	+ du/dt with voltages over 500 V + N + CMF	+ du/dt with voltages over 500 V + N + CMF
Random-wound HX__ and AM__ [2]	0 V < U_N ≤ 500 V	Enmelled wire with fiber glass taping	+ N + CMF	+ N + CMF
	500 V < U_N ≤ 690 V		+ du/dt + N + CMF	+ du/dt + N + CMF
HPD	Consult the motor manufacturer.			

[1] Manufactured before 1.1.1998.

[2] For motors manufactured before 1.1.1998, check for additional instructions with the motor manufacturer.

Non-ABB motors				
Random-wound and form-wound	U_N ≤ 420 V	Standard: $\hat{U}_{LL}$ = 1300 V	-	+ N or CMF
	420 V < U_N ≤ 500 V	Standard: $\hat{U}_{LL}$ = 1300 V	+ du/dt	+ du/dt + N or + du/dt + CMF
		Reinforced: $\hat{U}_{LL}$ = 1600 V, 0.2 microsecond rise time	–	+ N + CMF
	500 V < U_N ≤ 600 V	Reinforced: $\hat{U}_{LL}$ = 1600 V	+ du/dt	+ du/dt + N or + du/dt + CMF
		Reinforced: $\hat{U}_{LL}$ = 1800 V	-	+ N or CMF
	600 V < U_N ≤ 690 V	Reinforced: $\hat{U}_{LL}$ = 1800 V	+ du/dt	+ du/dt + N
		Reinforced: $\hat{U}_{LL}$ = 2000 V, 0.3 microsecond rise time	-	+ N or CMF

The abbreviations used in the table are defined below

Abbr.	Definition
U_N	Nominal AC line voltage.
$\hat{U}_{LL}$	Peak line-to-line voltage at motor terminals which the motor insulation must withstand.
P_N	Motor nominal power.
du/dt	du/dt filter at the output of the drive. Available from ABB as an optional add-on kit.
CMF	Common mode filter. Depending on the drive type, CMF is available from ABB as a factory-installed option (+208) or as an optional add-on kit.
N	N-end bearing: insulated motor non-drive end bearing.
n/a	Motors of this power range are not available as standard units. Consult the motor manufacturer.

NOCH0016-60

NOCH0016-62

NOCH0016-65

FOCH0610-70

External du/dt filter for ACS880-01, ACS880-11 and ACS880-31

			du/dt filter type * 3 filters included, dimensions apply to one filter.														
			Unprotected (IP00)						Protected to IP22						Protected to IP54		
400 V	500 V	690 V	NOCH0016-60	NOCH0030-60	NOCH0070-60	NOCH0120-60*	FOCH0260-70	FOCH0320-50	NOCH0016-62	NOCH0030-62	NOCH0070-62	NOCH0120-62	FOCH0260-72	FOCH0320-52	NOCH0016-65	NOCH0030-65	NOCH0070-65	NOCH0120-65
02A4-3	02A1-5		x						x						x			
03A3-3	03A0-5		x						x						x			
	03A4-5		x						x						x			
04A0-3	04A8-5	07A3-7	x						x						x			
05A6-3	05A2-5	07A4-7	x						x						x			
07A2-3	07A6-5	09A8-7	x						x						x			
09A4-3		09A9-7	x						x						x			
12A6-3	11A0-5	14A2-7	x						x						x			
		14A3-7	x						x						x			
	014A-5	018A-7		x						x						x		
017A-3		019A-7		x						x						x		
	021A-5	022A-7		x						x						x		
		023A-7		x						x						x		
025A-3		026A-7		x						x						x		
		027A-7		x						x						x		
	027A-5				x						x						x	
032A-3	034A-5	035A-7			x						x						x	
038A-3	040A-5	042A-7			x						x						x	
045A-3	052A-5	049A-7			x						x						x	
061A-3					x						x						x	
	065A-5	061A-7				x						x						x
072A-3	077A-5					x						x						x
087A-3		084A-7				x						x						x
105A-3	096A-5	098A-7				x						x						x
	124A-5	119A-7					x						x					
145A-3	156A-5	142A-7					x						x					
169A-3	180A-5	174A-7					x						x					
206A-3	240A-5	210A-7					x						x					
246A-3	260A-5	271A-7					x						x					
293A-3							x						x					
363A-3	361A-5							x						x				
430A-3	414A-5							x						x				

Applicability

Separate du/dt filters are available for the ACS880- 01, -11 and -31. Unprotected IP00 filters must be placed in an enclosure that provides an adequate degree of protection.

Factory-installed du/dt filters are available for the ACS880-07. They are installed inside the drive cabinet.

Dimensions and weights of the du/dt filters

du/dt filter	Height (mm)	Width (mm)	Depth (mm)	Weight (kg)
NOCH0016-60	195	140	115	2.4
NOCH0016-62/65	323	199	154	6
NOCH0030-60	215	165	130	4.7
NOCH0030-62/65	348	249	172	9
NOCH0070-60	261	180	150	9.5
NOCH0070-62/65	433	279	202	15.5
NOCH0120-60*	200	154	106	7
NOCH0120-62/65	765	308	256	45
FOCH0260-70	382	340	254	47
FOCH0260-72	900	314	384	73
FOCH0320-50	662	319	293	65
FOCH0320-52	1092	396	413	100
FOCH0610-70	662	319	293	65

ABB automation products

AC500
ABB's powerful flagship PLC provides a wide range of performance levels and scalability within a single simple concept, where most competitors require multiple product ranges to deliver similar functionality.

AC500-S
A PLC-based modular automation solution that makes it easier than ever to mix and match standard and safety I/O modules to expertly meet your safety requirements in all functional safety applications. An "extreme conditions" version is also available.

Programmability
Automation Builder integrates the engineering and maintenance of PLCs, drives, motion, HMI and robotics. It complies with the IEC 61131-3 standard, offering all five IEC programming languages for PLC and drive configuration. Automation Builder supports a number of languages and comes with new libraries, FTP functions, SMTP, SNTP, smart diagnostics and debugging capabilities.

AC motors
ABB's low voltage AC motors are designed to save energy, reduce operating costs and enable demanding motor applications to perform reliably and without unscheduled downtime. General performance motors seamlessly combine convenience and easy handling with ABB's engineering expertise. Process performance motors provide the most comprehensive, versatile set of motors for process industries and heavy-duty applications.

AC500-eCo
Meets the cost-effectiveness demands of the small PLC market, while offering total inter-operability with the core AC500 range. Web server, FTP server and Modbus TCP for all Ethernet versions. A Pulse Train output module is available for multi-axis positioning.

AC500-XC
"Extreme conditions" modules with extended operating temperature, immunity to vibration and hazardous gases, for use at high altitudes, in humid conditions, etc. It replaces expensive cabinets with its built-in protection.

Control panels
Our control panels offer a wide range of touchscreen graphical displays, from 3.5″ up to 15″. They are provided with user-friendly configuration software that enables customized HMI solutions. Rich sets of graphical symbols and the relevant drivers for ABB automation products are provided. Control panels for visualization of AC500 web server applications are available.

All-compatible drives portfolio
The all-compatible drives share the same architecture: software platform, tools, user interface and options. Yet, there is an optimal drive from the smallest water pump to the biggest cement kiln, and everything in the between. When you have learned to use one drive, it is easy use any of the other drives in the portfolio.

Jokab Safety products
ABB Jokab Safety offers an extensive range of innovative products and solutions for machine safety systems. It is represented in standardization organizations for machine safety and works daily with the practical application of safety requirements in combination with production requirements.

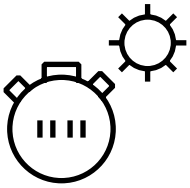
Services to match your needs

Your service needs depend on your operation, life cycle of your equipment and business priorities. We have identified our customers' four most common needs and defined service options to satisfy them. What is your choice to keep your drives at peak performance?

Is uptime your priority?

Keep your drives running with precisely planned and executed maintenance.

Example services include:
- ABB Ability Life Cycle Assessment
- Installation and Commissioning
- Spare Parts
- Preventive Maintenance
- Reconditioning
- ABB Drive Care agreement
- Drive Exchange



Operational efficiency

Is rapid response a key consideration?

If your drives require immediate action, our global network is at your service.

Example services include:
- Technical Support
- On-site Repair
- ABB Ability Remote Assistance
- Response time agreements
- Training

Rapid response

Drives service
Your choice, your future

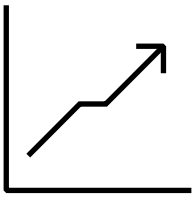
The future of your drives depends on the service you choose.
Whatever you choose, it should be a well-informed decision. No guesswork. We have the expertise and experience to help you find and implement the right service for your drive equipment. You can start by asking yourself these two critical questions:
- Why should my drive be serviced?
- What would my optimal service options be?

From here, you have our guidance and full support along the course you take, throughout the entire lifetime of your drives.

Need to extend your assets' lifetime?

Maximize your drive's lifetime with our services.

Example services include:
- ABB Ability Life Cycle Assessment
- Upgrades, Retrofits and Modernization
- Replacement, Disposal and Recycling



Life cycle management

Your choice, your business efficiency
ABB Drive Care agreement lets you focus on your core business. A selection of predefined service options matching your needs provides optimal, more reliable performance, extended drive lifetime and improved cost control. So you can reduce the risk of unplanned downtime and find it easier to budget for maintenance.

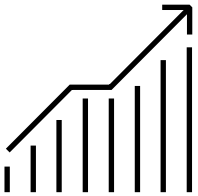
We can help you more by knowing where you are!
Register your drive at www.abb.com/drivereg for extended warranty options and other benefits.

Option code	Description
+P904	Extension of warranty to 24 months from commissioning or 30 months from delivery
+P909	Extension of warranty to 36 months from commissioning or 42 months from delivery

Is performance most critical to your operation?

Get optimal performance out of your machinery and systems.

Example services include:
- ABB Ability Remote Services
- Engineering and Consulting
- Inspection and Diagnostics
- Upgrades, Retrofits and Modernization
- Workshop Repair
- Tailored services



Performance improvement

A lifetime of peak performance

You're in control of every life cycle phase of your drives. At the heart of drive services is a four-phase product life cycle management model. This model defines the services recommended and available throughout drives lifespan.

Now it's easy for you to see the exact service and maintenance available for your drives.

ABB drives life cycle phases explained:

	Active	Classic	Limited	Obsolete
	Full range of life cycle services and support		Limited range of life cycle services and support	Replacement and end-of-life services
Product	Product is in active sales and manufacturing phase.	Serial production has ceased. Product may be available for plant extensions, as a spare part or for installed base renewal.	Product is no longer available.	Product is no longer available.
Services	Full range of life cycle services is available.	Full range of life cycle services is available. Product enhancements may be available through upgrade and retrofit solutions.	Limited range of life cycle services is available. Spare parts availability is limited to available stock.	Replacement and end-of-life services are available.

Keeping you informed
We notify you every step of the way using life cycle status statements and announcements.

Your benefit is clear information about your drives' status and precise services available. It helps you plan the preferred service actions ahead of time and make sure that continuous support is always available.

Step 1

Life Cycle Status Announcement
Provides early information about the upcoming life cycle phase change and how it affects the availability of services.

Step 2

Life Cycle Status Statement
Provides information about the drive's current life cycle status, availability of product and services, life cycle plan and recommended actions.


Place a barcode inside the viewfinder rectangle to scan it.
Cancel
Stop
Loc/Rem
Start
ABB

Summary of features and options

	Ordering code	ACS880-01 R1 to R9	ACS880-11/31 R3 to R8	ACS880-07 R6 to R11	ACS880-07 nxR8i	ACS880-07CLC nxR8i	ACS880-17/37 R8 to R11	ACS880-17/37 nxR8i [9]
Mounting								
Wall-mounting		●	●	–	–	–	–	–
For cabinet mounting	+P940	□	□	–	–	–	–	–
	+P944	□	–	–	–	–	–	–
Cabinet-built		–	–	●	●	●	●	●
Flange mounting	+C135	□ [16]	□ [16]	–	–	–	–	–
Cabling								
Bottom entry and exit		●	●	●	●	●	●	●
Top entry and exit		–	–	□	□	–	□	□
Degree of protection								
IP20 (UL type 1)	+P940	□	□	–	–	–	–	–
	+P944	□	–	–	–	–	–	–
IP21 (UL type 1)		●	●	–	–	–	–	–
IP22 (UL type 1)		–	–	●	●	–	●	●
IP42 (UL type 1)	+B054	–	–	□	□	●	□	□
IP54 (UL type 12)	+B055	–	–	□	□	□	□	□
IP55 (UL type 12)	+B056	□	□	–	–	–	–	–
Motor control								
DTC motor control		●	●	●	●	●	●	●
Control panel								
Intuitive control panel		● [1]	● [1]	●	●	●	●	●
Integrated control panel holder in the drive		●	●	–	–	–	–	–
Control panel mounting platform DPMP-01 (flush) / DPMP-02 (surface)		■	■	–	–	–	–	–
EMC filters								
EMC 1st environment, restricted distribution, C2, grounded network (TN)	+E202	□ [2]	□ [17]	□ [2]	□ [18]	–	□ [21]	□ [24]
EMC 2nd environment, C3, grounded network (TN)	+E200	□ [3]	□	□ [3]	–	□	□ [22]	–
EMC 2nd environment, C3, ungrounded network (IT)	+E201	□ [4]	□	□ [4]	–	–	□ [25]	–
EMC 2nd environment, C3, grounded (TN) and ungrounded (IT)	+E210	–	–	□ [5]	●	□	● [23]	●
Line filter								
AC or DC choke		●	–	●	●	–	–	–
LCL		–	●	–	–	–	●	●
Output filter								
Common mode filter	+E208	□	□	□	●	●	□	●
du/dt filters	+E205	■	■	□	●	●	□	●
Braking (see braking unit table)								
Brake chopper	+D150	□ [6]	■	□	□ [7]	□	□	–
Brake resistor	+D151	■	■	□	□ [7]	□	□	–

	Ordering code	ACS880-01 R1 to R9	ACS880-11/31 R3 to R8	ACS880-07 R6 to R11	ACS880-07 nxR8i	ACS880-07CLC nxR8i	ACS880-17/37 R8 to R11	ACS880-17/37 nxR8i [9]
Software								
Primary control program		●	●	●	●	●	●	●
Drive application programming based on IEC 61131-3 using Automation Builder	+N8010	□	□	□	□	□	□	□
Application control program for winder	+N5000	□	–	□	□	–	–	□
Application control program for crane	+N5050	□	–	□	□	□	–	□
Application control program for winch	+N5100	□	–	□	□	□	–	□
Application control program for centrifuge/decanter	+N5150	□	–	–	–	–	–	–
Application control program for PCP pump	+N5200	□	–	□	□	–	–	□
Application control program for Rod pump	+N5250	□	–	–	–	–	–	□
Application control program for test bench	+N5300	□	–	□	□	□	–	□
Application control program for cooling tower direct drive	+N5350	□	–	–	–	–	–	–
Application control program for override control	+N5450	□	–	□	□	–	–	□
Application control program for spinning and traverse	+N5500	□	–	–	–	–	–	–
Application control program for chemical industry process control	+N5550	□	–	–	–	–	–	□
Application control program for ESP pumps	+N5600	□	–	□	□	–	–	□
Application control program for tower cranes	+N5650	□	–	–	–	–	–	–
Support for asynchronous motor		●	●	●	●	●	●	●
Support for permanent magnet motor		●	●	●	●	●	●	●
Support for synchronous reluctance motor (SynRM)	+N7502	□	□	□	□	–	□	□
Rectifier bridge								
12-pulse	+A004	–	–	–	□	□	–	–
24-pulse		–	–	–	–	□	–	–
Line side apparatus								
aR line fuses		–	–	●	●	●	●	●
Main switch		–	–	●	●	–	●	●
Line contactor	+F250	–	–	□	□ [11]	–	●	● [12]
Air circuit breaker	+F255	–	–	–	□ [8]	–	–	● [13]
Earthing switch	+F259	–	–	–	□	–	–	□
Cabinet options								
Cabinet heater (ext. supply)	+G300	–	–	□	□	□	□	□
Output for motor heater (ext. supply)	+G313	–	–	□	□	□	□	□
Customized options	+P902	–	–	□	□	–	□	□

	Ordering code	ACS880-01 R1 to R9	ACS880-11/31 R3 to R8	ACS880-07 R6 to R11	ACS880-07 nxR8i	ACS880-07CLC nxR8i	ACS880-17/37 R8 to R11	ACS880-17/37 nxR8i [9]
Safety functions [20]								
Safe torque off (STO)		●	●	●	●	●	●	●
Safety functions module, FSO-12, without encoder, programmable functions: - Safe stop 1 (SS1), - Safely-limited speed (SLS) - Safe brake control (SBC) - Safe maximum speed (SMS) - Safe stop emergency (SSE) - Prevention of unexpected startup (POUS) - Safe torque off (STO)	+Q973	□	□	□	□	–	□	□
Safety functions module, FSO-21, with encoder support, programmable functions: - Safe stop 1 (SS1) - Safely-limited speed (SLS) - Safe brake control (SBC) - Safe maximum speed (SMS) - Safe stop emergency (SSE) - Prevention of unexpected startup (POUS) - Safe direction (SDI), requires encoder feedback, FSE-31 - Safe speed monitoring (SSM) - Safe torque off (STO)	+Q972	□	□	□	□	–	□	□
Pulse encoder interface module, FSE-31	+L521	□	□	□	□	–	□	□
PROFIsafe over PROFINET	+Q982	□	□	□	□	–	□	□
Prevention of unexpected startup with safety relay (preconfigured)	+Q957	–	–	□	□	–	□	□
Prevention of unexpected startup with FSO-12 and -21 (preconfigured)	+Q950	–	–	□	□	–	□	□
Emergency stop, category 0 with opening the main contactor/breaker, with safety relay (preconfigured)	+Q951	–	–	□	□	□	□	□
Emergency stop, category 1 with opening the main contactor/breaker, with safety relay (preconfigured)	+Q952	–	–	□	□	–	□	□
Emergency stop, category 0 with STO, with safety relay (preconfigured)	+Q963	–	–	□	□	–	□	□
Emergency stop, category 1 with STO, with safety relay (preconfigured)	+Q964	–	–	□	□	–	□	□
Emergency stop, configurable category 0 or 1 with opening the main contactor/breaker, with FSO-12 and -21 (preconfigured)	+Q978	–	–	□	□	–	□	□
Emergency stop, configurable category 0 or 1 with STO and FSO-12 and -21 (preconfigured)	+Q979	–	–	□	□	–	□	□
Safely-limited speed with encoder, with FSO-21 and FSE-31 (preconfigured)	+Q965	–	–	□	□	–	□	□
ATEX certified thermistor protection module, FPTC-02	+L537 +Q971	□	□	□	□	–	□	□
ATEX thermal motor protection PTC/Pt100, Ex II (2) GD	+L513/+L514 +Q971	–	–	□	□	–	□	□
Earth fault protection								
Earth fault monitoring, earthed mains		●	●	●	●	●	●	●
Earth fault monitoring, unearthed mains	+Q954	–	–	□	□	□	□	□

	Ordering code	ACS880-01 R1 to R9	ACS880-11/31 R3 to R8	ACS880-07 R6 to R11	ACS880-07 nxR8i	ACS880-07CLC nxR8i	ACS880-17/37 R8 to R11	ACS880-17/37 nxR8i [9]
Control connections (I/O) and communications								
2 pcs analog inputs, programmable, galvanically isolated		●	●	●	●	●	●	●
2 pcs analog outputs, programmable		●	●	●	●	●	●	●
6 pcs digital inputs, programmable, galvanically isolated - can be divided into two groups		●	●	●	●	●	●	●
2 pcs digital inputs/outputs		●	●	●	●	●	●	●
1 pcs digital input interlock		●	●	●	●	●	●	●
3 pcs relay outputs programmable		●	●	●	●	●	●	●
Drive-to-drive link/Built-in Modbus		●	●	●	●	●	●	●
Assistant control panel/PC tool connection		●	●	●	●	●	●	●
Possibility for external power supply for control unit		●	●	●	●	●	●	●
Built-in I/O extension and speed feedback modules: for more details see sections: “Input/output extension modules", "Speed feedback interfaces for precise process control" and "DDCS communication option modules" [20]		□	□	□	□	–	□	□
Built-in adapters for several fieldbuses: for more details see section “Fieldbus adapter modules” [20]		□	□	□	□	–	□	□
Approvals								
CE		●	●	●	●	●	●	●
UL, cUL	+C129	●	●	□	□	–	□	□
CSA	+C134	●	●	□	□	–	□	□
EAC/GOST R [10]		●	●	●	●	–	●	●
RoHS		●	●	●	●	●	●	●
RCM		●	●	●	●	●	●	●
Marine type approvals	+C132	□ [14]	–	□ [9][19]	□ [9][19]	□ [9]	□ [9]	□ [9]
Marine design requires project approval	+C121	–	–	□	□	□	□	□
Marine product certification for essential applications		□ [9]	–	[9]	[9]	□ [9]	–	–
TÜV nord certificate for safety functions		●	●	●	●	●	●	●
VTT ATEX protective device certificate	+Q971	□	□	□	□	–	□	□
SEMI F47		●	●	●	●	–	●	●

● Standard
□ Selectable option, with plus code
■ Selectable option, external, no plus code
– Not available

[1] Without control panel, +0J400
[2] Grounded network: Frame sizes R1 to R9, 380 to 500 V (-01). Frame sizes R6 to R11, 380 to 500 V (-07). Not for 690 V.
[3] Grounded network: Frame sizes R1 to R9, 380 to 500 V (-01). Frame sizes R3 to R9, 690 V (-01). Frame sizes R6 to R9, 380 to 690 V (-07). Frame sizes R10 to R11, only for 690 V (-07).
[4] 2nd environment, C4: Frame sizes R1 to R5, 380 to 500 V (-01). Frame sizes R3 to R6, 690 V (-01). Ungrounded network: Frame sizes R6 to R9, 380 to 500 V (-01). Frame sizes R7 to R9, 690 V (-01). Frame sizes R6 to R9, 380 to 500 V (-07). Frame sizes R7 to R11, 690 V (-07).
[5] Grounded/ungrounded network frame sizes R10 to R11, 380 to 500 V (-07). Not for 690 V.
[6] Frame sizes R1 to R4 built-in and R5 to R9 as selectable option
[7] 2×R8i
[8] 2×D8T to 4×D8T
[9] Check availability from local ABB
[10] EAC has replaced GOST R
[11] D8T, 2×D7T and 2×D8T
[12] R8i to 2×R8i, 400 to 500 V. R8i to 3×R8i, 690 V
[13] 3×R8i, 400 to 500 V. 4×R8i and 6×R8i, 690 V
[14] Marine type approvals for ACS880-01 (ABS, Bureau veritas, CCS, DNV GL, Lloyd’s, NK, RINA)
[15] For cabinet-built drives (-07)
[16] Available only with IP20 (P940 or P944)
[17] +E202 for frame size R8: Please contact ABB to check availability.
[18] Grounded network, only for 1140A-3 and 1070A-5 (-07 nxR8i)
[19] Marine type approvals for ACS880-07 pending (ABS, Bureau veritas, CCS, DNV GL, Lloyd’s)
[20] Three option slots are available for I/O extension, speed feedback, fieldbus and functional safety options. The slot number for I/O and encoder options can be extended with FEA-03 option. Please note that functional safety and fieldbus options cannot be used with FEA-03. With frame R6 and bigger frames, the functional safety module, FSO-xx, can be mounted into a seperate option slot, which does not consume the slots for other options.
[21] Grounded network, frame sizes R8 to R11, 380 to 500 V (-17, -37). Not for 690 V.
[22] Grounded network, only for frame size R8, 380 to 690 V (-17,-37)
[23] Grounded/ungrounded network as standard for frame size R11 (-17, -37)
[24] Grounded network, frame size 1xR8i, 380 to 500 V (-17,-37). Not for 690 V.
[25] Ungrounded network only for frame size R8, 380 to 690 V (-17, -37)

Additional information
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